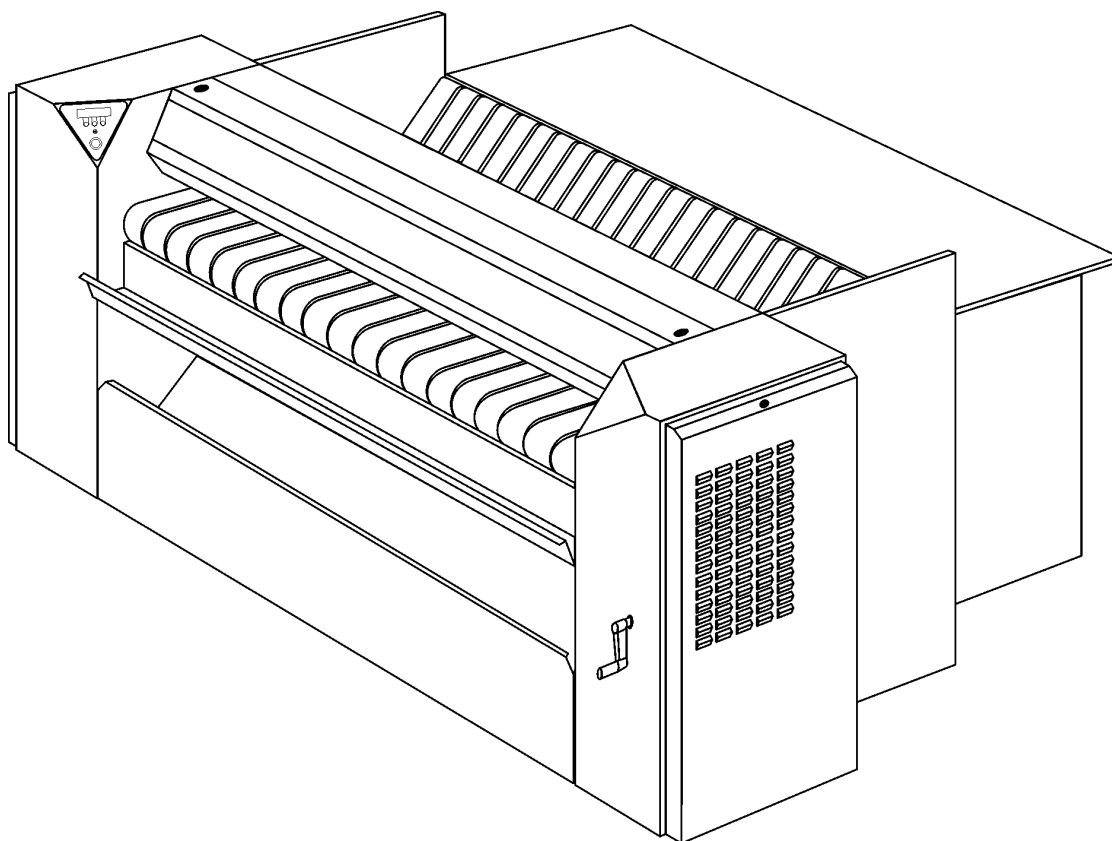


Spare Parts Catalogue

Catalogue de pièces de rechange



IC4 4819-4832 R

Ironer
Sécheuse repasseuse
Rear outlet
Sortie arrière

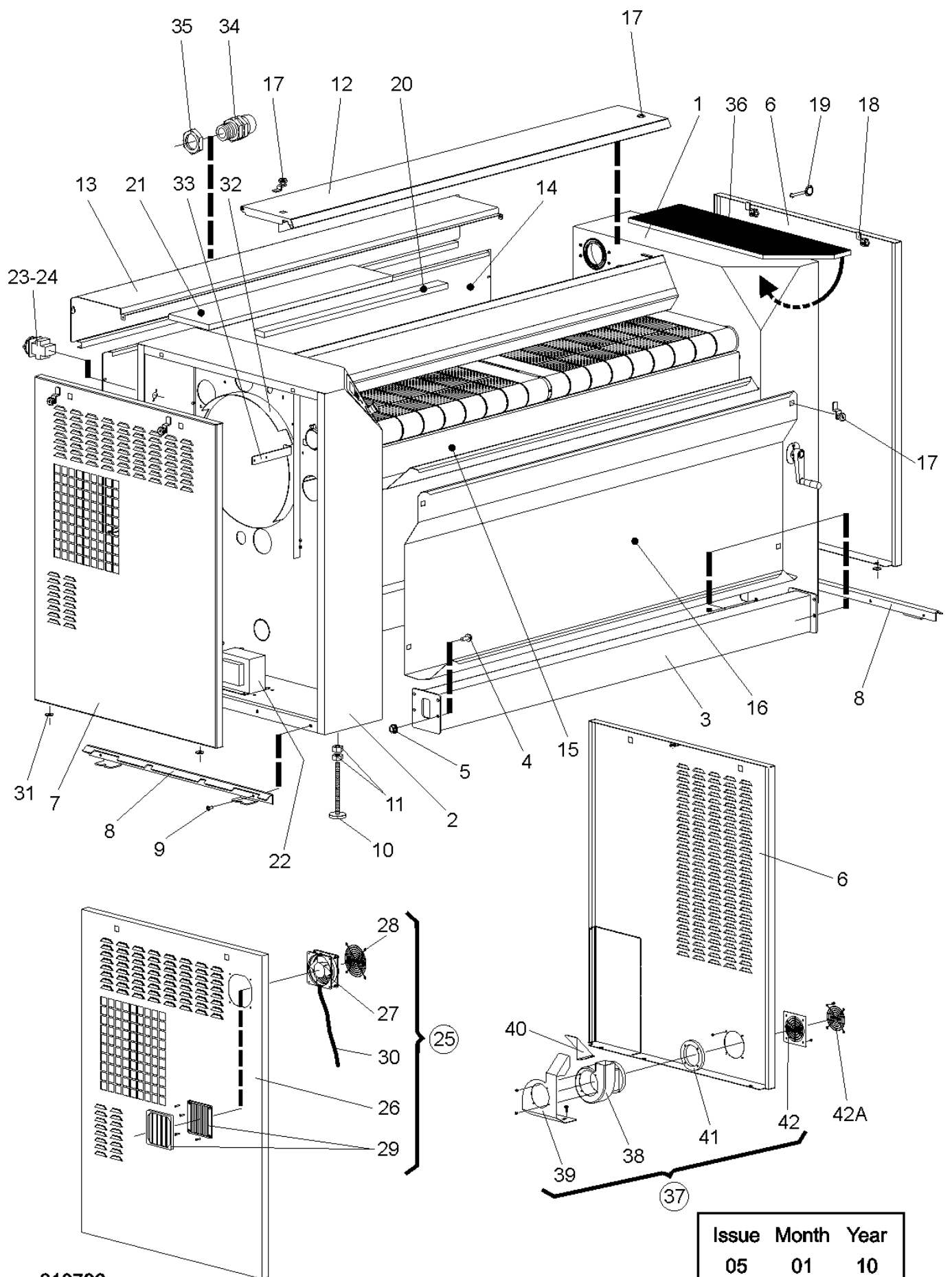
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IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

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610786

Issue	Month	Year
05	01	10

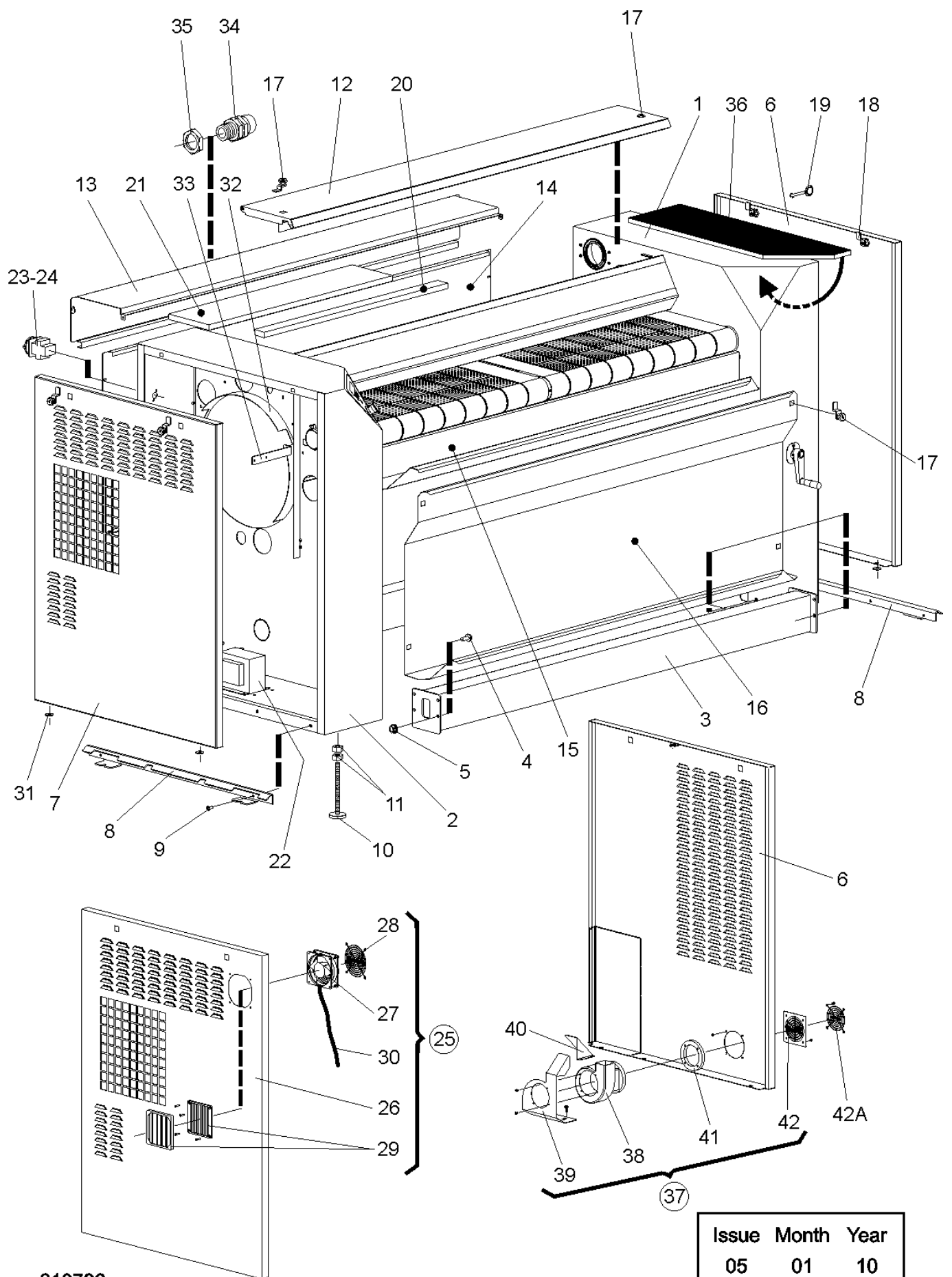
IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

Casing

Carrosserie

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610786/5	8	1	2010

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R									
		IC44821R								
			IC44825R							
				IC44828R						
					IC44832R					
1	1	1	1	1	1	32104286	Box	Caisson	3	Right
2	1	1	1	1	1	32104288	Box	Caisson	3	Left
3	2					32103765	Box spar	Longeron	3	
		2				32103764	Box spar	Longeron	3	
			2			32103763	Box spar	Longeron	3	
				2		32103762	Box spar	Longeron	3	
					2	32103761	Box spar	Longeron	3	
4	16	16	16	16	16	74033015	Screw	Vis	3	M10x30
5	16	16	16	16	16	74033204	Cage nut	Ecrou	3	M10
* 6	1	1	1	1	1	32104433	Side frame	Carter latéral	3	Gas heating
*	1	1	1	1	1	32105231	Side frame	Carter latéral	3	-74600012 Gas heating
*	1	1	1	1	1	32104433	Side frame	Carter latéral	3	74600013- Steam or electric heating
7	1	1	1	1	1	32103787	Side frame	Carter latéral	3	Gas heating
	1	1	1	1	1	32103786	Side frame	Carter latéral	3	Steam or electric heating
8	2	2	2	2	2	32103788	Handling hook	Crochet de manutention	3	
9	8	8	8	8	8	74033102	Screw	Vis	3	M8x20
10	4	4	4	4	4	32103822	Adjustable foot	Pied de réglage	3	
11	8	8	8	8	8	74021031	Cage nut	Ecrou	3	M14
12	1					32100195	Upper casing	Carter supérieur	3	Steel
	1					55013493	Upper casing Kit	Kit carter supérieur	3	Aluminium
		1				32100194	Upper casing	Carter supérieur	3	Steel
			1			55013492	Upper casing Kit	Kit carter supérieur	3	Aluminium
				1		32100193	Upper casing	Carter supérieur	3	Steel
					1	55013491	Upper casing Kit	Kit carter supérieur	3	Aluminium
				1		32100192	Upper casing	Carter supérieur	3	Steel
					1	55013490	Upper casing Kit	Kit carter supérieur	3	Aluminium
					1	32100191	Upper casing	Carter supérieur	3	Steel
13	1				1	55013489	Upper casing Kit	Kit carter supérieur	3	Aluminium
		1				32104205	Rear housing	Carter arrière	3	Upper
			1			32104204	Rear housing	Carter arrière	3	Upper
				1		32104203	Rear housing	Carter arrière	3	Upper
					1	32104202	Rear housing	Carter arrière	3	Upper
14	1				1	32104201	Rear housing	Carter arrière	3	Upper
		1				32104335	Rear housing	Carter arrière	3	Lower
			1			32104334	Rear housing	Carter arrière	3	Lower
				1		32104333	Rear housing	Carter arrière	3	Lower
					1	32104332	Rear housing	Carter arrière	3	Lower
15	1				1	32104331	Rear housing	Carter arrière	3	Lower
		1				32100305	Feeding vat	Bac engagement	3	
			1			32100304	Feeding vat	Bac engagement	3	
				1		32100303	Feeding vat	Bac engagement	3	
					1	32100302	Feeding vat	Bac engagement	3	
16	1				1	32100301	Feeding vat	Bac engagement	3	
		1				32101345	Front housing	Carter avant	3	
			1			32101344	Front housing	Carter avant	3	
				1		32101343	Front housing	Carter avant	3	
					1	32101342	Front housing	Carter avant	3	
17	6	6	6	6	6	32101341	Front housing	Carter avant	3	
18	4	4	4	4	4	74030092	Lock	Serrure	3	L=32mm
						74030103	Lock	Serrure	3	L=38mm



610786

Issue	Month	Year
05	01	10

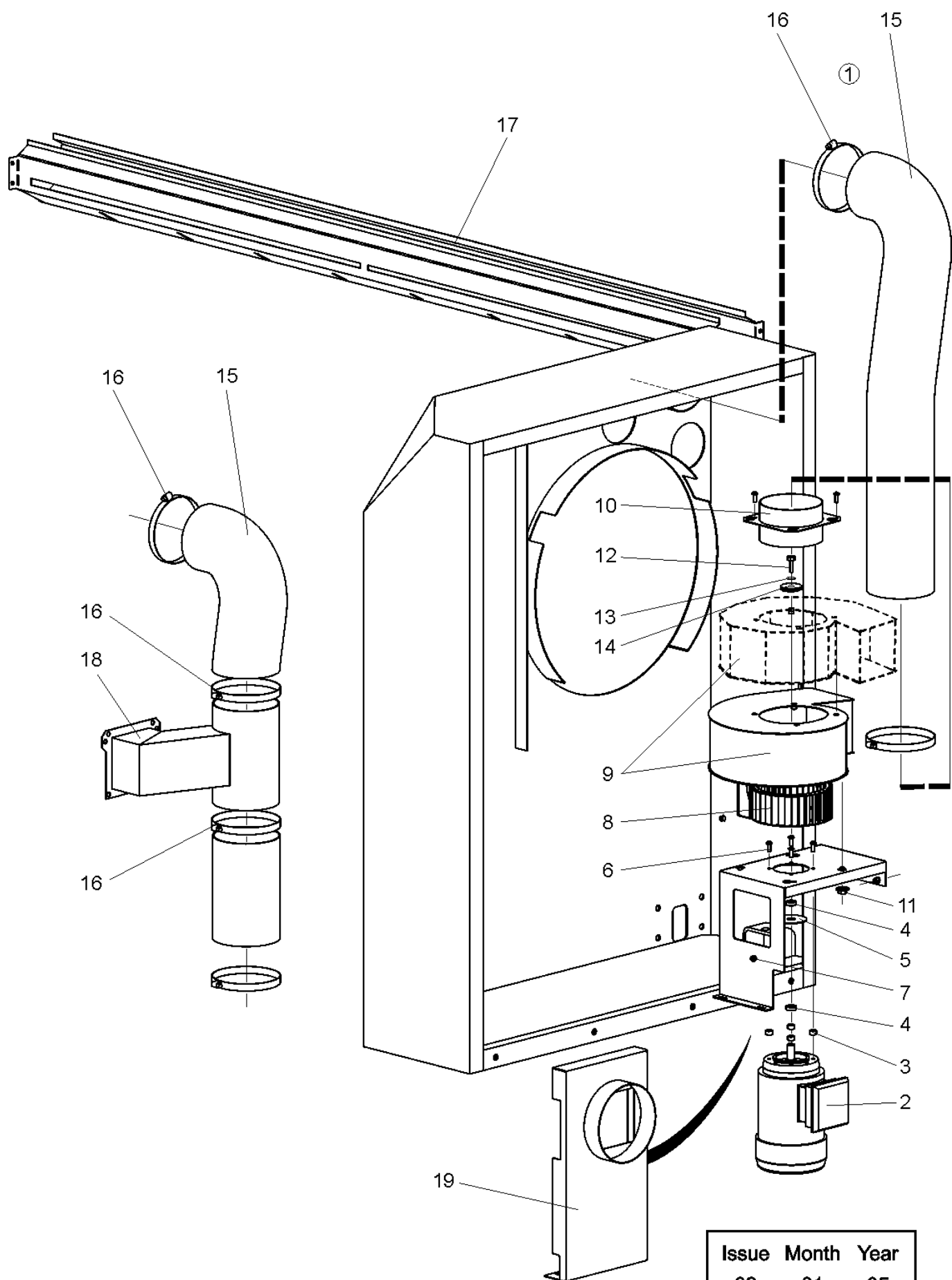
IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

Casing

Carrosserie

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610786/5	8	1	2010

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R									
		IC44821R								
			IC44825R							
				IC44828R						
					IC44832R					
19	3	3	3	3	3	74030141	Key	Clé	3	
20	-	-	-	-	-	75011084	Foam	Mousse	3	910x55x20
21	-	-	-	-	-	75011085	Foam	Mousse	3	930x205x20
22	1	1	1	1	1	71021091	Transformer	Transformateur	1,2	1000VA
23	1	1	1	1	1	71054137	Main switch	Interrupteur général	1,2	25A Gas & steam heating
	1	1				71054168	Main switch	Interrupteur général	1,2	63A Electric heating
			1	1	1	71054135	Main switch	Interrupteur général	1,2	100A Electric heating
24	1	1	1	1	1	71054136	Fender waling	Capot de protection	3	Electric heating
	1	1	1	1	1	71054138	Fender waling	Capot de protection	3	Gas & steam heating
25	1	1	1	1	1	55012466	Ventilation kit	Kit ventilation	1,2	Complete Gas heating
	1	1	1	1	1	55013019	Ventilation kit	Kit ventilation	1,2	Complete Steam or electric heating
26	1	1	1	1	1		•Side frame	•Carter latéral	3	Left
* 27	1	1	1	1	1		•Cooler fan	•Ventilateur	1,2	
* 28	1	1	1	1	1		•Protective grid	•Grille de protection	3	
* 29	1	1	1	1	1		•Grid	•Grille	3	Outside
* 30	1	1	1	1	1		•Cable set	•Toron	3	
* 31	4	4	4	4	4	75015105	Grommet	Passe-fil	3	Ø14
* 32	2	2	2	2	2	73016166	Insulator	Isolant	3	
* 33	1	1	1	1	1	32104156	Suction pipe socket	Support de tuyau d'aspiration	3	
* 34	1	1	1	1	1	71079035	Cable fitting	Presse étoupe	3	Ø29/36
* 35	1	1	1	1	1	71079012	Locking nut	Contre-écrou	3	Ø29
* 36	1	1	1	1	1	32104190	Insulator	Isolant	1,2	Gas heating
* 37	1	1	1	1	1	55013731	Ventilation kit	Kit ventilation	1,2	Complete Gas heating 74600013-
* 38	1	1	1	1	1	56000193	•Fan replacement kit	•Kit remplacement ventilateur	1,2	
* 39	1	1	1	1	1	32105709	••Fan support	••Support ventilateur	3	
* 40	1	1	1	1	1	32105228	•Deflector	•Déflecteur	3	-00310010
* 41	1	1	1	1	1	75011103	•Joint gasket	•Anneau étanchéité	1,2	
* 42	1	1	1	1	1	32105230	•Grid	•Grille	3	
* 42A	1	1	1	1	1	71020086	Grid	Grille	3	



Issue	Month	Year
02	01	05

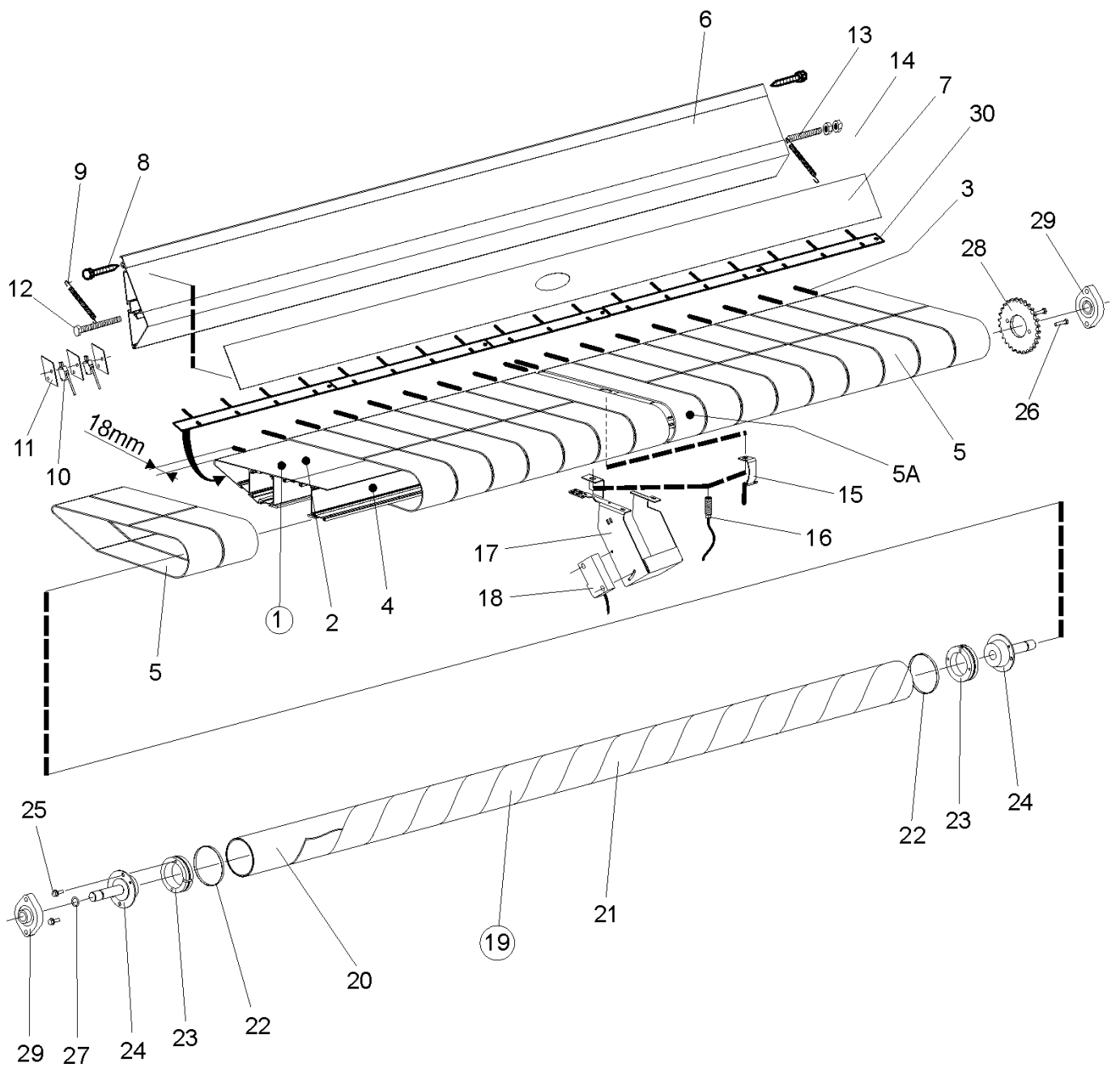
IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

Suction device and ventilation

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610776/1	3	1	2005

Aspiration et ventilation

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R									
	IC44821R									
	IC44825R									
	IC44828R									
	IC44832R									
* 1	1	1	1	1	1	55012310	Cooler fan	Ventilateur	3	Complete
*	1	1	1	1	1	55012490	Cooler fan	Ventilateur	3	-44800029
2	1	1	1	1	1	71014090	•Motor	•Moteur	1,2	Complete
3	4	4	4	4	4	32100145	•Locking spacer	•Entretoise de blocage	3	44800030-
* 4	2	2	2	2	2	32100148	•Spacer	•Entretoise	3	0.37kW
5	1	1	1	1	1	32100147	•Ventilation disk	•Disque de ventilation	3	
6	8	8	8	8	8	74033101	•Screw	•Vis	3	M6x16
* 7	1	1	1	1	1	32104296	•Motor bracket	•Support moteur	3	-44800029
*	1	1	1	1	1	32104431	•Motor bracket	•Support moteur	3	44800030-
8	1	1	1	1	1	71020054	•Turbine	•Turbine	3	
* 9	1	1	1	1	1	32101362	•Spiral	•Volute	3	-44800029
*	1	1	1	1	1	32104438	•Spiral	•Volute	3	44800030-
10	1	1	1	1	1	32101823	•Nozzle	•Buse	3	
11	4	4	4	4	4	74033202	•Cage nut	•Ecrou	1,2	M6
12	1	1	1	1	1	74010001	•Screw	•Vis	3	M5x20
13	1	1	1	1	1	74036403	•Washer	•Rondelle	3	Ø5
14	2	2	2	2	2	74036806	•Washer	•Rondelle	3	Ø5x30
15	1	1	1	1	1	74031039	Extensible hose	Tuyau extensible	3	Ø125
16	2-4	2-4	2-4	2-4	2-4	72046144	Cramp	Collier	3	Ø120/140
17	1					32104375	Vapour suction tube	Tube aspiration des buées	3	
		1				32104374	Vapour suction tube	Tube aspiration des buées	3	
			1			32104373	Vapour suction tube	Tube aspiration des buées	3	
				1		32104372	Vapour suction tube	Tube aspiration des buées	3	
					1	32104371	Vapour suction tube	Tube aspiration des buées	3	
18	1	1	1	1	1	32103504	Tee-square	Té	3	Gas heating
* 19	1	1	1	1	1	55014200	Lateral drain of vapour kit	Kit évacuation latérale buées	3	Optional Side output



610777

Issue	Month	Year
03	05	06

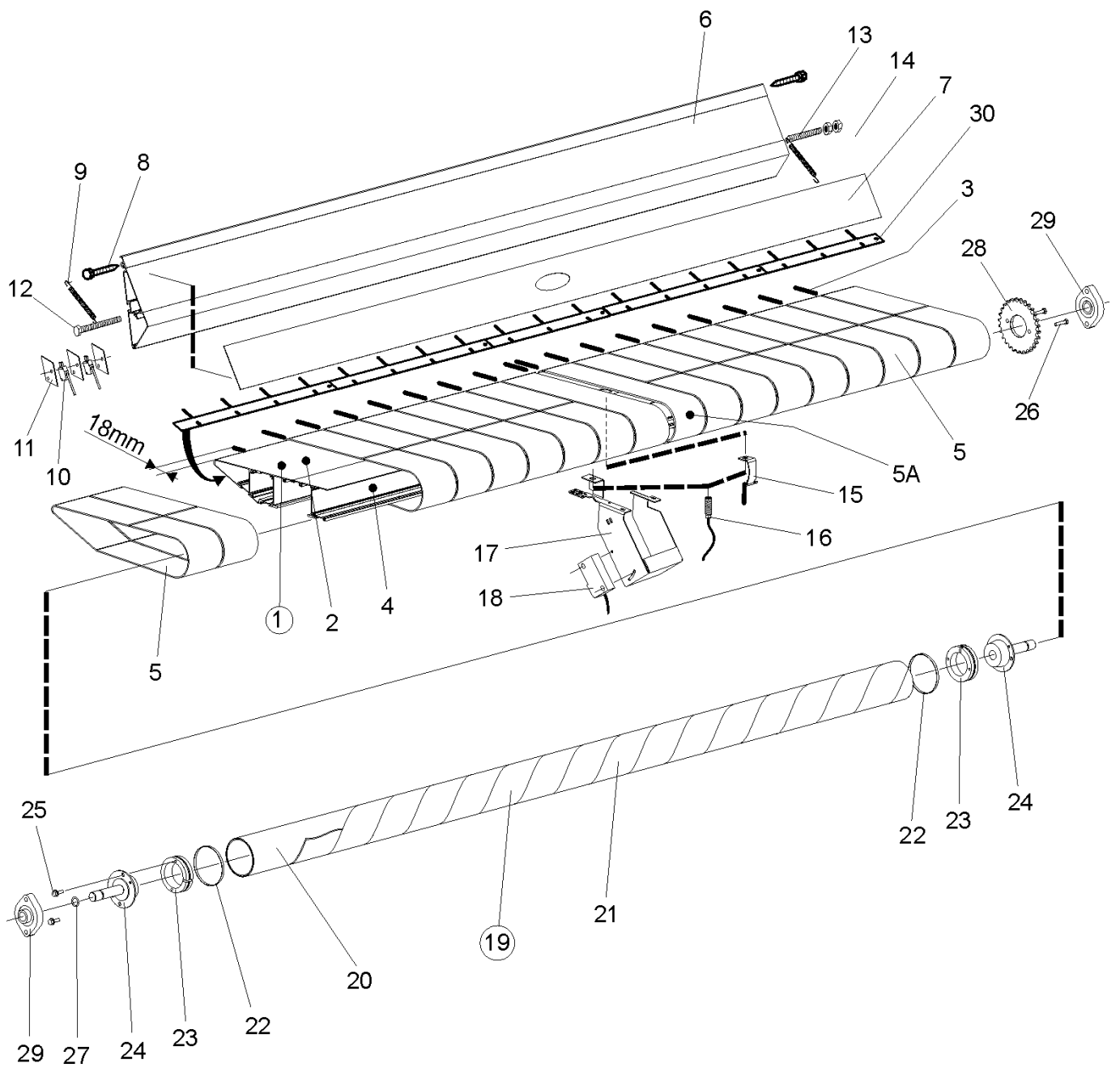
IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

Feeding table

Table engagement

Illustration Issue Month Year
Schéma Issue Month Year
610777/1 3 5 2006

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques	
1	IC44819R					32100675	Feeding table	Table engagement	3	Complete	
	IC44821R						Feeding table	Table engagement	3	Complete	
	IC44825R						32100674	Feeding table	Table engagement	3	Complete
	IC44828R						32100673	Feeding table	Table engagement	3	Complete
	IC44832R						32100672	Feeding table	Table engagement	3	Complete
							32100671	Feeding table	Table engagement	3	Complete
								•Feeding table	•Table engagement	3	
								•Feeding table	•Table engagement	3	
								•Feeding table	•Table engagement	3	
								•Feeding table	•Table engagement	3	
								•Feeding table	•Table engagement	3	
								•Feeding table	•Table engagement	3	
								•Feeding table	•Table engagement	3	
								•Feeding table	•Table engagement	3	
								•Feeding table	•Table engagement	3	
								•Feeding table	•Table engagement	3	
								•Feeding table	•Table engagement	3	
								•Feeding table	•Table engagement	3	
								•Feeding table	•Table engagement	3	
								•Feeding table	•Table engagement	3	
	2						74023105	•Pin	•Goupille	1,2	Ø3x30
3						64000505	Intermediate table	Table intermédiaire	3		
4						64000504	Intermediate table	Table intermédiaire	3		
						64000503	Intermediate table	Table intermédiaire	3		
						64000502	Intermediate table	Table intermédiaire	3		
5						64000501	Intermediate table	Table intermédiaire	3		
5A						77010219	Feeding strip	Bande engagement	1,2		
6						77010300	Feeding strip	Bande engagement	1,2	L=90mm	
						32100605	Finger protection	Sécurité mains	3		
						32100604	Finger protection	Sécurité mains	3		
						32100603	Finger protection	Sécurité mains	3		
						32100602	Finger protection	Sécurité mains	3		
7						32100601	Finger protection	Sécurité mains	3		
						32102345	Upper side casing	Bandeau façade	3		
						32102344	Upper side casing	Bandeau façade	3		
						32102343	Upper side casing	Bandeau façade	3		
						32102342	Upper side casing	Bandeau façade	3		
						32102341	Upper side casing	Bandeau façade	3		
8						74020234	Screw	Vis	3	M8x25	
9						32101296	Return spring	Ressort de rappel	3		
10						71054151	Micro-switch	Microswitch	1,2		
11						71078020	End plate	Plaque isolante	3		
12						74020054	Screw	Vis	3	M6x50	
13						32100964	Threaded bar	Tige filetée	3	M6x70	
14						74033202	Cage nut	Ecrou	3	M6	
15						32103565	Cells support	Support cellules	3		
16						71050189	Photocell	Cellule photoélectrique	1,2		
17						32104407	Cells support	Support cellules	3	With folding only	
18						71050188	Photocell	Cellule photoélectrique	1,2		
19						55012405	Feeding satellite	Satellite engagement	3	Complete	
						55012404	Feeding satellite	Satellite engagement	3	Complete	
						55012403	Feeding satellite	Satellite engagement	3	Complete	
						55012402	Feeding satellite	Satellite engagement	3	Complete	
20						55012401	Feeding satellite	Satellite engagement	3	Complete	
						32100065	•Pipe	•Tube	3		
						32100064	•Pipe	•Tube	3		
						32100063	•Pipe	•Tube	3		
						32100062	•Pipe	•Tube	3		
						32100061	•Pipe	•Tube	3		
21						77010002050	•Adhesive strip	•Bande adhésive	3	L=50m	
22						72046158	•Clamp	•Collier de serrage	3		
23						32100021	•Cone	•Cône	3		
24						32103831	•Ferrule	•Embout	3		
25						74033003	•Screw	•Vis	3	M6x20	



610777

Issue	Month	Year
03	05	06

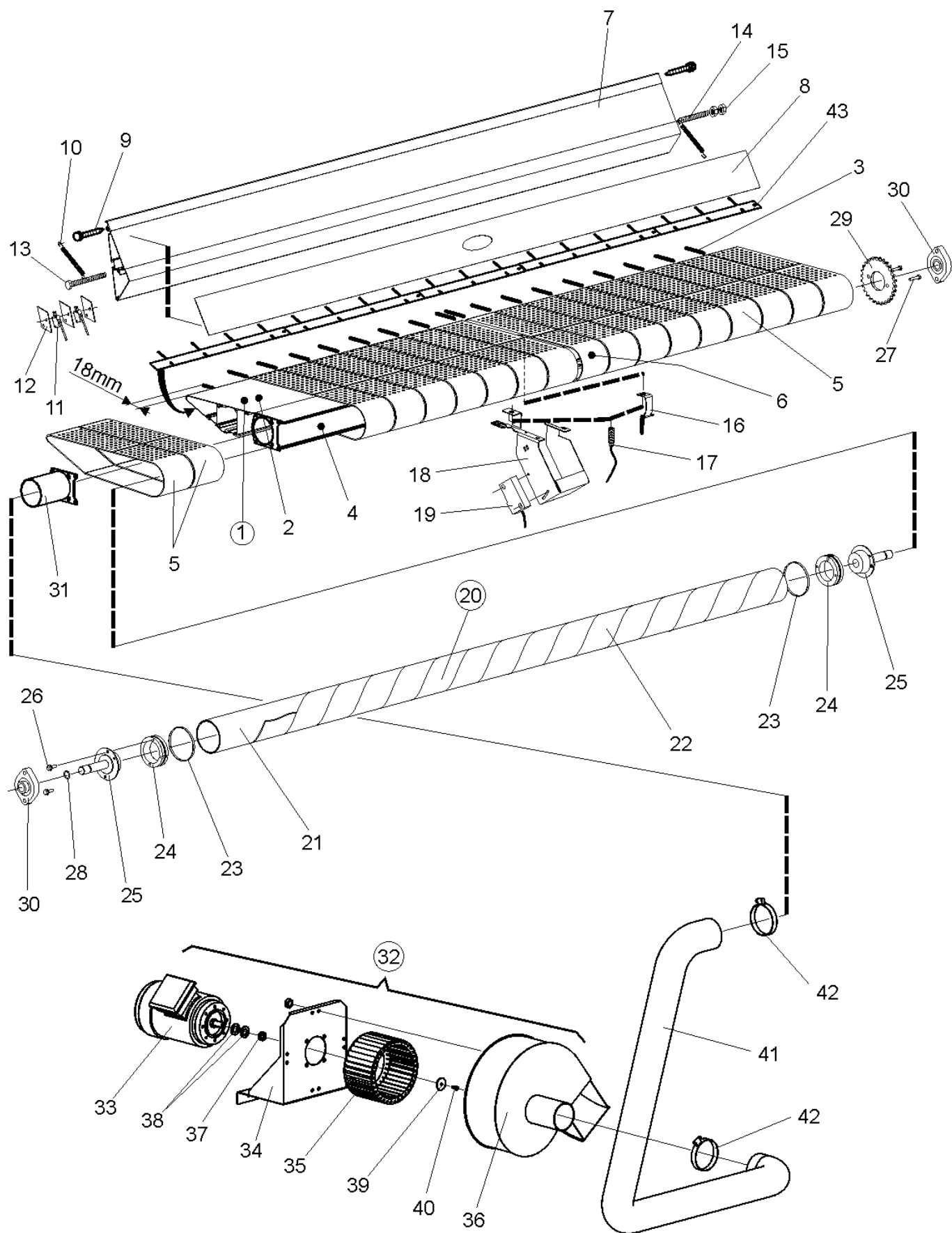
IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

Feeding table

Table engagement

Illustration Issue Month Year
Schéma Issue Month Year
610777/1 3 5 2006

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R									
	IC44821R									
	IC44825R									
	IC44828R									
	IC44832R									
26	2	2	2	2	2	74020030	•Screw	•Vis	3	M6x30
27	1	1	1	1	1	73016189	•O-ring	•Joint torique	3	Ø15
28	1	1	1	1	1	32104347	•Disc	•Disque	3	28 teeth
29	2	2	2	2	2	73010080	Bearing box	Palier	3	
30	1					55012958	Band guide kit	Kit guide bandes	1,2	Complete Optional
		1				55012957	Band guide kit	Kit guide bandes	1,2	Complete Optional
			1			55012956	Band guide kit	Kit guide bandes	1,2	Complete Optional
				1		55012955	Band guide kit	Kit guide bandes	1,2	Complete Optional
					1	55012954	Band guide kit	Kit guide bandes	1,2	Complete Optional



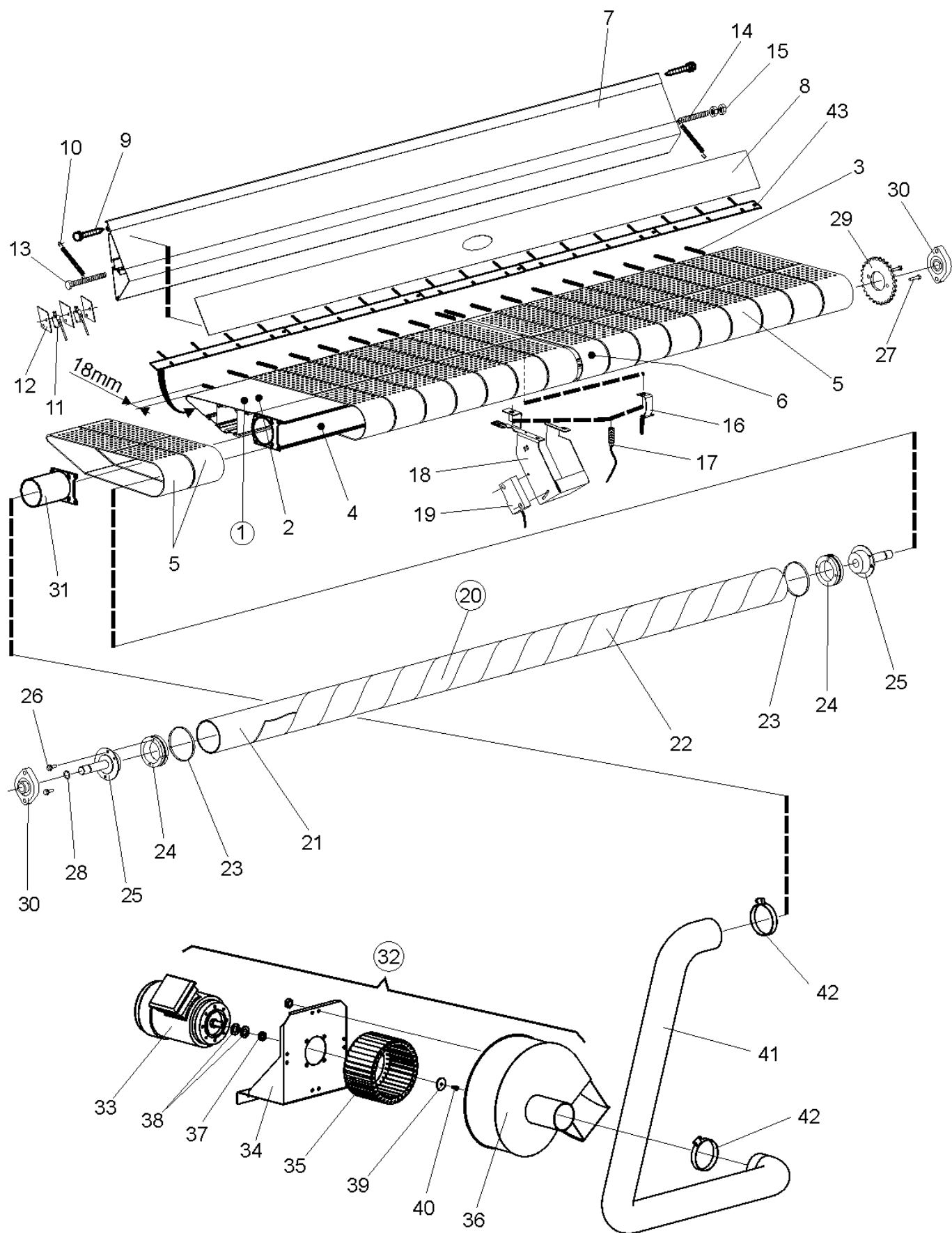
IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

Feeding table with suction

Table engagement avec aspiration

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610778/4	7	4	2011

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1 										

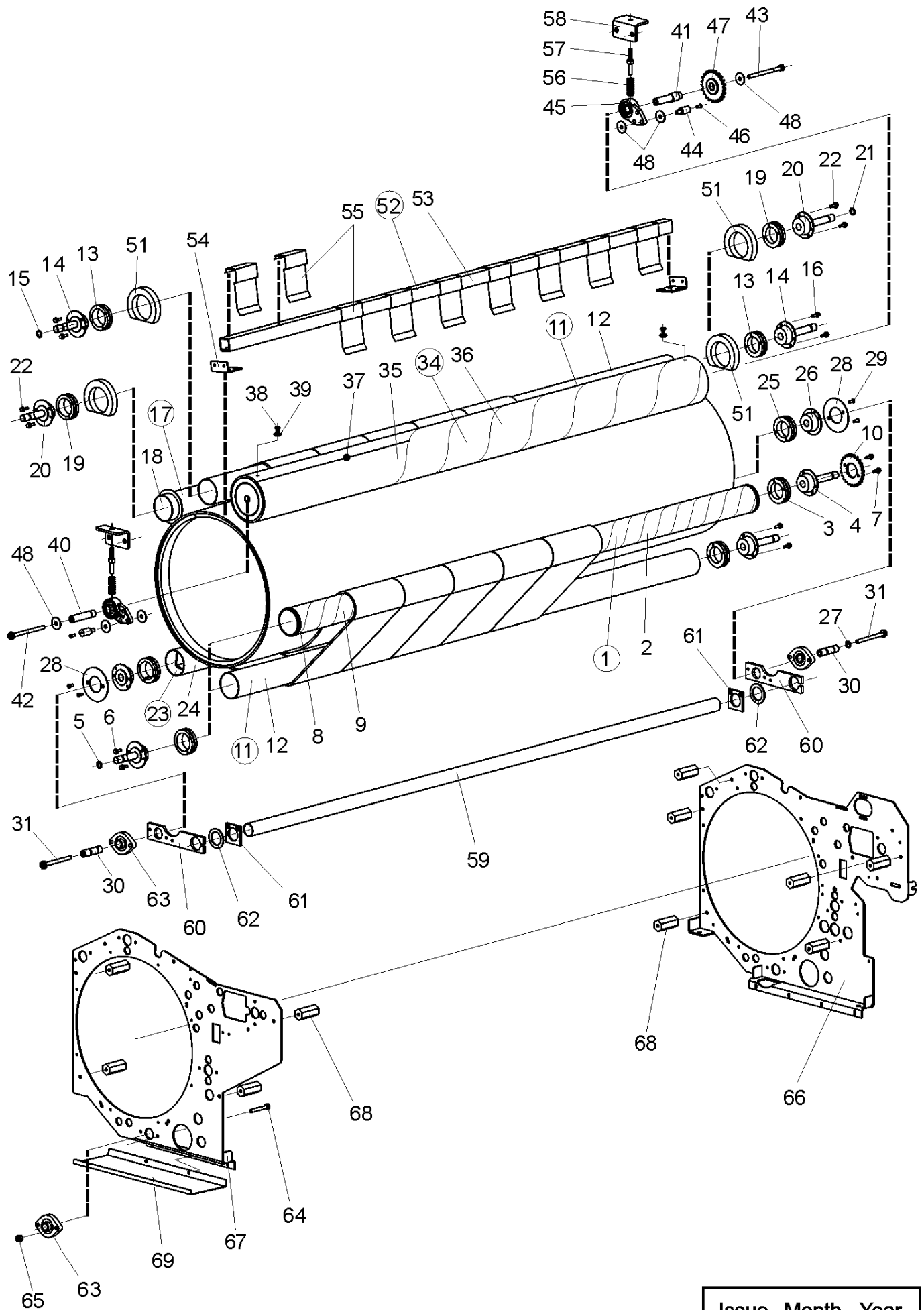


IC44819R,IC44821R,IC44825R,IC44828R,IC44832R**Feeding table with suction**

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610778/4	7	4	2011

Table engagement avec aspiration

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R									
		IC44821R								
			IC44825R							
				IC44828R						
					IC44832R					
27	2	2	2	2	2	74020030	Screw	Vis	3	M6x30
28	1	1	1	1	1	73016189	O-ring	Joint torique	3	Ø15
29	1	1	1	1	1	32104347	Disc	Disque	3	28 teeth
30	2	2	2	2	2	73010080	Bearing box	Palier	3	
31	1	1	1	1	2	32102798	Flange	Bride	3	
32	1	1	1	1	2	55012183	Suction table turbine	Turbine table aspiration	3	Complete
33	1	1	1	1	1	71014090	•Motor	•Moteur	1,2	0.37kW
34	1	1	1	1	1	32102777	•Rail	•Support	3	
* 35	1	1	1	1	1	71020060	•Turbine	•Turbine	3	
36	1	1	1	1	1	32102819	•Spiral	•Volute	3	
37	1	1	1	1	1	32100148	•Spacer	•Entretoise	3	
38	2	2	2	2	2	74036011	•Washer	•Rondelle	3	Ø14
39	1	1	1	1	1	74036806	•Washer	•Rondelle	3	Ø5x30
40	1	1	1	1	1	74020080	•Screw	•Vis	3	M5x12
41	3	3	3	3	5	75015195	Hose	Tuyau flexible	3	Ø70
42	2	2	2	2	4	72046162	Cramp	Collier	3	Ø70/90
43	1					55012958	Band guide kit	Kit guide bandes	1,2	Complete Optional
		1				55012957	Band guide kit	Kit guide bandes	1,2	Complete Optional
			1			55012956	Band guide kit	Kit guide bandes	1,2	Complete Optional
				1		55012955	Band guide kit	Kit guide bandes	1,2	Complete Optional
					1	55012954	Band guide kit	Kit guide bandes	1,2	Complete Optional



610785

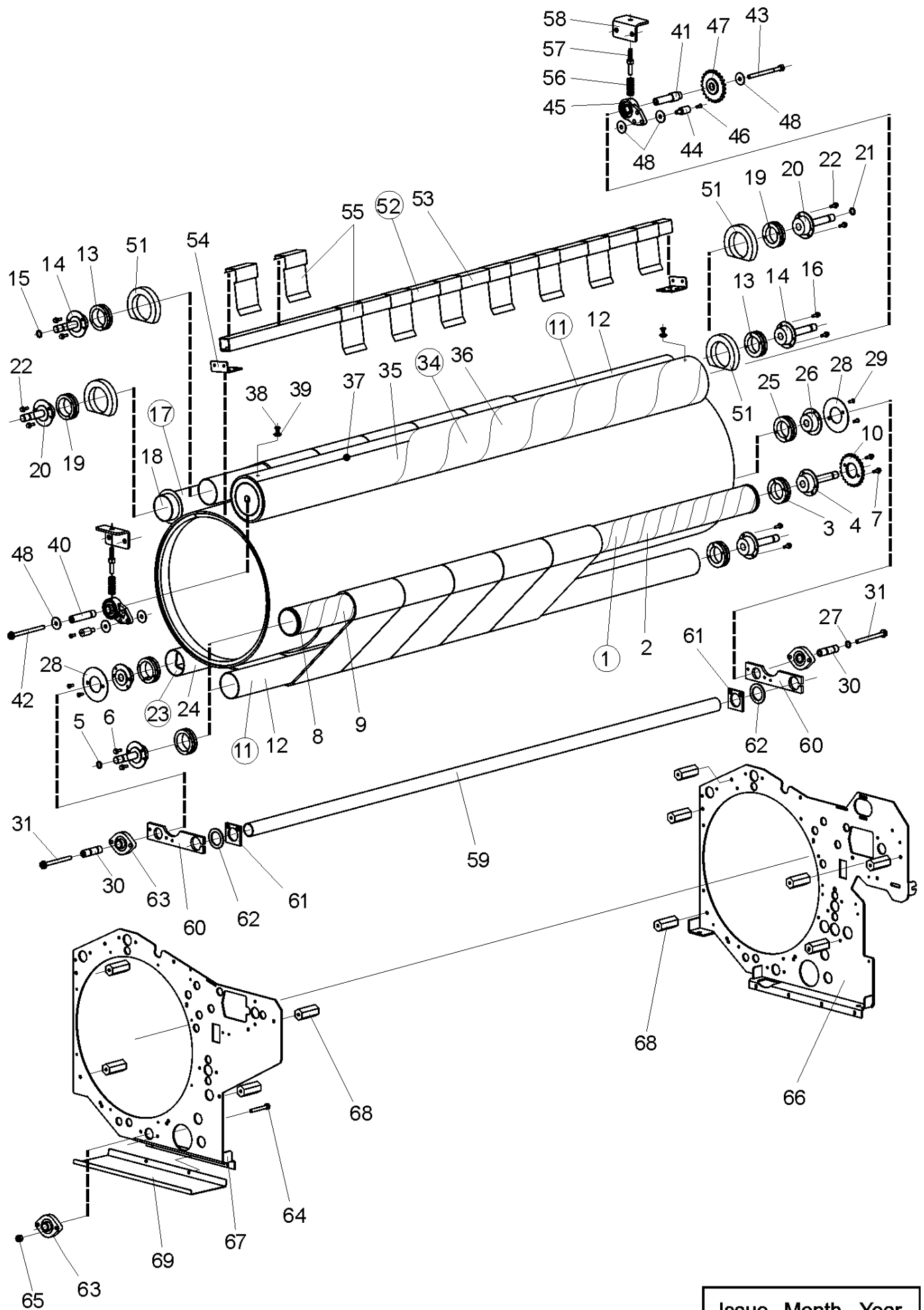
Issue	Month	Year
02	10	06

IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

Satellites

Illustration Issue Month Year
Schéma Issue Month Year
610785/1 3 10 2006

Item Article	Quantity Quantité	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
IC44819R						
IC44821R						
IC44825R						
IC44828R						
IC44832R						
1	1		55012015 Driving satellite	Satellite entraînement	3	Complete
	1		55012014 Driving satellite	Satellite entraînement	3	Complete
	1		55012013 Driving satellite	Satellite entraînement	3	Complete
	1		55012012 Driving satellite	Satellite entraînement	3	Complete
	1		55012011 Driving satellite	Satellite entraînement	3	Complete
2	1		32100065 •Pipe	•Tube	3	
	1		32100064 •Pipe	•Tube	3	
	1		32100063 •Pipe	•Tube	3	
	1		32100062 •Pipe	•Tube	3	
	1		32100061 •Pipe	•Tube	3	
3	2	2	32100021 •Cone	•Cône	3	
4	2	2	32103831 •Ferrule	•Embout	3	
5	1	1	73016189 •O-ring	•Joint torique	3	Ø15
6	2	2	74033003 •Screw	•Vis	3	M6x20
7	2	2	74020030 •Screw	•Vis	3	M6x30
8	2	2	72046158 •Clamp	•Collier de serrage	3	
9	11m	12m	77010002050 •Adhesive strip	•Bande adhésive	3	L=50m
10	1	1	32100988 •Disc	•Disque	3	25 teeth
11	2		55012025 Gear satellite	Satellite renvoi	3	Complete
	2		55012024 Gear satellite	Satellite renvoi	3	Complete
	2		55012023 Gear satellite	Satellite renvoi	3	Complete
	2		55012022 Gear satellite	Satellite renvoi	3	Complete
12	1		55012021 Gear satellite	Satellite renvoi	3	Complete
	1		32100065 •Pipe	•Tube	3	
	1		32100064 •Pipe	•Tube	3	
	1		32100063 •Pipe	•Tube	3	
	1		32100062 •Pipe	•Tube	3	
	1		32100061 •Pipe	•Tube	3	
13	2	2	32100021 •Cone	•Cône	3	
14	2	2	32103831 •Ferrule	•Embout	3	
15	1	1	73016189 •O-ring	•Joint torique	3	Ø15
16	4	4	74033003 •Screw	•Vis	3	M6x20
17	1		55012035 Strips guide satellite	Satellite guide bandes	3	Complete
	1		55012034 Strips guide satellite	Satellite guide bandes	3	Complete
	1		55012033 Strips guide satellite	Satellite guide bandes	3	Complete
	1		55012032 Strips guide satellite	Satellite guide bandes	3	Complete
	1		55012031 Strips guide satellite	Satellite guide bandes	3	Complete
18	1		32100075 •Pipe	•Tube	3	
	1		32100074 •Pipe	•Tube	3	
	1		32100073 •Pipe	•Tube	3	
	1		32100072 •Pipe	•Tube	3	
	1		32100071 •Pipe	•Tube	3	
19	2	2	32100021 •Cone	•Cône	3	
20	2	2	32103831 •Ferrule	•Embout	3	
21	1	1	73016189 •O-ring	•Joint torique	3	Ø15
22	4	4	74033003 •Screw	•Vis	3	M6x20
23	1		55012045 Tension satellite	Satellite tendeur	3	Complete
	1		55012044 Tension satellite	Satellite tendeur	3	Complete
	1		55012043 Tension satellite	Satellite tendeur	3	Complete
	1		55012042 Tension satellite	Satellite tendeur	3	Complete
	1		55012041 Tension satellite	Satellite tendeur	3	Complete
24	1		32100085 •Pipe	•Tube	3	
	1		32100084 •Pipe	•Tube	3	
	1		32100083 •Pipe	•Tube	3	



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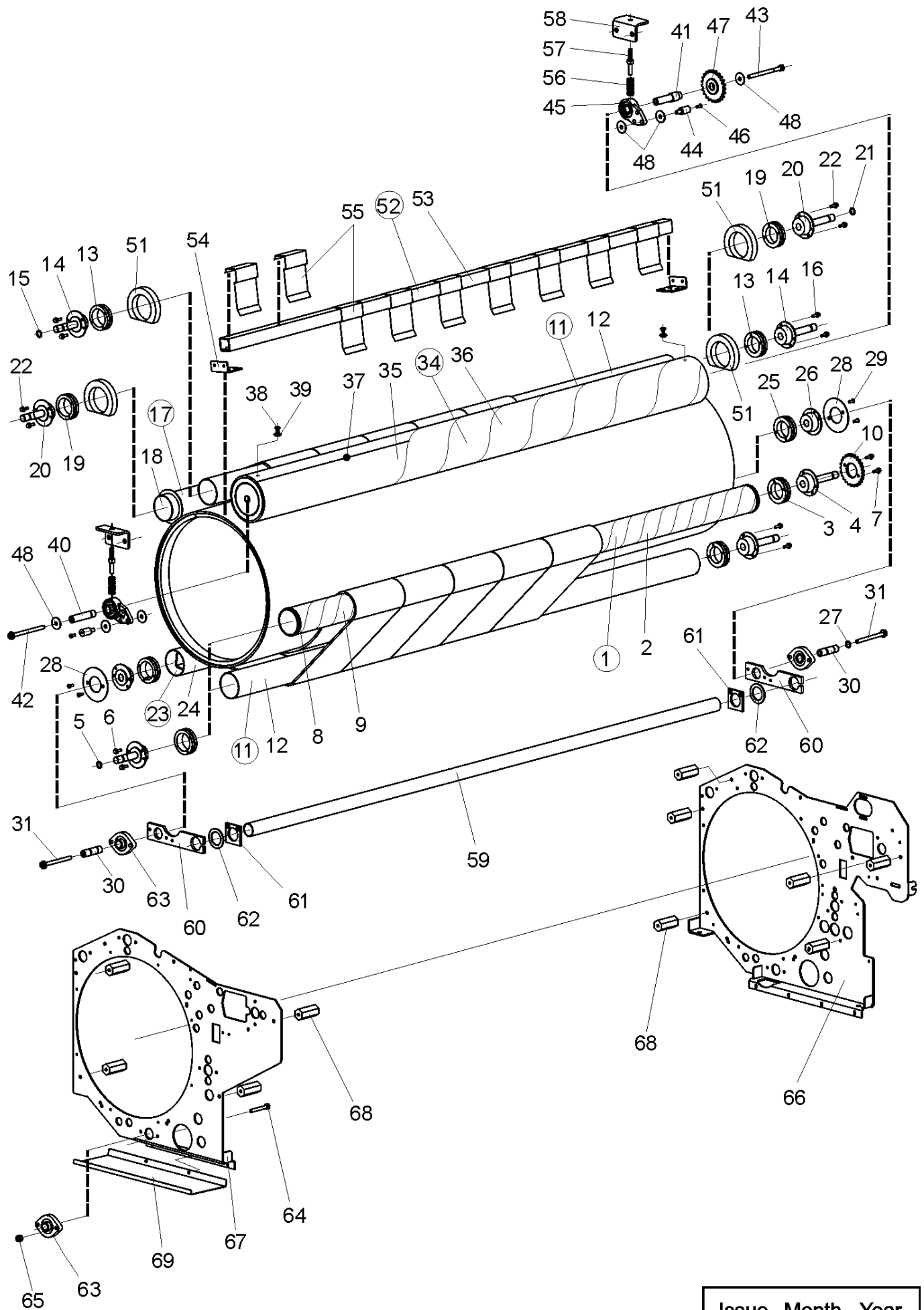
Issue	Month	Year
02	10	06

IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

Satellites

Illustration Issue Month Year
Schéma Issue Month Year
610785/1 3 10 2006

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R									
	IC44821R									
	IC44825R									
	IC44828R									
	IC44832R									
					1	32100082	•Pipe	•Tube	3	
				1		32100081	•Pipe	•Tube	3	
25	2	2	2	2	2	32100021	•Cone	•Cône	1,2	
26	2	2	2	2	2	32100024	•Ferrule	•Embout	3	
27	1	1	1	1	1	73016189	•O-ring	•Joint torique	1,2	Ø15
28	2	2	2	2	2	32100100	•Disc	•Disque	3	
29	4	4	4	4	4	74033101	•Screw	•Vis	3	M6x16
30	2	2	2	2	2	32100036	•Shaft	•Axe	3	
* 31	2	2	2	2	2	74020260	•Screw	•Vis	3	M10x100
* 32	-	-	-	-	-		•	•		Not used
* 33	-	-	-	-	-		•	•		Not used
34	1					55012235	Presser satellite	Satellite presseur	3	Complete
		1				55012234	Presser satellite	Satellite presseur	3	Complete
			1			55012233	Presser satellite	Satellite presseur	3	Complete
				1		55012232	Presser satellite	Satellite presseur	3	Complete
					1	55012231	Presser satellite	Satellite presseur	3	Complete
35	1					32104225	•Pipe	•Tube	3	
		1				32104224	•Pipe	•Tube	3	
			1			32104223	•Pipe	•Tube	3	
				1		32104222	•Pipe	•Tube	3	
					1	32104221	•Pipe	•Tube	3	
36	1	1				77010278	•Trim	•Garniture	3	15mm
			1	1		77010279	•Trim	•Garniture	3	15mm
					1	77010280	•Trim	•Garniture	3	15mm
37	1					77010281	•Nomex fitting	•Garniture Nomex	3	
		1				77010282	•Nomex fitting	•Garniture Nomex	3	
			1			77010283	•Nomex fitting	•Garniture Nomex	3	
				1		77010284	•Nomex fitting	•Garniture Nomex	3	
					1	77010285	•Nomex fitting	•Garniture Nomex	3	
38	2	2	2	2	2	74010035	•Screw	•Vis	3	
39	2	2	2	2	2	74036602	•Washer	•Rondelle	3	Ø6
40	1	1	1	1	1	32101161	•Shaft	•Arbre	3	Short
41	1	1	1	1	1	32103493	•Shaft	•Arbre	3	Long
* 42	1	1	1	1	1	74033606	•Screw	•Vis	3	M10x130
43	1	1	1	1	1	74033606	•Screw	•Vis	3	M10x130
44	2	2	2	2	2	32100026	•Spacer	•Entretoise	3	
45	2	2	2	2	2	73010066	•Bearing box	•Palier	3	
46	2	2	2	2	2	74033101	•Screw	•Vis	3	M6x16
47	1	1	1	1	1	32103494	•Free wheel	•Roue libre	3	23 teeth
48	6	6	6	6	6	74036803	•Washer	•Rondelle	3	Ø10
* 49	-	-	-	-	-		•	•		Not used
* 50	-	-	-	-	-		•	•		Not used
51	4	4	4	4	4	32101307	Seal	Joint	3	
52	1					55012245	Stripper	Décolleur	3	Complete
		1				55012244	Stripper	Décolleur	3	Complete
			1			55012243	Stripper	Décolleur	3	Complete
				1		55012242	Stripper	Décolleur	3	Complete
					1	55012241	Stripper	Décolleur	3	Complete
53	1					32103735	•Square tube	•Tube carrée	3	
		1				32103734	•Square tube	•Tube carrée	3	
			1			32103733	•Square tube	•Tube carrée	3	
				1		32103732	•Square tube	•Tube carrée	3	
					1	32103731	•Square tube	•Tube carrée	3	
54	2	2	2	2	2	32103740	•Rail	•Support	3	



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Issue	Month	Year
02	10	06

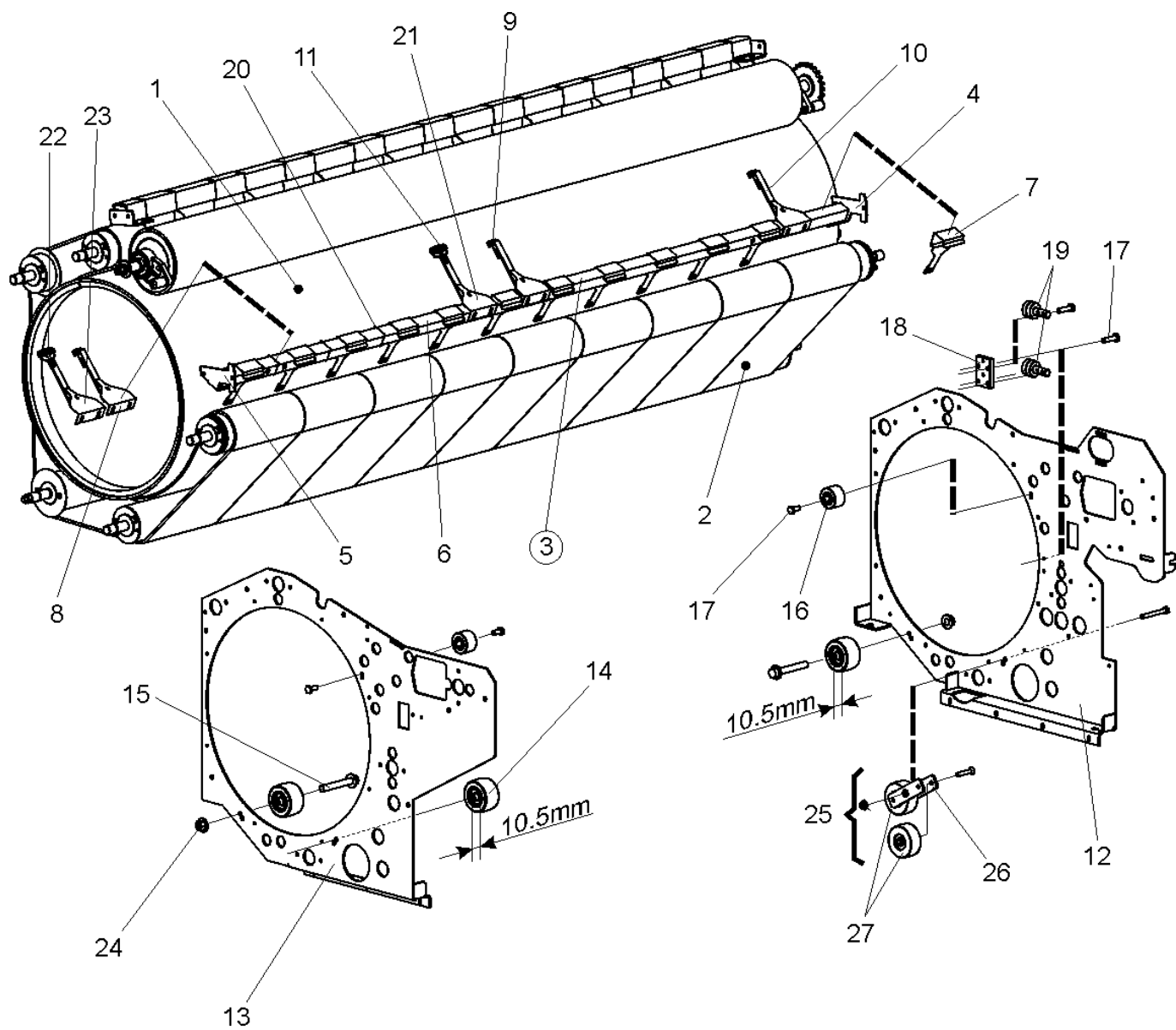
IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

Satellites

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610785/1	3	10	2006

Satellites

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
55 * 56 57 58 59 60 61 62 63 64 65 66 67 68 69	IC44819R										
	IC44821R										
	IC44825R										
	IC44828R										
	IC44832R										
	9	10	12	13	15		32103729	•Stripper	•Décolleur	3	
	2	2	2	2	2		32001249	Detaching spring	Ressort de décolleur	3	
	2	2	2	2	2		32104241	Heating element	Guide	3	
	2	2	2	2	2		32104242	Corner element	Equerre	3	
	1						32100115	Pipe	Tube	3	
		1					32100114	Pipe	Tube	3	
			1				32100113	Pipe	Tube	3	
				1			32100112	Pipe	Tube	3	
					1		32100111	Pipe	Tube	3	
	2	2	2	2	2		32103828	Tension arm	Bras tendeur	3	
	2	2	2	2	2		32100105	Heating element	Guide	3	
	2	2	2	2	2		32103829	Spacer	Entretoise	3	
	12	12	12	12	12		73010080	Bearing box	Palier	1,2	
	24	24	24	24	24		74033010	Screw	Vis	3	M8x35
	24	24	24	24	24		74011205	Locking nut	Ecrou frein	3	M8
	1	1	1	1	1		32104243	Plate	Platine	3	Right
	1	1	1	1	1		32104244	Plate	Platine	3	Left
	12	12	12	12	12		32100041	Spacer	Entretoise	3	
	1	1	1	1	1		32104324	Deflector	Défecteur	3	



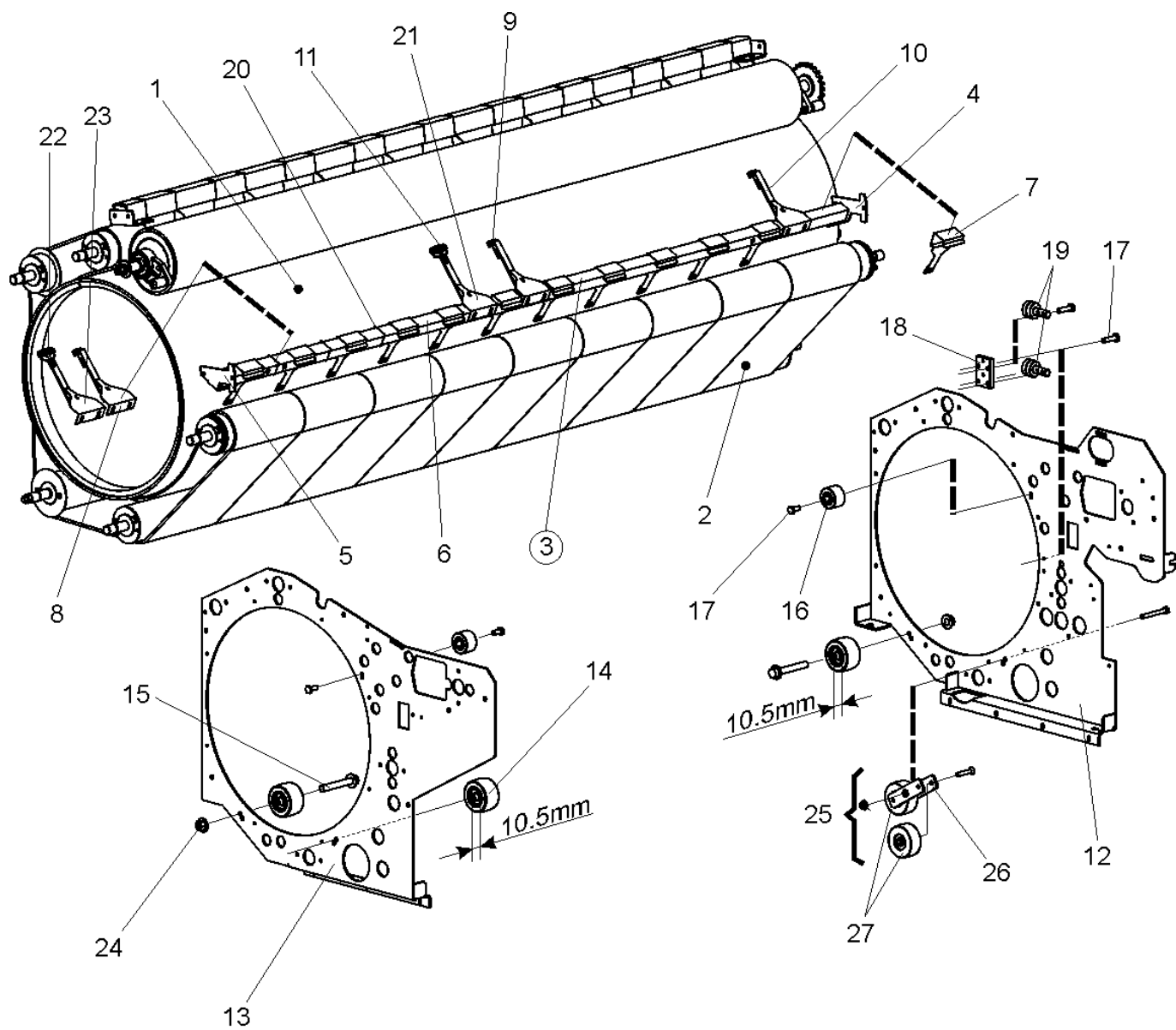
IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

Cylinders and strips bar

Cylindres et barre décolleurs

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610783/4	8	6	2010

Item Article	Quantity Quantité	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	IC44819R					
	IC44821R					
	IC44825R					
	IC44828R					
	IC44832R					
	1		32103915	Cylinder	Cylindre	3 Ø479mm Nickel-plated steel
		1	32103914	Cylinder	Cylindre	3 Ø479mm Nickel-plated steel
		1	32103913	Cylinder	Cylindre	3 Ø479mm Nickel-plated steel
		1	32103912	Cylinder	Cylindre	3 Ø479mm Nickel-plated steel
		1	32103911	Cylinder	Cylindre	3 Ø479mm Nickel-plated steel
	1		32103865	Cylinder	Cylindre	3 Ø479mm Stainless
		1	32103864	Cylinder	Cylindre	3 Ø479mm Stainless
		1	32103863	Cylinder	Cylindre	3 Ø479mm Stainless
		1	32103862	Cylinder	Cylindre	3 Ø479mm Stainless
		1	32103861	Cylinder	Cylindre	3 Ø479mm Stainless
	1		32102685	Cylinder	Cylindre	3 Dubixium®
		1	32102684	Cylinder	Cylindre	3 Dubixium®
		1	32102683	Cylinder	Cylindre	3 Dubixium®
		1	32102682	Cylinder	Cylindre	3 Dubixium®
		1	32102681	Cylinder	Cylindre	3 Dubixium®
2	9	10	77010265	Ironing strip	Bande de repassage	1,2 Gas & electric heating
3	9	10	77010286	Ironing strip	Bande de repassage	1,2 Steam heating
	1		55007976	Strips bar	Barre décolleurs	3 Complete
		1	55008274	Strips bar	Barre décolleurs	3 Complete
		1	55007992	Strips bar	Barre décolleurs	3 Complete
		1	55008304	Strips bar	Barre décolleurs	3 Complete
		1	55007133	Strips bar	Barre décolleurs	3 Complete
4	1	1	32100106	•Supporting bracket	•Patte de maintien	3 Right
5	1	1	32100107	•Supporting bracket	•Patte de maintien	3 Left
6	1		32100125	•Pipe	•Tube	3
		1	32100124	•Pipe	•Tube	3
		1	32100123	•Pipe	•Tube	1,2
		1	32100122	•Pipe	•Tube	3
		1	32100121	•Pipe	•Tube	3
		1	32102191	•Stripper	•Décolleur	1,2
7	12	13	32102813	Temperature sensor	Capteur de température	1,2 L=2m PT100
8	1	1	32102813	Temperature sensor	Capteur de température	1,2 L=2m PT100
9	1	1	32104549	Temperature sensor	Capteur de température	1,2 L=3m PT100
10	1	1	32104549	Temperature sensor	Capteur de température	1,2 L=3m PT100
		1	32103386	Temperature sensor	Capteur de température	1,2 L=4m PT100
		1	55014193	Thermostat	Thermostat	1,2 Safety
11	1	1	32104243	Plate	Platine	3 Right
12	1	1	32104244	Plate	Platine	3 Left
13	4	4	55012952	Cylinder support roller	Galet support cylindre	1,2
14	4	4	74020197	Screw	Vis	3 M8x70
15	2	2	55012134	Roller	Galet	1,2 Upper
16	8	8	74033003	Screw	Vis	3 M6x20
17	1	1	32102807	Spacer	Entretoise	3 -61700035



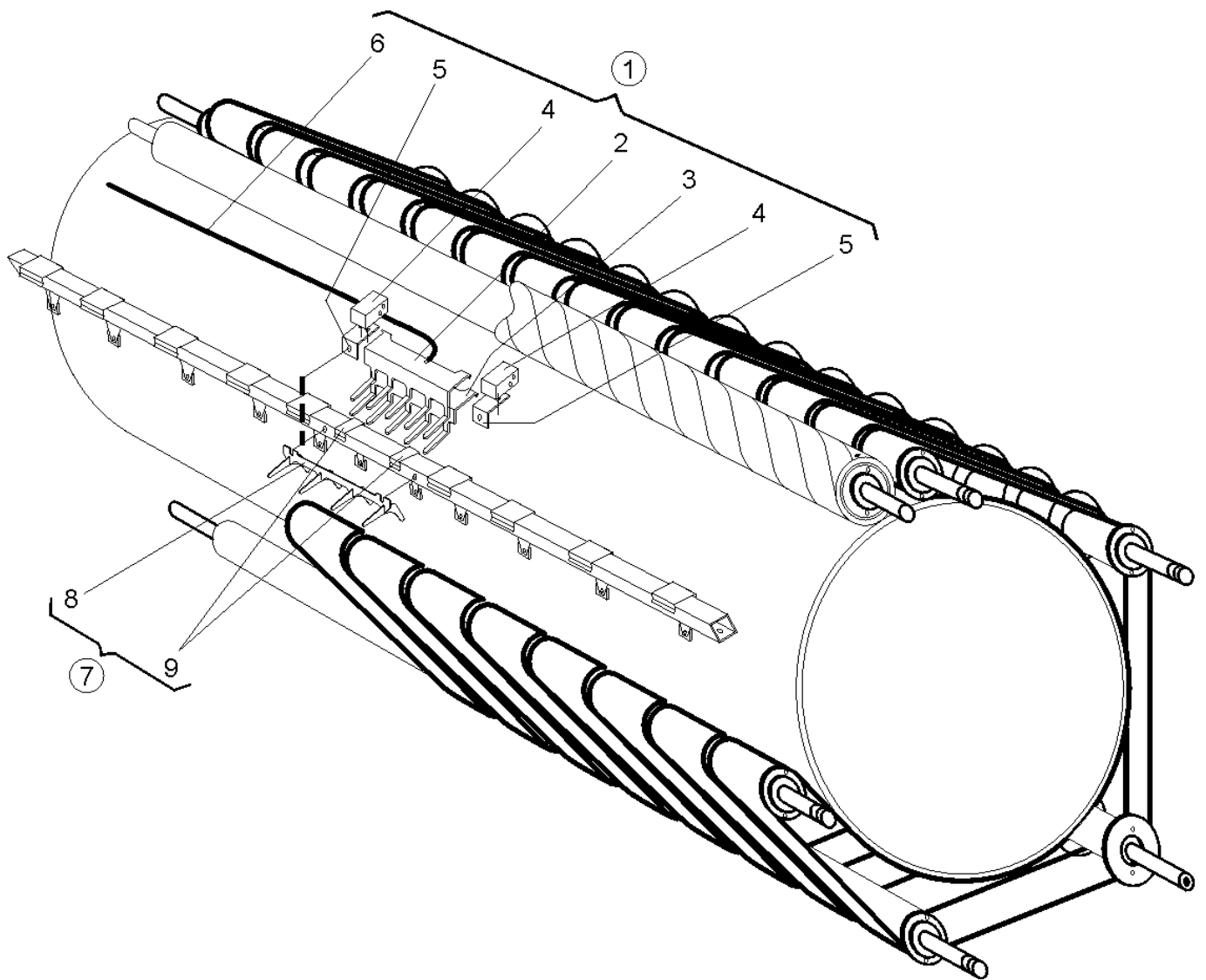
IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

Cylinders and strips bar

Cylindres et barre décolleurs

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610783/4	8	6	2010

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R									
		IC44821R								
			IC44825R							
				IC44828R						
					IC44832R					
* * 19 * 20 * 21 * 22	1 2 5 1 1	1 2 5 1 1	1 2 5 1 1	1 2 5 1 1	1 2 5 1 1	32105066 32104168 71076053 32104158 55013503	Spacer Stop Cramp Safety support Circuit breaker	Entretoise Butée Collier Support sécurité Fusible	3 1,2 3 3 1,2	61700036-
* * 23 * 24 * 25	1 4 1	1 4 1	1 4 1	1 4 1	1 4 1	32104158 74033203 55013858	•Safety support Cage nut Cylinder support compensator	•Support sécurité Ecrou Palonnier support cylindre	1,2 3 3	Thermal With Dubixium® With Dubixium® M8 Complete With Dubixium®
* * 26 * 27	1 2	1 2	1 2	1 2	1 2	32105342 55013857	•Compensator •Cylinder support roller	•Palonnier •Galet support cylindre	3 1,2	02610009- 02610009- 02610009-



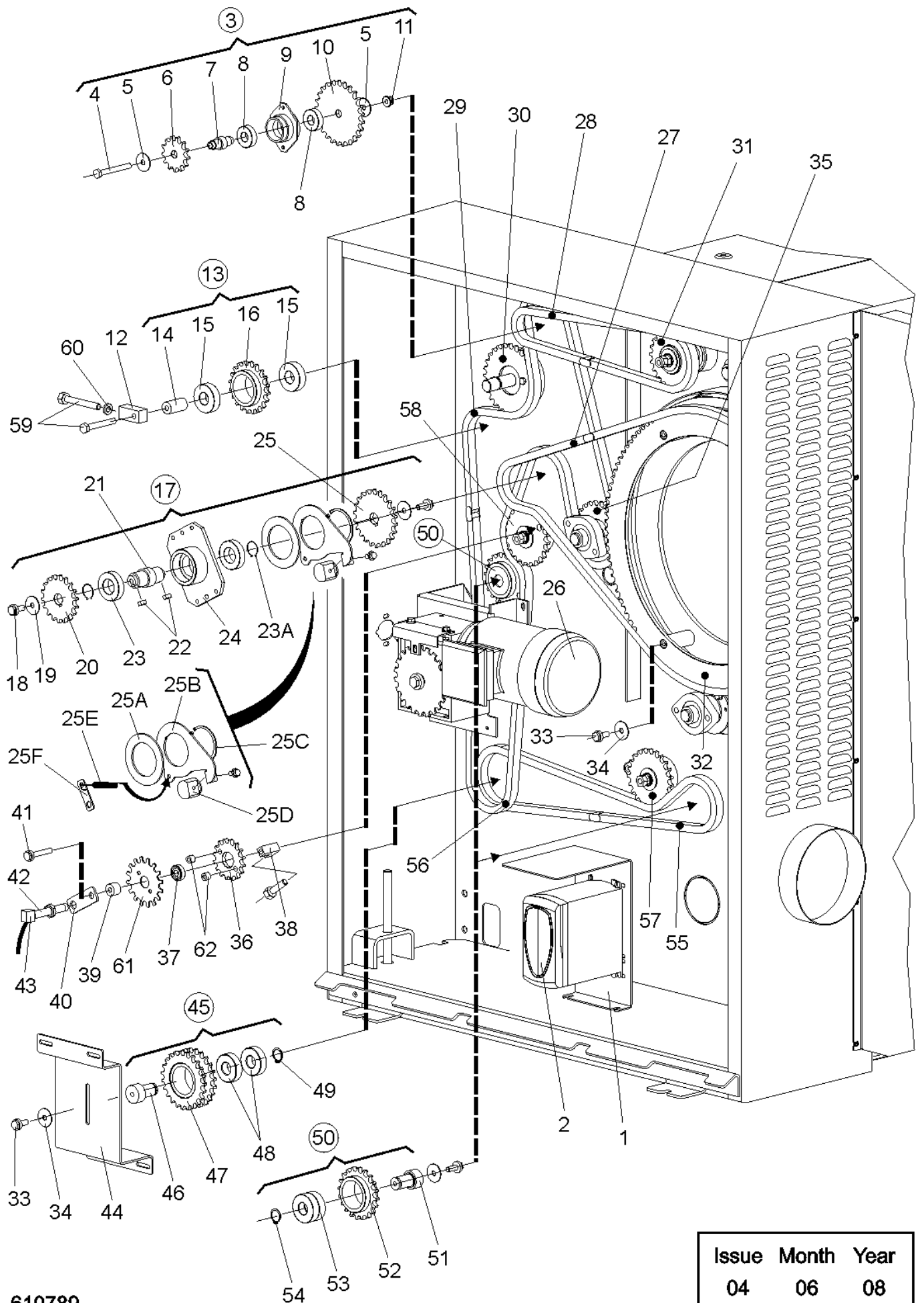
IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

DIAMMS Option

Option DIAMMS

Illustration Issue Month Year
Schéma Issue Month Year
610784/1 2 10 2007

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55011308	DIAMMS Option	Option DIAMMS	1,2	Complete
2	1	32102773	•Humidity sensor comb	•Râteau	3	Upper
3	1	32102774	•Humidity sensor comb	•Râteau	1,2	Lower
4	2	32102775	•Comb support	•Support râteau	1,2	
5	2	32102776	•Corner element	•Equerre	3	
6	4m	71041096	•Cable	•Câble	1,2	2x0.22mm ²
7	1	56000129	Linen guide kit	Kit guide linge	1,2	Complete
8	1	32105146	•Linen guide	•Guide linge	1,2	
9	2	32105159	•Stripper	•Décolleur	1,2	



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Issue	Month	Year
04	06	08

IC44819R -81900005,IC44821R -81900005,IC44825R -81900005,IC44828R -81900005,IC44832R -81900005

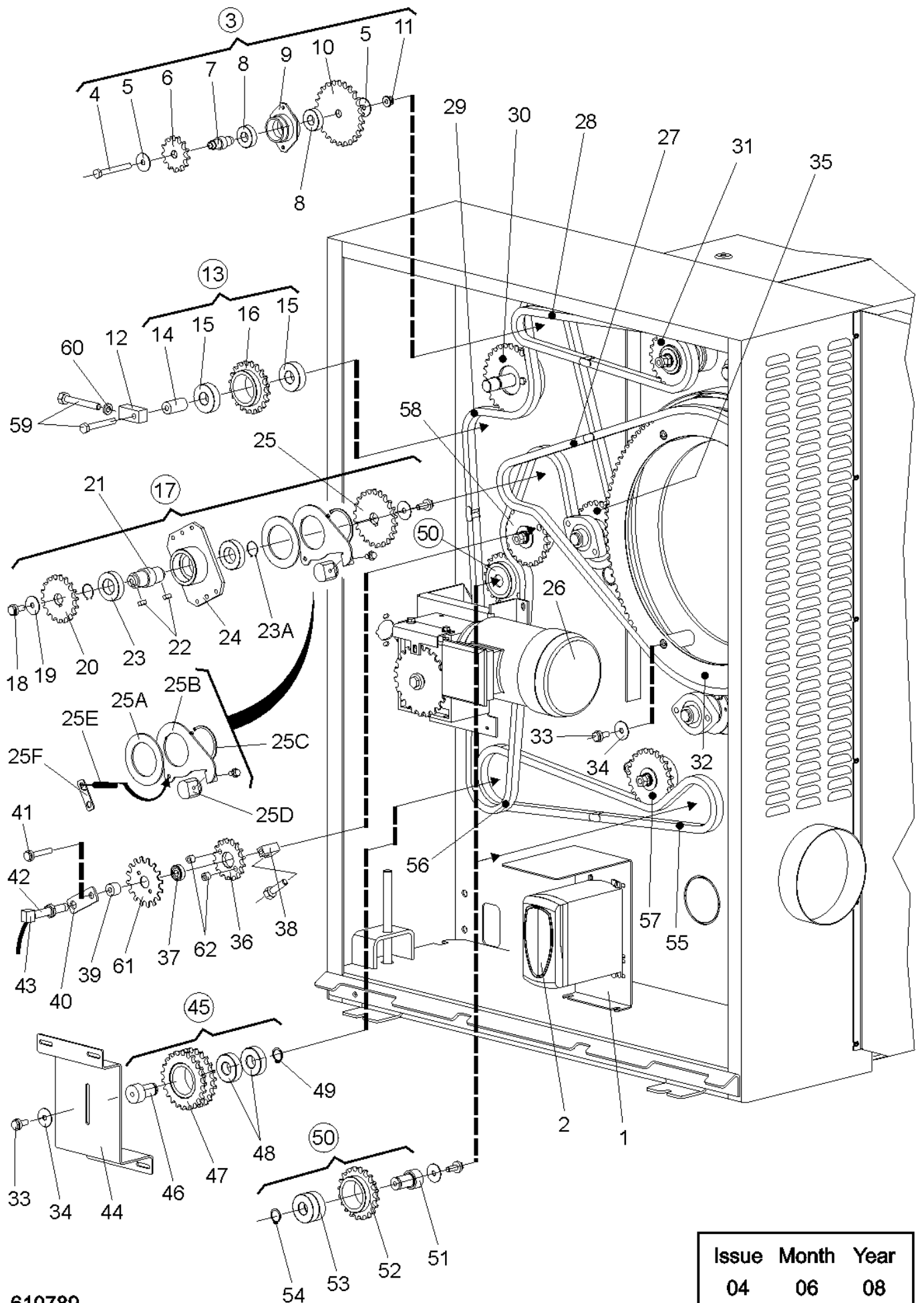
Motion

Illustration Issue Month Year
Schéma Issue Month Year

Mouvement

610789/2 6 6 2008

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R										
	IC44821R										
	IC44825R										
	IC44828R										
	IC44832R										
1	1	1	1	1	1	1	32103935	Converter support	Support convertisseur	3	
2	1	1	1	1	1	1	32007854	AC speed drive	Convertisseur de fréquence	1,2	Configured -74500018
	1	1	1	1	1	1	32105181	AC speed drive	Convertisseur de fréquence	1,2	Leroy-Somer Configured 74500019-
*											
* 3	1	1	1	1	1	1	55012221	Drive pinion	Pignon d'entraînement	1,2	Complete -02210002
*	1	1	1	1	1	1	55014199	Drive pinion	Pignon d'entraînement	1,2	Complete 02210003-
4	1	1	1	1	1	1		•Screw	•Vis	3	M8x70
5	2	2	2	2	2	2		•Washer	•Rondelle	3	Ø8
6	1	1	1	1	1	1		•Disc	•Disque	3	13 teeth
7	1	1	1	1	1	1		•Shaft	•Arbre	3	
8	2	2	2	2	2	2		•Ball bearing	•Roulement à billes	3	
9	1	1	1	1	1	1		•Bearing box	•Palier	3	
10	1	1	1	1	1	1		•Disc	•Disque	3	25 teeth
11	1	1	1	1	1	1		•Locking nut	•Ecrou frein	3	M8
12	1	1	1	1	1	1	32103968	Chain adjuster	Tendeur de chaîne	3	
13	1	1	1	1	1	1	55007139	Link wheel	Pignon de liaison	1,2	
14	1	1	1	1	1	1	32100029	•Shaft	•Axe	3	
15	2	2	2	2	2	2	73011075	•Ball bearing	•Roulement à billes	3	
16	1	1	1	1	1	1		•Hub	•Moyeu	3	
* 17	1	1	1	1	1	1	55013784	Chain adjuster Kit	Kit tendeur	1,2	Complete
18	2	2	2	2	2	2	74033007	•Screw	•Vis	3	M8x20
19	2	2	2	2	2	2	74036801	•Washer	•Rondelle	3	Ø8
20	1	1	1	1	1	1	32103974	•Disc	•Disque	3	18 teeth
21	1	1	1	1	1	1	32102790	•Shaft	•Arbre	3	
22	2	2	2	2	2	2	32100993	•Key	•Clavette	3	L=12mm
23	2	2	2	2	2	2	73011006	•Ball bearing	•Roulement à billes	3	
23A	2	2	2	2	2	2	74026054	•Circlip	•Circlip	3	Ø25
24	1	1	1	1	1	1	32103972	•Bearing box	•Palier	3	
25	1	1	1	1	1	1	32103975	•Disc	•Disque	3	22 teeth
* 25A	1	1	1	1	1	1	32105251	•Washer	•Rondelle	3	81700026-
* 25B	1	1	1	1	1	1	32105250	•Guide tension	•Tendeur	3	81700026-
* 25C	1	1	1	1	1	1	74026060	•Circlip	•Circlip	3	Ø55 81700026-
* 25D	1	1	1	1	1	1	32008043	•Bolster	•Patin	3	81700026-
* 25E	1	1	1	1	1	1	32006090	•Return spring	•Ressort de rappel	3	81700026-
* 25F	1	1	1	1	1	1	32104341	•Cells support	•Support cellules	3	81700026-
26	1	1	1	1	1	1	55012519	Back-geared motor	Moto-réducteur	1,2	Complete ill. 610779
27	1	1	1	1	1	1	32104363	Chain	Chaîne	3	Driving cylinder
28	1	1	1	1	1	1	32104364	Chain	Chaîne	3	Presser satellite
29	1	1	1	1	1	1	32104365	Chain	Chaîne	3	Driving belts
30	1	1	1	1	1	1	32104347	Disc	Disque	3	28 teeth ill. 610777
31	1	1	1	1	1	1	32103494	Free wheel	Roue libre	3	23 teeth
32	1	1	1	1	1	1	32103879	Disc	Disque	3	114 teeth
*	1	1	1	1	1	1	32104465	Disc	Disque	3	110 teeth
33	4	4	4	4	4	4	74033007	Screw	Vis	3	M8x20
34	4	4	4	4	4	4	74036801	Washer	Rondelle	3	Ø8
35	1	1	1	1	1	1	32100988	Disc	Disque	3	25 teeth
36	1	1	1	1	1	1	32104104	Disc	Disque	3	16 teeth
37	1	1	1	1	1	1	73011109	•Ball bearing	•Roulement à billes	3	
38	1	1	1	1	1	1	32104100	Chain adjuster	Tendeur de chaîne	3	



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Issue	Month	Year
04	06	08

IC44819R -81900005,IC44821R -81900005,IC44825R -81900005,IC44828R -81900005,IC44832R -81900005

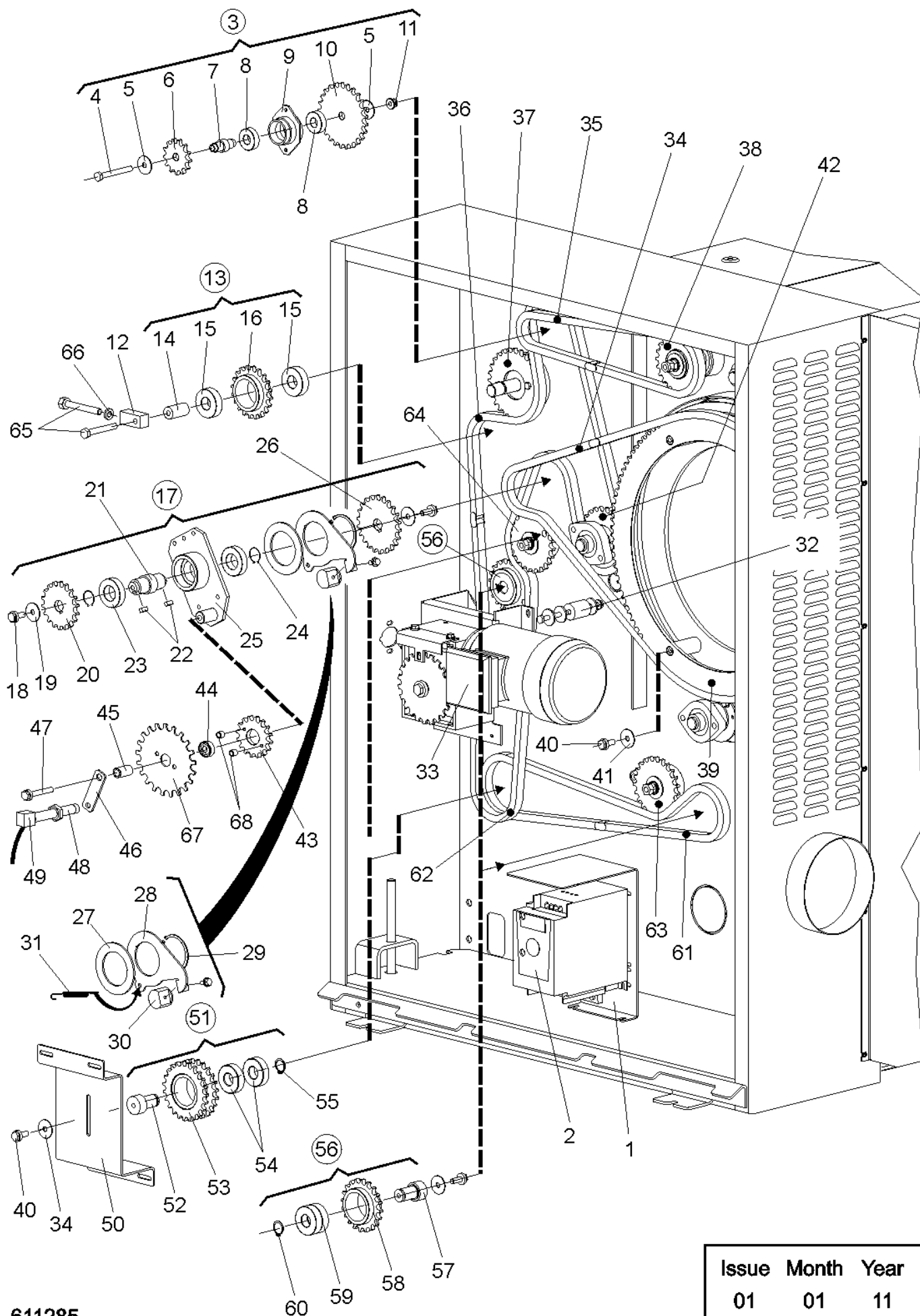
Motion

Illustration Issue Month Year
Schéma Issue Month Year

Mouvement

610789/2 6 6 2008

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R									
	IC44821R									
	IC44825R									
	IC44828R									
	IC44832R									
39	1	1	1	1	1	32104340	Spacer	Entretoise	3	
	1	1	1	1	1	32104520	Spacer	Entretoise	3	
40	1	1	1	1	1	32104341	Cells support	Support cellules	3	
	1	1	1	1	1	32104519	Cells support	Support cellules	3	
41	1	1	1	1	1	74033015	Screw	Vis	3	M10x30
* 42	1	1	1	1	1	71050247	Inductive proximity switch	Détecteur de proximité inductif	1,2	
43	1	1				71050199	Connector	Connecteur	1,2	5m 3 pole
			1	1	1	71050227	Connector	Connecteur	1,2	L=10m 3 pole
44	1	1	1	1	1	32101369	Support	Support	3	
45	1	1	1	1	1	55008595	Link wheel	Pignon de liaison	3	Complete
46	1	1	1	1	1	32101382	•Shaft	•Axe	3	
47	1	1	1	1	1		•Hub	•Moyeu	3	
48	2	2	2	2	2	73011075	•Ball bearing	•Roulement à billes	3	
49	1	1	1	1	1	74026053	•Circlip	•Circlip	3	Ø20
50	2	2	2	2	2	55012671	Link wheel	Pignon de liaison	3	Complete 64200031-
51	1	1	1	1	1	32101382	•Shaft	•Axe	3	
52	1	1	1	1	1		•Hub	•Moyeu	3	
53	2	2	2	2	2	73011075	•Ball bearing	•Roulement à billes	3	
54	1	1	1	1	1	74026053	•Circlip	•Circlip	3	Ø20
55	1	1	1	1	1	32104467	Chain	Chaîne	3	Rear outlet driving
56	1	1	1	1	1	32100686	Chain	Chaîne	3	Rear outlet
57	1					55008592	Control satellite	Satellite de commande		Complete ill. 610787
		1				55008883	Control satellite	Satellite de commande	3	Complete ill. 610787
			1			55008884	Control satellite	Satellite de commande	3	Complete ill. 610787
				1		55008885	Control satellite	Satellite de commande	3	Complete ill. 610787
					1	55008873	Control satellite	Satellite de commande	3	Complete ill. 610787
58	1					55008574	Upper satellite	Satellite supérieur		Complete ill. 610787
		1				55008880	Upper satellite	Satellite supérieur	3	Complete ill. 610787
			1			55008881	Upper satellite	Satellite supérieur	3	Complete ill. 610787
				1		55008882	Upper satellite	Satellite supérieur	3	Complete ill. 610787
					1	55008872	Upper satellite	Satellite supérieur	3	Complete ill. 610787
59	2	2	2	2	2	74020060	Screw	Vis	3	M8x35
60	1	1	1	1	1	74036007	Washer	Rondelle	3	Ø8
61	1	1	1	1	1	32104518	Rotation detection disk	Disque détection rotation	3	
62	2	2	2	2	2	32104517	Spacer	Entretoise	3	



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Issue	Month	Year
01	01	11

IC44819R 81900006-,IC44821R 81900006-,IC44825R 81900006-,IC44828R 81900006-,IC44832R 81900006-

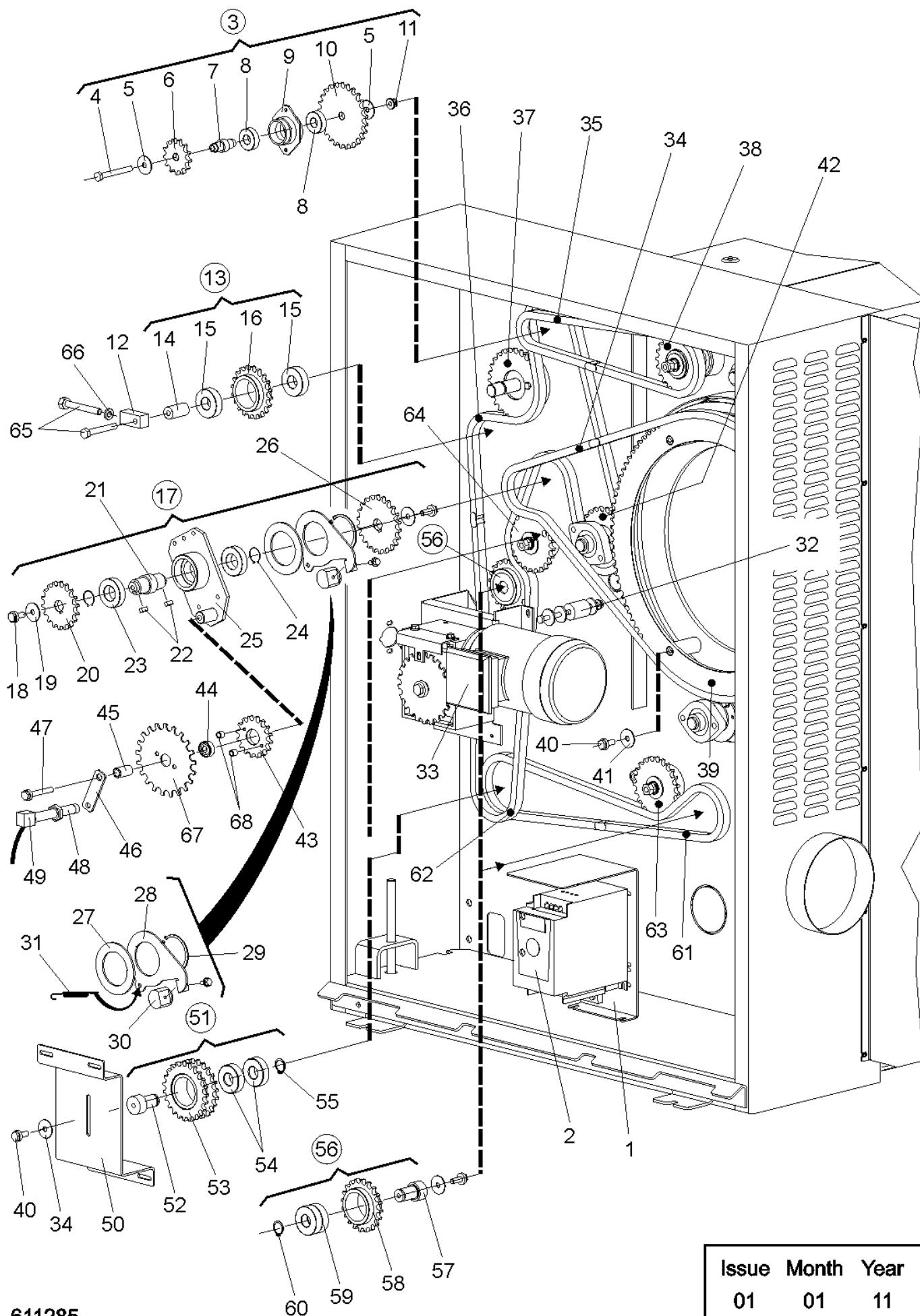
Motion

Illustration Issue Month Year
Schéma Issue Month Year

Mouvement

611285/1 1 1 2011

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R										
	IC44821R										
	IC44825R										
	IC44828R										
	IC44832R										
1	1	1	1	1	1	1	32103935	Converter support	Support convertisseur	3	
2	1	1	1	1	1	1	32106075	AC speed drive	Convertisseur de fréquence	1,2	Leroy-Somer Configured -10810099
	1	1	1	1	1	1	32106074	AC speed drive	Convertisseur de fréquence	1,2	ATV12 Configured 10910001-
3	1	1	1	1	1	1	55014199	Drive pinion	Pignon d'entraînement	1,2	Complete
4	1	1	1	1	1	1		•Screw	•Vis	3	M8x70
5	2	2	2	2	2	2		•Washer	•Rondelle	3	Ø8
6	1	1	1	1	1	1		•Disc	•Disque	3	13 teeth
7	1	1	1	1	1	1		•Shaft	•Arbre	3	
8	2	2	2	2	2	2		•Ball bearing	•Roulement à billes	3	
9	1	1	1	1	1	1		•Bearing box	•Palier	3	
10	1	1	1	1	1	1		•Disc	•Disque	3	25 teeth
11	1	1	1	1	1	1		•Locking nut	•Ecrou frein	3	M8
12	1	1	1	1	1	1	32103968	Chain adjuster	Tendeur de chaîne	3	
13	1	1	1	1	1	1	55007139	Link wheel	Pignon de liaison	1,2	
14	1	1	1	1	1	1	32100029	•Shaft	•Axe	3	
15	2	2	2	2	2	2	73011075	•Ball bearing	•Roulement à billes	3	
16	1	1	1	1	1	1		•Hub	•Moyeu	3	
17	1	1	1	1	1	1	56000219	Drive pinion kit	Kit pignon entraînement	1,2	Complete
18	2	2	2	2	2	2	74033007	•Screw	•Vis	3	M8x20
19	2	2	2	2	2	2	74036801	•Washer	•Rondelle	3	Ø8
20	1	1	1	1	1	1	32103974	•Disc	•Disque	3	18 teeth
21	1	1	1	1	1	1	32102790	•Shaft	•Arbre	3	
22	2	2	2	2	2	2	32100993	•Key	•Clavette	3	L=12mm
23	2	2	2	2	2	2	73011006	•Ball bearing	•Roulement à billes	3	
24	2	2	2	2	2	2	74026054	•Circlip	•Circlip	3	Ø25
25	1	1	1	1	1	1	32103972	•Bearing box	•Palier	3	
26	1	1	1	1	1	1	32103975	•Disc	•Disque	3	22 teeth
27	1	1	1	1	1	1	32105251	•Washer	•Rondelle	3	
28	1	1	1	1	1	1	32105250	•Guide tension	•Tendeur	3	
29	1	1	1	1	1	1	74026060	•Circlip	•Circlip	3	Ø55
30	1	1	1	1	1	1	32008043	•Bolster	•Patin	3	
31	1	1	1	1	1	1	32006090	•Return spring	•Ressort de rappel	3	
32	1	1	1	1	1	1	56000207	•Chain guide kit	•Kit guide chaîne	1,2	04310003-
* 33	1	1	1	1	1	1	55012519	Back-geared motor	Moto-réducteur	1,2	Complete ill. 610779 -11810022
*	1	1	1	1	1	1	55014243	Back-geared motor	Motoréducteur	1,2	Complete ill. 611294 11810023-
34	1	1	1	1	1	1	32104363	Chain	Chaîne	3	Driving cylinder
35	1	1	1	1	1	1	32104364	Chain	Chaîne	3	Presser satellite
36	1	1	1	1	1	1	32104365	Chain	Chaîne	3	Driving belts
37	1	1	1	1	1	1	32104347	Disc	Disque	3	28 teeth ill. 610777
38	1	1	1	1	1	1	32103494	Free wheel	Roue libre	3	23 teeth
39	1	1	1	1	1	1	32103879	Disc	Disque	3	114 teeth
	1	1	1	1	1	1	32104465	Disc	Disque	3	110 teeth
40	4	4	4	4	4	4	74033007	Screw	Vis	3	M8x20
41	4	4	4	4	4	4	74036801	Washer	Rondelle	3	Ø8
42	1	1	1	1	1	1	32100988	Disc	Disque	3	25 teeth



611285

Issue	Month	Year
01	01	11

IC44819R 81900006-,IC44821R 81900006-,IC44825R 81900006-,IC44828R 81900006-,IC44832R 81900006-

Motion

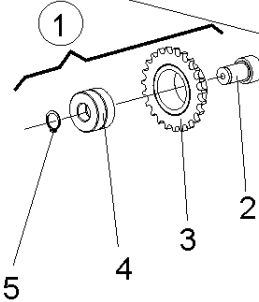
Illustration Issue Month Year

Schéma Issue Month Year

Mouvement

611285/1 1 1 2011

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R									
	IC44821R									
	IC44825R									
	IC44828R									
	IC44832R									
43	1	1	1	1	1	32104104	Disc	Disque	3	16 teeth
44	1	1	1	1	1	73011109	•Ball bearing	•Roulement à billes	3	
45	1	1	1	1	1	32104520	Spacer	Entretoise	3	
46	1	1	1	1	1	32104519	Cells support	Support cellules	3	
47	1	1	1	1	1	74033015	Screw	Vis	3	M10x30
48	1	1	1	1	1	71050247	Inductive proximity switch	Détecteur de proximité inductif	1,2	
49	1	1				71050199	Connector	Connecteur	1,2	5m 3 pole
			1	1	1	71050227	Connector	Connecteur	1,2	L=10m 3 pole
50	1	1	1	1	1	32101369	Support	Support	3	
51	1	1	1	1	1	55008595	Link wheel	Pignon de liaison	3	Complete
52	1	1	1	1	1	32101382	•Shaft	•Axe	3	
53	1	1	1	1	1		•Hub	•Moyeu	3	
54	2	2	2	2	2	73011075	•Ball bearing	•Roulement à billes	3	
55	1	1	1	1	1	74026053	•Circlip	•Circlip	3	Ø20
56	2	2	2	2	2	55012671	Link wheel	Pignon de liaison	3	Complete
57	1	1	1	1	1	32101382	•Shaft	•Axe	3	
58	1	1	1	1	1		•Hub	•Moyeu	3	
59	2	2	2	2	2	73011075	•Ball bearing	•Roulement à billes	3	
60	1	1	1	1	1	74026053	•Circlip	•Circlip	3	Ø20
61	1	1	1	1	1	32104467	Chain	Chaîne	3	Rear outlet driving
62	1	1	1	1	1	32100686	Chain	Chaîne	3	Rear outlet
63	1					55008592	Control satellite	Satellite de commande		Complete ill. 610787
		1				55008883	Control satellite	Satellite de commande	3	Complete ill. 610787
			1			55008884	Control satellite	Satellite de commande	3	Complete ill. 610787
				1		55008885	Control satellite	Satellite de commande	3	Complete ill. 610787
					1	55008873	Control satellite	Satellite de commande	3	Complete ill. 610787
64	1					55008574	Upper satellite	Satellite supérieur		Complete ill. 610787
		1				55008880	Upper satellite	Satellite supérieur	3	Complete ill. 610787
			1			55008881	Upper satellite	Satellite supérieur	3	Complete ill. 610787
				1		55008882	Upper satellite	Satellite supérieur	3	Complete ill. 610787
					1	55008872	Upper satellite	Satellite supérieur	3	Complete ill. 610787
65	2	2	2	2	2	74020060	Screw	Vis	3	M8x35
66	1	1	1	1	1	74036007	Washer	Rondelle	3	Ø8
67	1	1	1	1	1	32104518	Rotation detection disk	Disque détection rotation	3	
68	2	2	2	2	2	32104517	Spacer	Entretoise	3	



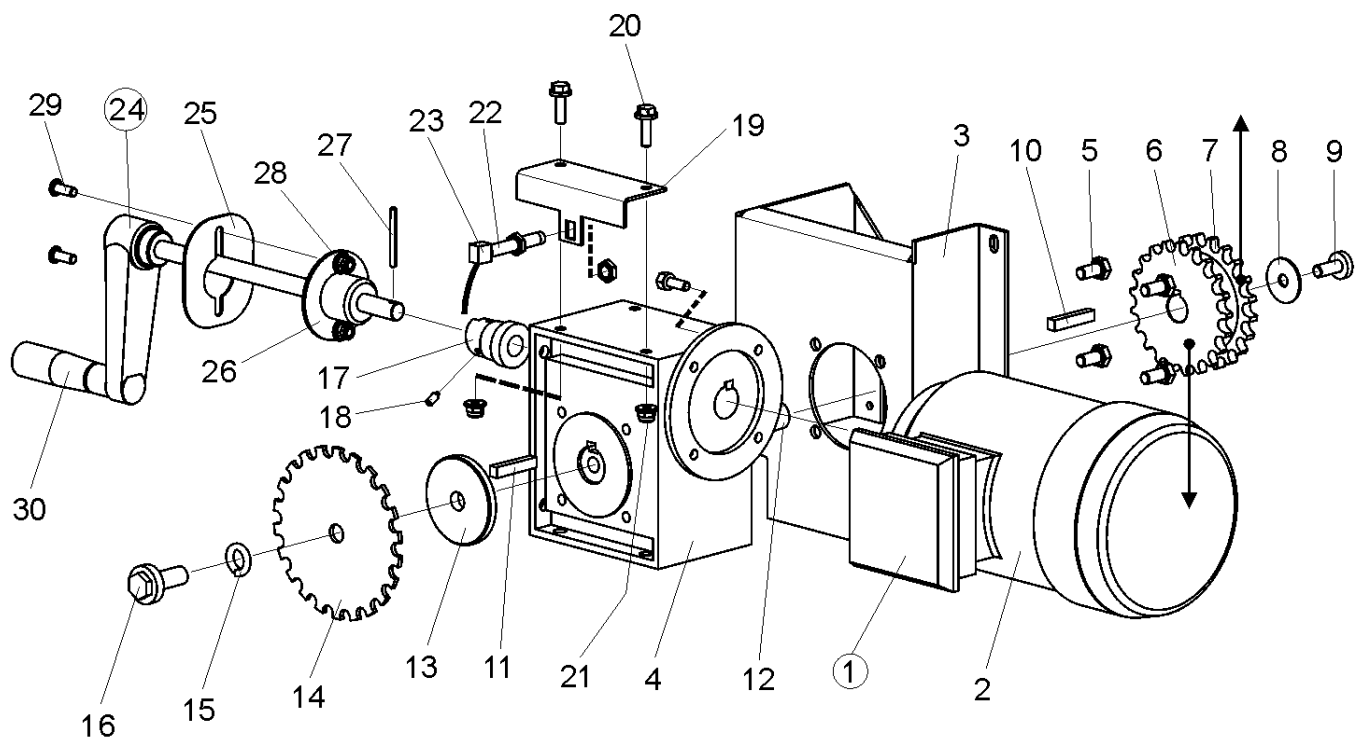
IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

Drive - Left side

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610791/1	7	9	2004

Entraînement - côté gauche

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R									
	IC44821R									
	IC44825R									
	IC44828R									
	IC44832R									
1	1	1	1	1	1	55008603	Tension gear	Pignon tendeur	3	
2	1	1	1	1	1	32101382	•Shaft	•Axe	3	
3	1	1	1	1	1		•Hub	•Moyeu	3	
4	2	2	2	2	2	73011075	•Ball bearing	•Roulement à billes	3	
5	1	1	1	1	1	74026053	•Circlip	•Circlip	3	Ø20
6	1	1	1	1	1	32104466	Chain	Chaîne	3	Rear outlet driving
7	1					55008594	Lower satellite	Satellite inférieur	3	ill. 610788
		1				55008886	Lower satellite	Satellite inférieur	3	ill. 610788
			1			55008887	Lower satellite	Satellite inférieur	3	ill. 610788
				1		55008888	Lower satellite	Satellite inférieur	3	ill. 610788
					1	55008874	Lower satellite	Satellite inférieur	3	ill. 610788
8	1					55008592	Control satellite	Satellite de commande	3	Complete ill. 610787
		1				55008883	Control satellite	Satellite de commande	3	Complete ill. 610787
			1			55008884	Control satellite	Satellite de commande	3	Complete ill. 610787
				1		55008885	Control satellite	Satellite de commande	3	Complete ill. 610787
					1	55008873	Control satellite	Satellite de commande	3	Complete ill. 610787



610779

Issue	Month	Year
01	06	04

IC44819R -11810022,IC44821R -11810022,IC44825R -11810022,IC44828R -11810022,IC44832R -11810022

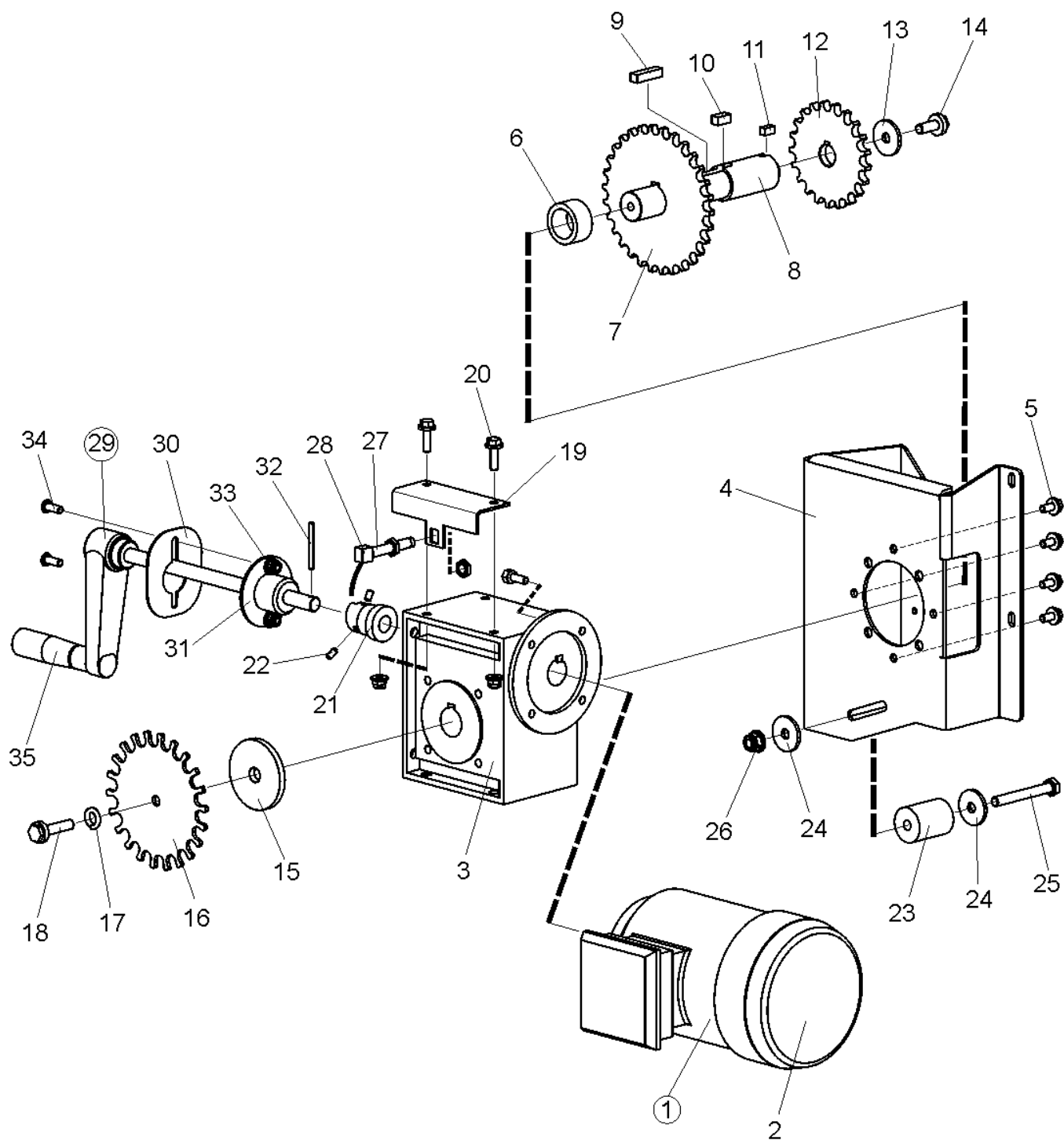
Back-geared motor and hand control

Illustration Issue Month Year
Schéma Issue Month Year

Motoréducteur et commande manuelle

610779/2 1 8 2004

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012519	Back-geared motor	Moto-réducteur	1,2	Complete
2	1	71014112	•Motor	•Moteur	1,2	0.75kW
3	1	32100684	•Back-geared motor support	•Support motoréducteur	3	
4	1	73023077	•Reducer	•Réducteur	1,2	R=1/80
5	4	74020057	•Screw	•Vis	3	M8x16
6	1	32100990	•End piece	•Pignon	3	21 teeth
7	1	32100984	•Disc	•Disque	3	21 teeth
8	1	74036801	•Washer	•Rondelle	3	Ø8
9	1	74033007	•Screw	•Vis	3	M8x20
10	1	32101293	•Key	•Clavette	3	L=29mm
11	1	32101644	•Key	•Clavette	3	L=30mm
12	1	32100683	•Shaft	•Arbre	3	
* 13	1	31000670	•Bearing washer	•Rondelle blocage palier	3	
14	1	32100695	•Rotation detection disk	•Disque détection rotation	3	
15	1	74036301	•Elastic washer	•Rondelle Grower	3	Ø12
16	1	74033021	•Screw	•Vis	3	M12x30
17	1	32101117	•Peg tooth	•Gueule de loup	3	
18	2	74020227	•Ball screw	•Vis à bille	3	M5x8
19	1	32100696	•Detector support	•Support détecteur	3	
20	2	74033003	•Screw	•Vis	3	M6x20
21	2	74033253	•Nut	•Écrou	3	M6
* 22	1	71050247	Inductive proximity switch	Détecteur de proximité inductif	1,2	
23	1	71050227	Connector	Connecteur	1,2	L=10m 3 pole
24	1	55007112	Hand control	Commande manuelle	3	Complete
25	1	32101164	•Block plate	•Plaque de verrouillage	3	
26	1	32100042	•Bearing box	•Palier	3	
27	1	74023039	•Pin	•Goupille	3	Ø4x40
28	2	74033253	•Nut	•Écrou	1,2	M6
29	2	74033101	•Screw	•Vis	3	M6x16
30	1	32100144	•Handle	•Manivelle	3	



IC44819R 11810023-,IC44821R 11810023-,IC44825R 11810023-,IC44828R 11810023-,IC44832R 11810023-

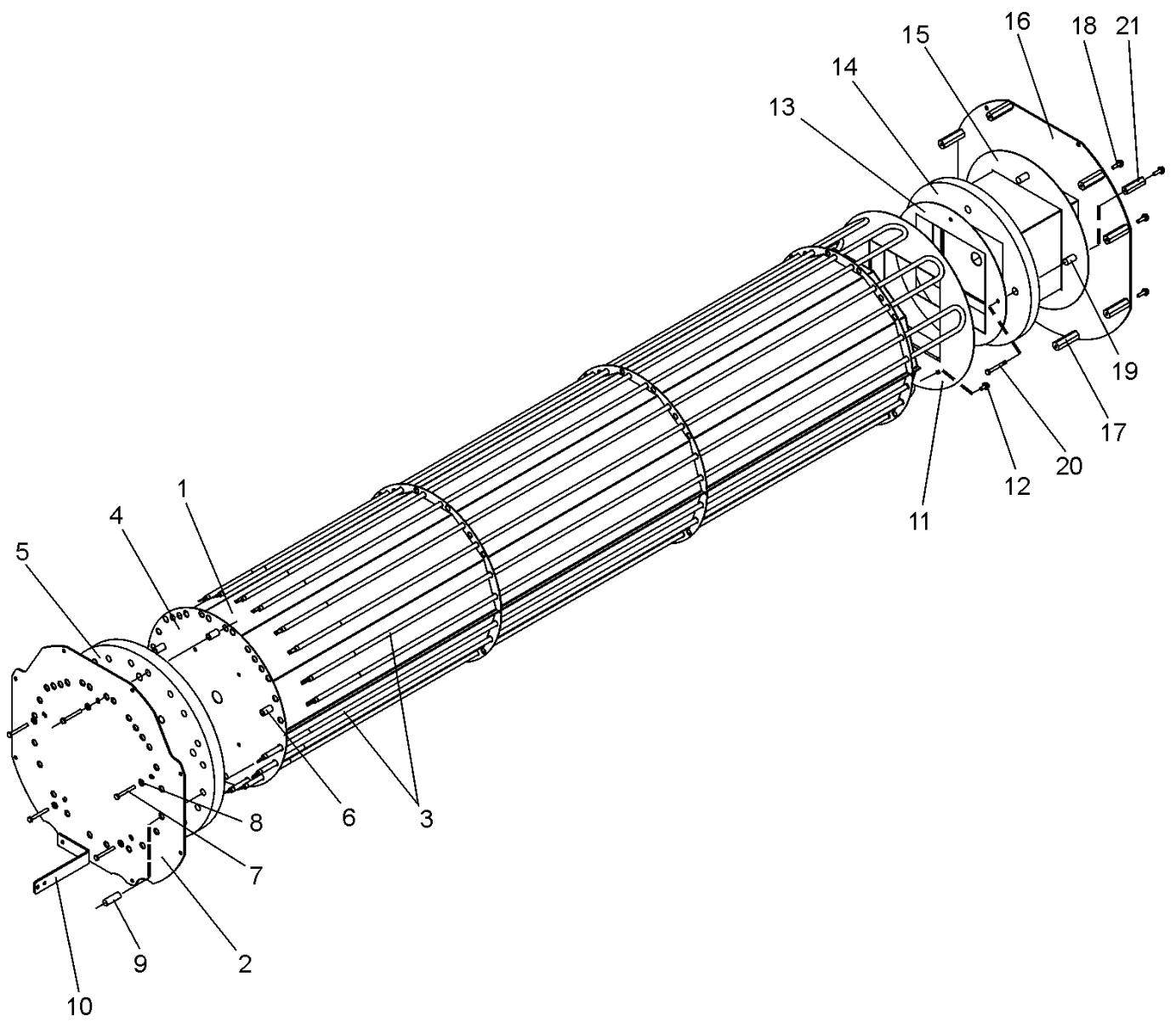
Back-geared motor and hand control

Illustration Issue Month Year
Schéma Issue Month Year

Motoréducteur et commande manuelle

611294/1 1 5 2011

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55014243	Back-geared motor	Motoréducteur	3	Complete
2	1	71014112	•Motor	•Moteur	1,2	0.75kW
3	1	73023077	•Reducer	•Réducteur	1,2	R=1/80
4	1	32105829	•Back-geared motor support	•Support motoréducteur	3	
5	4	74033001010	•Screw	•Vis	3	M6x12 20 units
6	1	32106008	•Spacer	•Entretoise	3	
7	1	32105883	•End piece	•Pignon	3	30 teeth
8	1	32105881	•Shaft	•Arbre	3	
9	1	32101644	•Key	•Clavette	3	L=30mm
10	1	32105884	•Key	•Clavette	3	L=15mm
11	1	32100993	•Key	•Clavette	3	L=12mm
12	1	32100984	•Disc	•Disque	3	21 teeth
13	1	74036801010	•Washer	•Rondelle	3	Ø8 10 units
14	1	74033007010	•Screw	•Vis	3	M8x20 10 units
15	1	31000670	•Bearing washer	•Rondelle blocage palier	3	
16	1	32106046	•Rotation detection disk	•Disque détection rotation	3	
17	1	74036102010	•Elastic washer	•Rondelle Grower	3	Ø8 10 units
18	1	74033613010	•Screw	•Vis	3	M8x40 10 units
19	1	32100696	•Detector support	•Support détecteur	3	
20	2	74033003020	•Screw	•Vis	3	M6x20 20 units
21	1	32101117	•Peg tooth	•Gueule de loup	3	
22	2	74020227020	•Ball screw	•Vis à bille	3	M5x8 20 units
23	1	32105886	•Chain adjuster axis	•Axe tendeur de chaîne	3	
24	2	74036801010	•Washer	•Rondelle	3	Ø8 10 units
25	1	74020187010	•Screw	•Vis	3	M8x65 10 units
26	1	74033254010	•Locking nut	•Ecrou frein	3	M8 10 units
27	1	71050247	Inductive proximity switch	Détecteur de proximité inductif	1,2	
28	1	71050227	Connector	Connecteur	1,2	L=10m 3 pole
29	1	55007112	Hand control	Commande manuelle	3	Complete
30	1	32101164	•Block plate	•Plaque de verrouillage	3	
31	1	32100042	•Bearing box	•Palier	3	
32	1	74023039	•Pin	•Goupille	3	Ø4x40
33	2	74033253020	•Cage nut	•Ecrou	3	M6 20 units
34	2	74033101020	•Screw	•Vis	3	M6x16 20 units
35	1	32100144	•Handle	•Manivelle	3	



610765

Issue	Month	Year
01	06	04

IC44819R -11710020,IC44821R -11710020,IC44825R -11710020,IC44828R -11710020,IC44832R -11710020

Electrical heating

Illustration Issue Month Year
Schéma Issue Month Year

Chauffage électrique

610765/1 2 6 2004

Item Article	Quantity Quantité	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R					
	IC44821R					
	IC44825R					
	IC44828R					
	IC44832R					
* 1	1		32101725	Resistors support	Support résistances	3
* *	1		32101724	Resistors support	Support résistances	3
* *	1		32101723	Resistors support	Support résistances	3
* *	1		32101722	Resistors support	Support résistances	3
* *	1		32101721	Resistors support	Support résistances	3
2	1	1	32103830	End flange	Flasque extrémité	3 Left
3	9	9	71070155	Heating element	Résistance chauffante	1,2 3650W, 400V
		9	71070154	Heating element	Résistance chauffante	1,2 4050W, 400V
		9	71070153	Heating element	Résistance chauffante	1,2 4800W, 400V
		9	71070152	Heating element	Résistance chauffante	1,2 5200W, 400V
		9	71070151	Heating element	Résistance chauffante	1,2 5950W, 400V
4	1	1	32103833	Protection panel	Plaque protectrice	3 Left
5	1	1	75015204	Insulator	Isolant	3 Left
6	5	5	32100038	Spacer	Entretoise	3
7	5	5	74020054	Screw	Vis	3 M6x50
8	5	5	74036006	Washer	Rondelle	3 Ø6
9	18	18	71077037	Pipe lining	Manchon de protection	3
10	1	1	32104155	Cable retainer	Support de câble	3
11	1	1	32104163	End flange	Flasque extrémité	3 Right
12	5	5	74033001	Screw	Vis	3 M6x12
13	1	1	32103943	Protection panel	Plaque protectrice	3 Right
14	1	1	75015205	Insulator	Isolant	3 Right
15	1	1	32103845	Protection panel	Plaque protectrice	3 Right
16	1	1	32103835	End flange	Flasque extrémité	3 Right
17	8	8	32103614	Spacer	Entretoise	3 L=60mm
18	12	12	74033003	Screw	Vis	3 M6x20
19	4	4	32100038	Spacer	Entretoise	3
20	4	4	74020054	Screw	Vis	3 M6x50
21	4	4	32103839	Spacer	Entretoise	3

IC44819R 11710021-,IC44821R 11710021-,IC44825R 11710021-,IC44828R 11710021-,IC44832R 11710021-

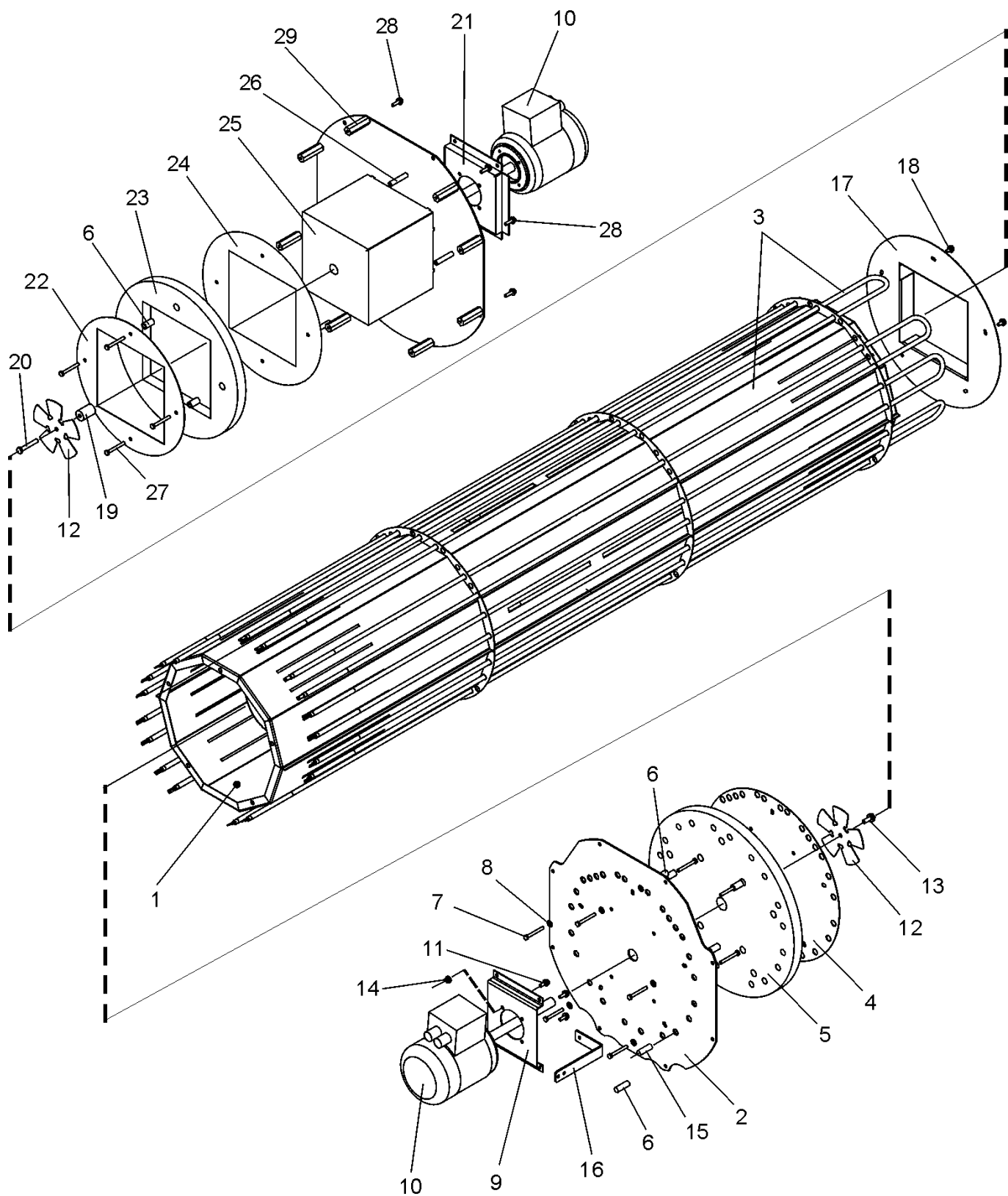
Electrical heating

Illustration Issue Month Year
Schéma Issue Month Year

Chauffage électrique

611290/1 1 5 2011

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R									
	IC44821R									
	IC44825R									
	IC44828R									
	IC44832R									
1	1					32105945	Resistors support	Support résistances	3	
		1				32105944	Resistors support	Support résistances	3	
			1			32105943	Resistors support	Support résistances	3	
				1		32105942	Resistors support	Support résistances	3	
					1	32105941	Resistors support	Support résistances	3	
2	1	1	1	1	1	32105958	End flange	Flasque extrémité	3	Left
3	1	1	1	1	1	75015236	Insulator	Isolant	3	Left
4	9	9	9	9	9	32100038	Spacer	Entretoise	3	
* 5	9	9	9	9	9	74020054020	Screw	Vis	3	M6x50 20 units
* 6	9	9	9	9	9	74036006020	Washer	Rondelle	3	Ø6 20 units
* 7	9	9	9	9	9	74033202020	Cage nut	Ecrou	3	M6 20 units
8	9					71070155	Heating element	Résistance chauffante	1,2	3650W, 400V
		9				71070154	Heating element	Résistance chauffante	1,2	4050W, 400V
			9			71070153	Heating element	Résistance chauffante	1,2	4800W, 400V
				9		71070152	Heating element	Résistance chauffante	1,2	5200W, 400V
					9	71070151	Heating element	Résistance chauffante	1,2	5950W, 400V
9	18	18	18	18	18	71077037	Pipe lining	Manchon de protection	3	
10	1	1	1	1	1	32104155	Cable retainer	Support de câble	3	
11	1	1	1	1	1	32105997	Insulator fixing flange	Flasque maintien isolant	3	Right
12	1	1	1	1	1	75015235	Insulator	Isolant	3	Right
13	1	1	1	1	1	32105939	Insulator fixing flange	Flasque maintien isolant	3	Right
14	1	1	1	1	1	32105996	End flange	Flasque extrémité	3	Right
15	5	5	5	5	5	32103839	Spacer	Entretoise	3	
16	8	8	8	8	8	32103614	Spacer	Entretoise	3	L=60mm
* 17	12	12	12	12	12	74033003020	Screw	Vis	3	M6x20 20 units



610766

Issue	Month	Year
01	06	04

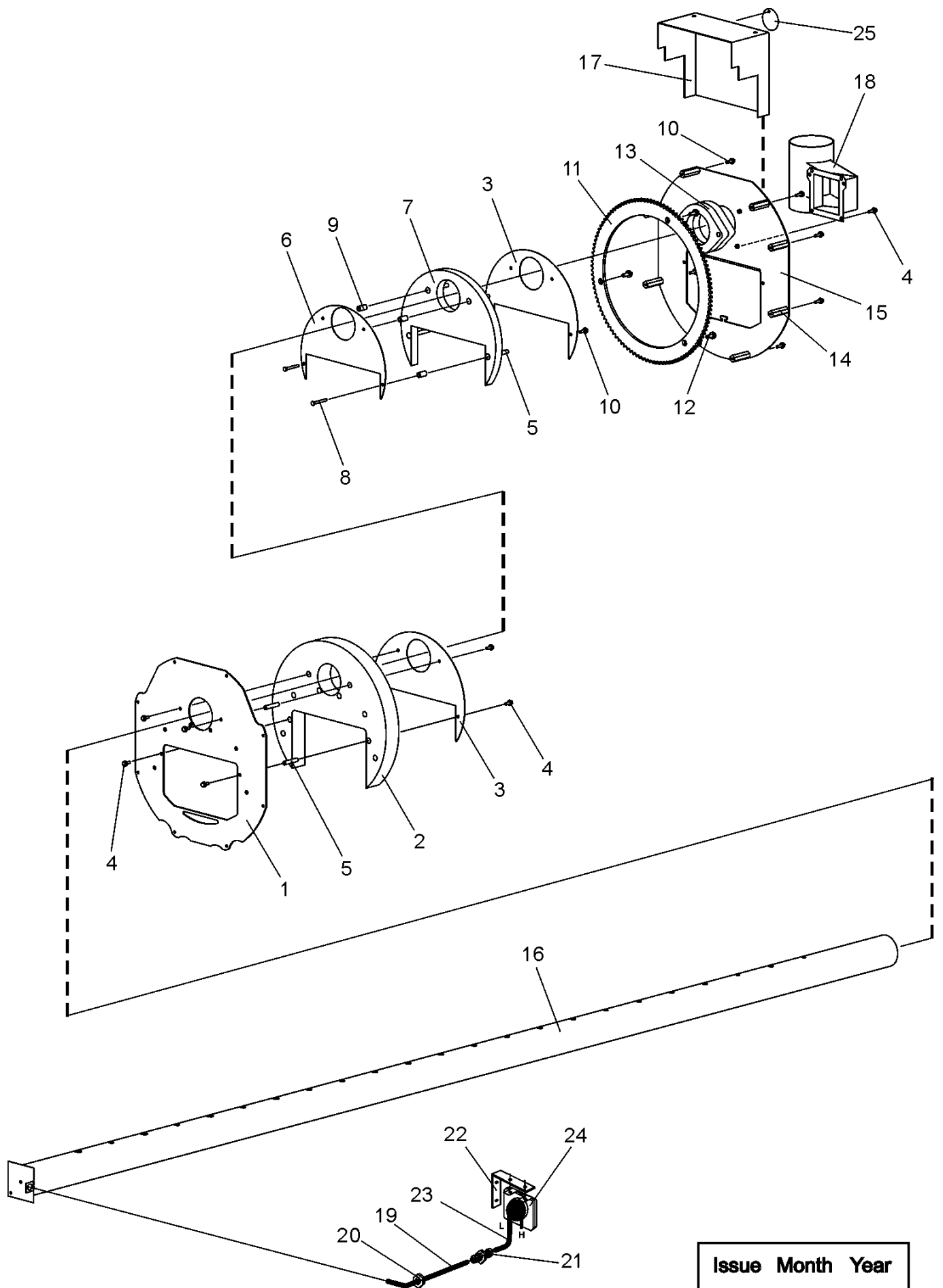
IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

Electric heating with air circulation

Chauffage électrique chaleur tournante

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610766/1	3	10	2006

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R									
	IC44821R									
	IC44825R									
	IC44828R									
	IC44832R									
1	1					32101725	Resistors support	Support résistances	3	
		1				32101724	Resistors support	Support résistances	3	
			1			32101723	Resistors support	Support résistances	3	
				1		32101722	Resistors support	Support résistances	3	
					1	32101721	Resistors support	Support résistances	3	
2	1	1	1	1	1	32103931	End flange	Flasque extrémité	3	Left
3	9					71070155	Heating element	Résistance chauffante	1,2	3650W, 400V
		9				71070154	Heating element	Résistance chauffante	1,2	4050W, 400V
			9			71070153	Heating element	Résistance chauffante	1,2	4800W, 400V
				9		71070152	Heating element	Résistance chauffante	1,2	5200W, 400V
					9	71070151	Heating element	Résistance chauffante	1,2	5950W, 400V
4	1	1	1	1	1	32103833	Protection panel	Plaque protectrice	3	Left
5	1	1	1	1	1	75015204	Insulator	Isolant	3	Left
6	13	13	13	13	13	32100038	Spacer	Entretoise	3	
7	9	9	9	9	9	74020054	Screw	Vis	3	M6x50
8	5	5	5	5	5	74036006	Washer	Rondelle	3	Ø6
9	1	1	1	1	1	32100187	Motor bracket	Support moteur	3	
10	2	2	2	2	2	71014106	Motor	Moteur	3	18kW
11	8	8	8	8	8	74033002	Screw	Vis	3	M6x16
12	2	2	2	2	2	32100845	Turbine	Turbine	3	
13	1	1	1	1	1	74033007	Screw	Vis	3	M8x20
14	4	4	4	4	4	74033253	Nut	Écrou	3	M6
15	18	18	18	18	18	71077037	Pipe lining	Manchon de protection	3	
16	1	1	1	1	1	32104155	Cable retainer	Support de câble	3	
17	1	1	1	1	1	32104163	End flange	Flasque extrémité	3	Right
18	5	5	5	5	5	74033001	Screw	Vis	3	M6x12
19	1	1	1	1	1	32103941	Extension element	Rallonge	3	
20	1	1	1	1	1	74020031	Screw	Vis	3	M8x50
21	1	1	1	1	1	32103942	Motor bracket	Support moteur	3	
22	1	1	1	1	1	32103943	Protection panel	Plaque protectrice	3	Right
23	1	1	1	1	1	75015205	Insulator	Isolant	3	Right
24	1	1	1	1	1	32103845	Protection panel	Plaque protectrice	3	Right
25	1	1	1	1	1	32103936	End flange	Flasque extrémité	3	Right
26	4	4	4	4	4	32103839	Spacer	Entretoise	3	
* 27	4	4	4	4	4	74020054	Screw	Vis	3	M6x50
28	16	16	16	16	16	74033003	Screw	Vis	3	M6x20
29	8	8	8	8	8	32103614	Spacer	Entretoise	3	L=60mm



610780

Issue	Month	Year
02	12	05

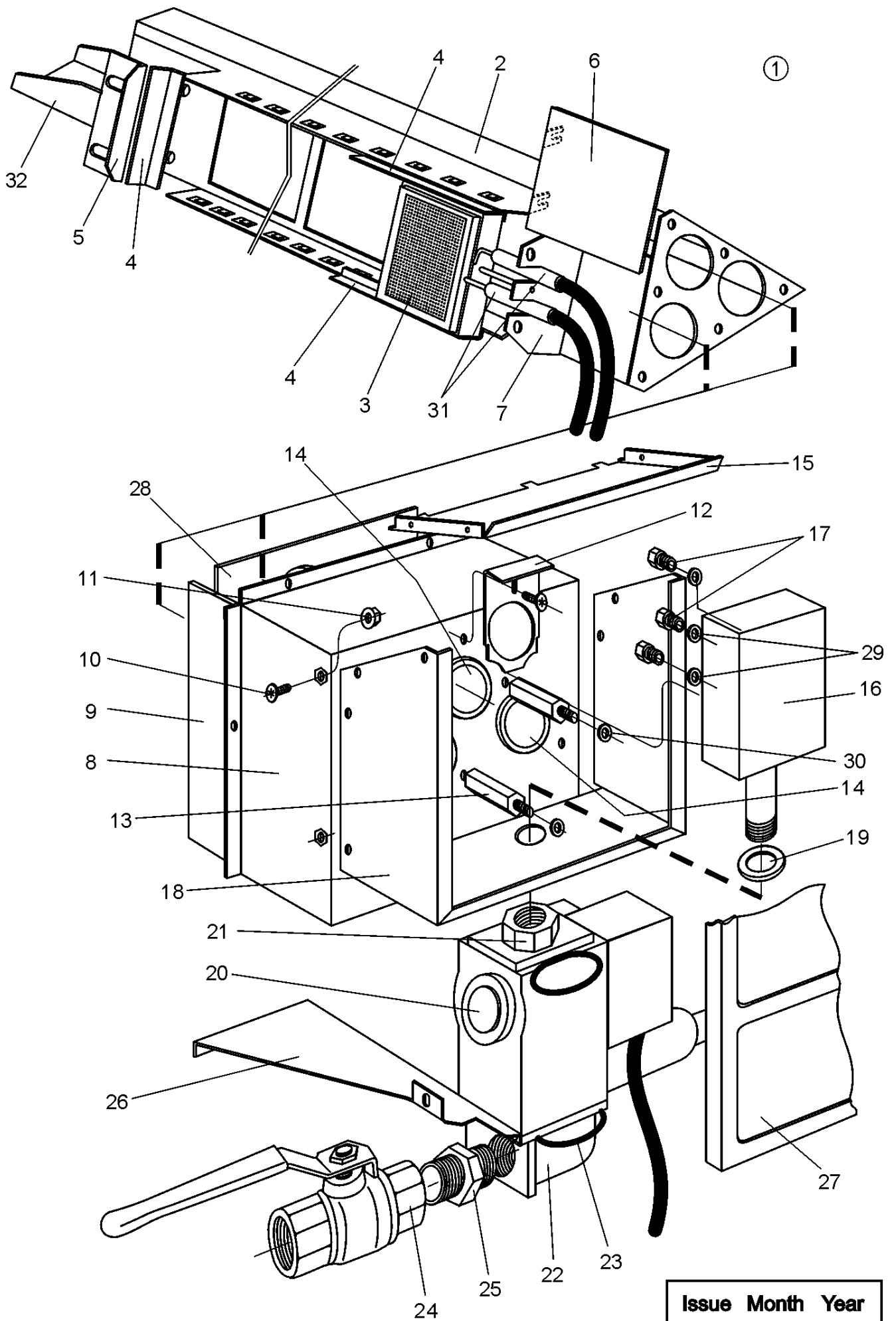
IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

Vapor suction gas heating

Aspiration chauffage gaz

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610780/1	2	12	2005

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R									
	IC44821R									
	IC44825R									
	IC44828R									
	IC44832R									
1	1	1	1	1	1	32104026	End flange	Flasque extrémité	3	Left
2	1	1	1	1	1	75015206	Insulator	Isolant	3	Left
3	2	2	2	2	2	32104027	Mounting plate	Plaque de fixation	3	
4	12	12	12	12	12	74033002	Screw	Vis	3	M6x16
5	8	8	8	8	8	32103839	Spacer	Entretoise	3	
6	1	1	1	1	1	32104028	Mounting plate	Plaque de fixation	3	
7	1	1	1	1	1	75015207	Insulator	Isolant	3	Right
8	4	4	4	4	4	74020054	Screw	Vis	3	M6x50
9	4	4	4	4	4	32100038	Spacer	Entretoise	3	
10	12	12	12	12	12	74033003	Screw	Vis	3	M6x20
11	1	1	1	1	1	32103879	Disc	Disque	3	114 teeth
12	3	3	3	3	3	74033007	Screw	Vis	3	M8x20
13	2	2	2	2	2	75015208	Insulator	Isolant	3	
14	8	8	8	8	8	32103614	Spacer	Entretoise	3	L=60mm
15	1	1	1	1	1	32104025	End flange	Flasque extrémité	3	Right
16	1					32104055	Products of combustion suction tube	Tube aspiration produits combustion	3	
		1				32104054	Products of combustion suction tube	Tube aspiration produits combustion	3	
			1			32104053	Products of combustion suction tube	Tube aspiration produits combustion	3	
				1		32104052	Products of combustion suction tube	Tube aspiration produits combustion	3	
					1	32104051	Products of combustion suction tube	Tube aspiration produits combustion	3	
17	1	1	1	1	1	32103508	Fender waling	Capot de protection	3	
18	1	1	1	1	1	32103504	Tee-square	Té	3	ill. 610776
19	1	1	1	1	1	32101099	Branch pipe	Tube de raccordement	3	
20	1	1	1	1	1	31003509	Opening in partition	Traversée de cloison	3	G1/8"
21	1	1	1	1	1	32006860	Right connection	Piquage droit	3	
22	1	1	1	1	1	32101098	Pressure switch support	Support pressosat	3	
23	1	1	1	1	1	72046136	Polyamide pipe	Tube polyamide	3	Ø6x8 by meter
24	1	1	1	1	1	72060062	Pressostat	Pressostat	1,2	
25	1	1	1	1	1	32104516	Protective plug	Obturbateur de protection	3	



IC44819R -62900016,IC44821R -62900016,IC44825R -62900016,IC44828R -62900016,IC44832R -62900016

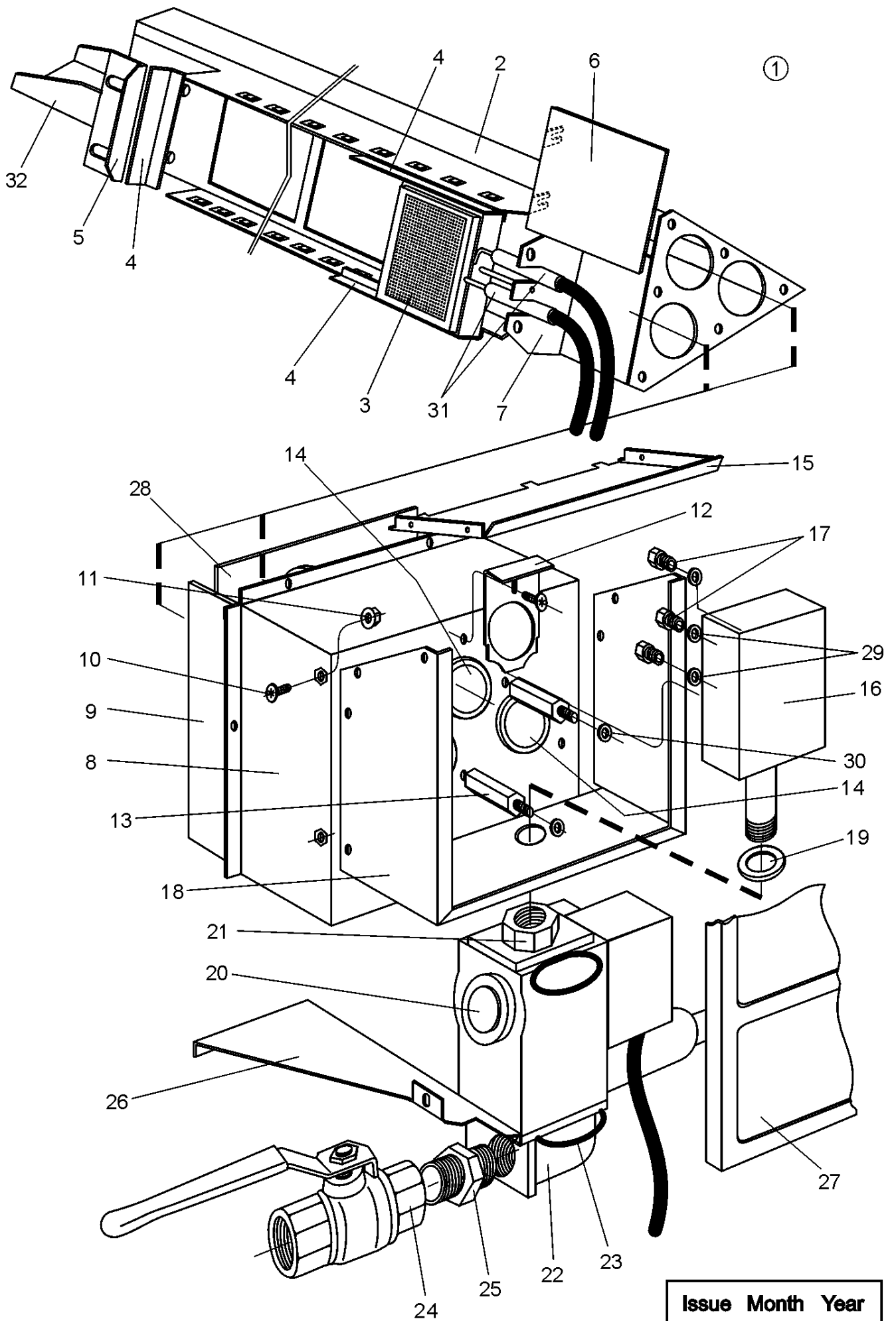
Gas heating

Illustration Issue Month Year
Schéma Issue Month Year

Chauffage gaz

610768/1 2 6 2004

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R										
	IC44821R										
	IC44825R										
	IC44828R										
	IC44832R										
1	1						55008022	Gas pipe burner	Rampe à gaz	1,2	Complete
		1					55008183	Gas pipe burner	Rampe à gaz	1,2	Complete
			1				55008021	Gas pipe burner	Rampe à gaz	1,2	Complete
				1			55008182	Gas pipe burner	Rampe à gaz	1,2	Complete
					1		55007166	Gas pipe burner	Rampe à gaz	1,2	Complete
2	1						32100495	•Pipe body burner	•Corps de rampe	3	
		1					32100494	•Pipe body burner	•Corps de rampe	3	
			1				32100493	•Pipe body burner	•Corps de rampe	3	
				1			32100492	•Pipe body burner	•Corps de rampe	1,2	
					1		32100491	•Pipe body burner	•Corps de rampe	3	
3	22	25	31	34	39		72051209	•Ceramic plate	•Plaque céramique	1,2	
* 4	1	1	1	1	1		73016190015	•Seal	•Joint	1,2	L=15m High temperature
5	1	1	1	1	1		32100453	•Edging	•Cornière	3	
6	1	1	1	1	1		32100663	•Fender waling	•Capot de protection	3	
7	1	1	1	1	1		32100452	•Electrode support	•Support électrode	3	
8	1	1	1	1	1		32100668	•Rail	•Support	3	
9	3	3	3	3	3		73016165	•Insulator	•Isolant	3	
10	18	18	18	18	18		74033101	•Screw	•Vis	3	M6x16
11	4	4	4	4	4		74011002	•Nut	•Écrou	1,2	M6
12	1	1	1	1	1		32100460	•Fixation leg	•Patte de fixation	3	
13	3	3	3	3	3		32100669	•Spacer	•Entretoise	3	
14	3	3	3	3	3		72051212	•Venturi	•Venturi	3	
15	1	1	1	1	1		32100457	•Hood	•Capot	3	Upper
16	1	1	1	1	1		32100454	•Feeding tank	•Nourrice	3	
17	3						72051220	•Injector	•Injecteur	1,2	Ø1.60mm
	3	3					72051219	•Injector	•Injecteur	1,2	Ø1.70mm
		3					72051213	•Injector	•Injecteur	1,2	Ø1.80mm
	3		3				72051221	•Injector	•Injecteur	1,2	Ø1.85mm
		3					72051218	•Injector	•Injecteur	1,2	Ø1.95mm
			3	3			72051217	•Injector	•Injecteur	1,2	Ø2.00mm
				3	3		72051214	•Injector	•Injecteur	1,2	Ø2.05mm
					3		72051215	•Injector	•Injecteur	1,2	Ø2.10mm
						3	72051216	•Injector	•Injecteur	1,2	Ø2.20mm
	3						72051202	•Injector	•Injecteur	1,2	Ø2.30mm
		3					72051223	•Injector	•Injecteur	1,2	Ø3.30mm
			3				72051227	•Injector	•Injecteur	1,2	Ø3.40mm
				3			72051224	•Injector	•Injecteur	1,2	Ø3.70mm
					3		72051225	•Injector	•Injecteur	1,2	Ø3.80mm
						3	72051226	•Injector	•Injecteur	1,2	Ø4.00mm
18	1	1	1	1	1		32100458	•Filter casing	•Carter de filtre	3	
19	1	1	1	1	1		71075018	•Grommet	•Passe-fil	3	
20	1	1	1	1	1		72011143	•Electrovalve block	•Bloc électrovanne	1,2	
21	1	1	1	1	1		72011144	•Right flange	•Bride droite	1,2	G3/4"
22	1	1	1	1	1		72011145	•Elbowed flange	•Bride coudée	1,2	G3/4"
23	2	2	2	2	2		72011148	•O-ring	•Joint torique	1,2	
24	1	1	1	1	1		72010081	•Tap	•Robinet	1,2	G3/4"
25	1	1	1	1	1		31100796	•Joint nipple	•Mamelon de raccord	3	G3/4"
26	1	1	1	1	1		32100464	•Tap stop lever	•Patte de verrouillage	3	
27	1	1	1	1	1		32101946	•Strainer	•Filtre	3	
28	1	1	1	1	1		73016168	•Insulator	•Isolant	1,2	
29	3	3	3	3	3		72052063	•Seal	•Joint	1,2	
30	3	3	3	3	3		74036006	•Washer	•Rondelle	3	Ø6
* 31	1	1	1	1	1		55013319	Igniter kit	Kit allumeur	1,2	RV0541 ill. 610769



IC44819R -62900016,IC44821R -62900016,IC44825R -62900016,IC44828R -62900016,IC44832R -62900016

Gas heating

Chauffage gaz

Illustration
Schéma

Issue
Issue

Month
Month

Year
Year

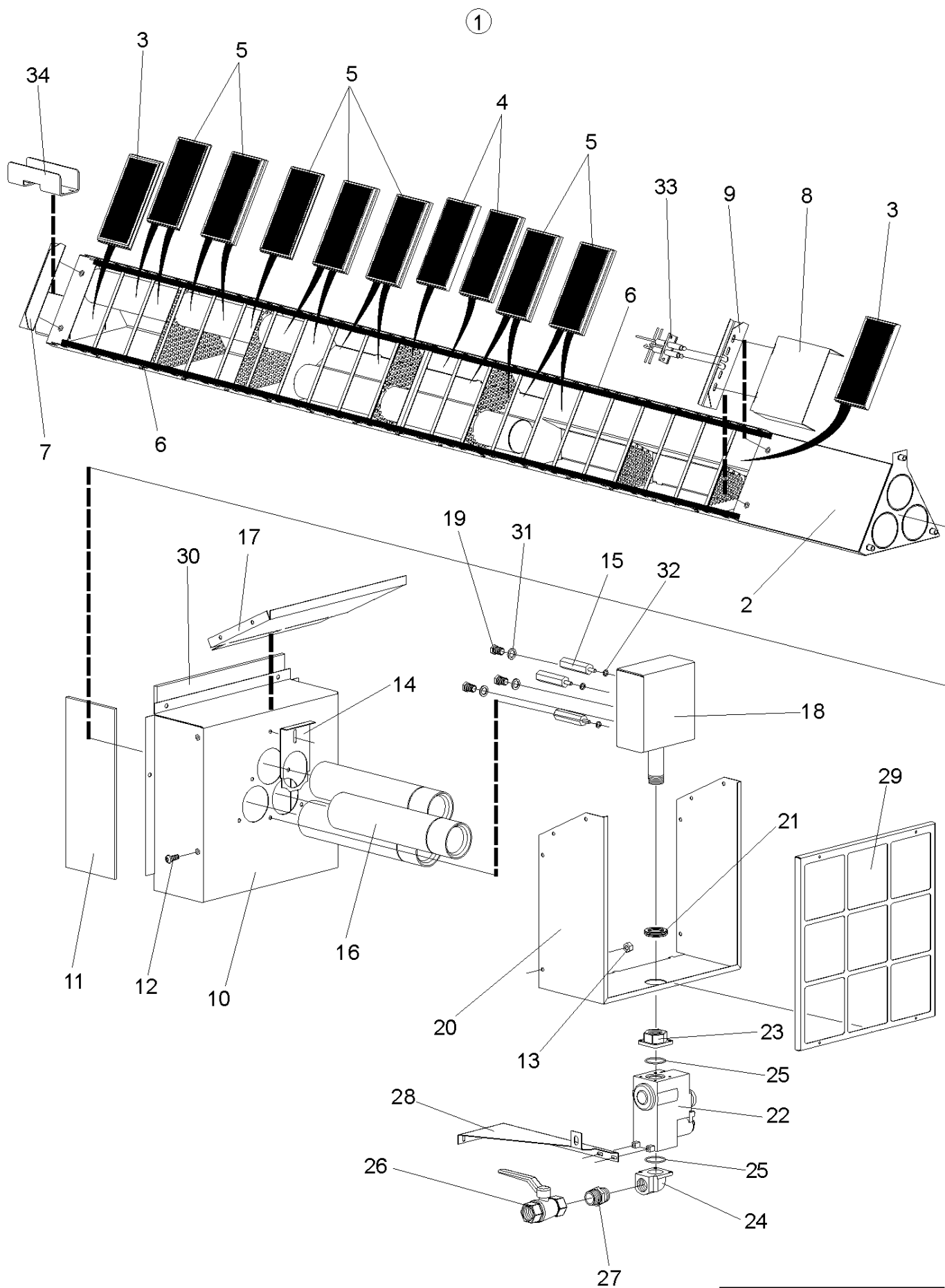
610768/1

2

6

2004

Item Article	Quantity Quantité		Art.No Réf. article	Description	Description	Info Info	Notes Remarques		
32	IC44819R								
	IC44821R								
	IC44825R								
	IC44828R								
	IC44832R								
	1	1	1	1	1	32104112	Extension element	Rallonge	3



IC44819R 62900017-,IC44821R 62900017-,IC44825R 62900017-,IC44828R 62900017-,IC44832R 62900017-

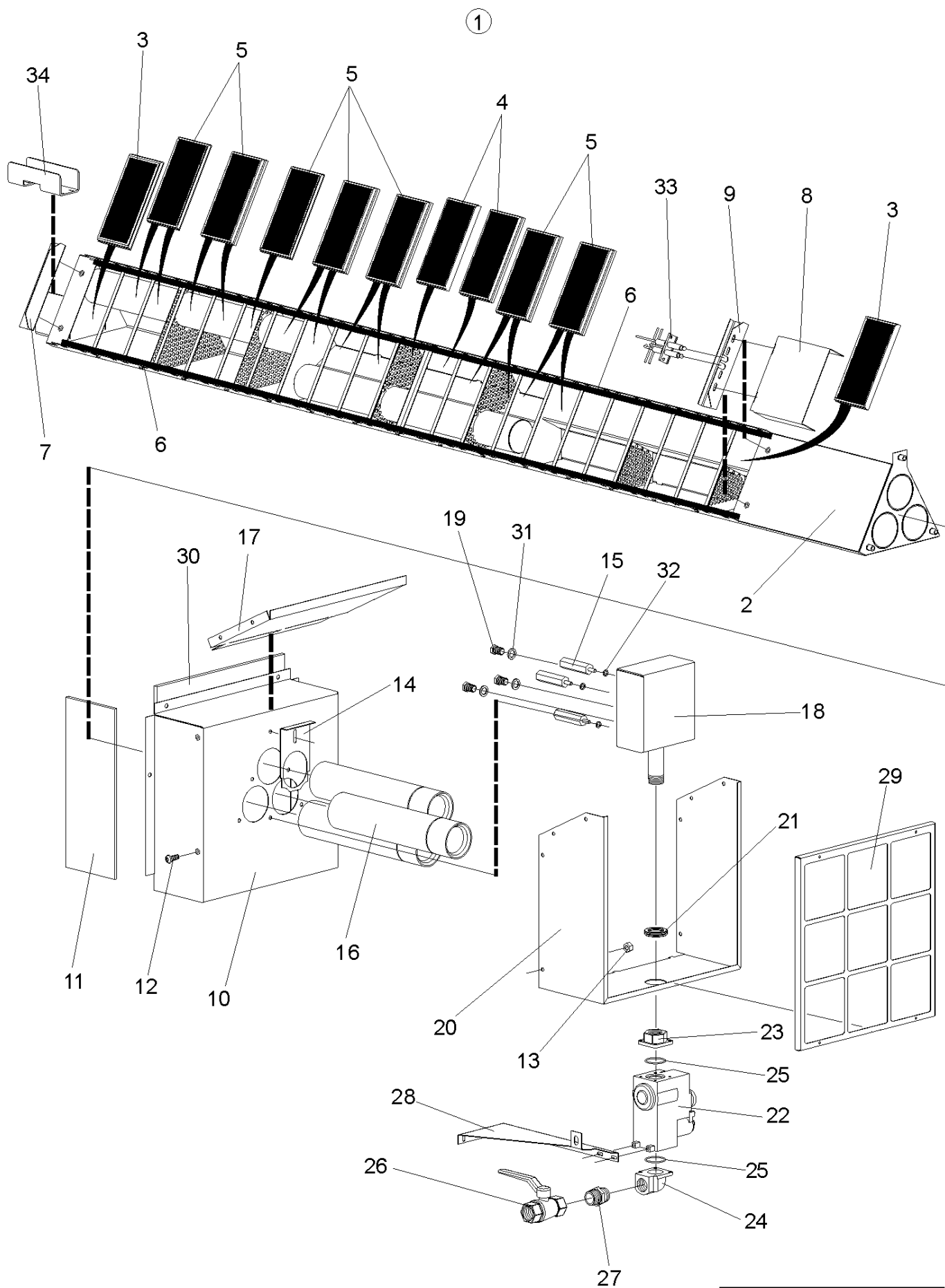
Gas heating

Illustration Issue Month Year
Schéma Issue Month Year

Chauffage gaz

611027/1 4 6 2008

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R										
	IC44821R										
	IC44825R										
	IC44828R										
	IC44832R										
1	1						55008022	Gas pipe burner	Rampe à gaz	1,2	Complete
		1					55008183	Gas pipe burner	Rampe à gaz	1,2	Complete
			1				55008021	Gas pipe burner	Rampe à gaz	1,2	Complete
				1			55008182	Gas pipe burner	Rampe à gaz	1,2	Complete
					1		55007166	Gas pipe burner	Rampe à gaz	1,2	Complete
2	1						32100495	•Pipe body burner	•Corps de rampe	3	
		1					32100494	•Pipe body burner	•Corps de rampe	3	
			1				32100493	•Pipe body burner	•Corps de rampe	3	
				1			32100492	•Pipe body burner	•Corps de rampe	1,2	
					1		32100491	•Pipe body burner	•Corps de rampe	3	
3	2	2	2	2	2		72051253	•Ceramic plate	•Plaque céramique	1,2	
4	2	2	2	2	2		72051252	•Ceramic plate	•Plaque céramique	1,2	
5	18	21	27	30	35		72051254	•Ceramic plate	•Plaque céramique	1,2	
6	1	1	1	1	1		73016190015	•Seal	•Joint	1,2	L=15m High temperature
7	1	1	1	1	1		32100453	•Edging	•Cornière	3	
8	1	1	1	1	1		32100663	•Fender waling	•Capot de protection	3	-65000001
	1	1	1	1	1		32105049	Fender waling	Capot de protection	3	65000002-
9	1	1	1	1	1		32100452	•Electrode support	•Support électrode	3	-65000001
	1	1	1	1	1		32105048	•Electrode support	•Support électrode	3	65000002-
10	1	1	1	1	1		32100668	•Rail	•Support	3	
11	3	3	3	3	3		73016165	•Insulator	•Isolant	3	
12	18	18	18	18	18		74033101	•Screw	•Vis	3	M6x16
13	4	4	4	4	4		74011002	•Nut	•Écrou	1,2	M6
14	1	1	1	1	1		32100460	•Fixation leg	•Patte de fixation	3	
* 15	3	3	3	3	3		32100669	•Spacer	•Entretoise	3	-81000037
* 16	3	3	3	3	3		32105253	•Spacer	•Entretoise	3	81000038-
17	3	3	3	3	3		72051212	•Venturi	•Venturi	3	
18	1	1	1	1	1		32100457	•Hood	•Capot	3	Upper
* 19	1	1	1	1	1		32100454	•Feeding tank	•Nourrice	3	-81000037
	1	1	1	1	1		32105254	•Feeding tank	•Nourrice	3	81000038-
	3						72051220	•Injector	•Injecteur	1,2	Ø1.60mm
	3	3					72051219	•Injector	•Injecteur	1,2	Ø1.70mm
		3					72051213	•Injector	•Injecteur	1,2	Ø1.80mm
	3		3				72051221	•Injector	•Injecteur	1,2	Ø1.85mm
		3					72051218	•Injector	•Injecteur	1,2	Ø1.95mm
			3	3			72051217	•Injector	•Injecteur	1,2	Ø2.00mm
				3	3		72051214	•Injector	•Injecteur	1,2	Ø2.05mm
			3		3		72051215	•Injector	•Injecteur	1,2	Ø2.10mm
				3			72051216	•Injector	•Injecteur	1,2	Ø2.20mm
					3		72051202	•Injector	•Injecteur	1,2	Ø2.30mm
	3						72051223	•Injector	•Injecteur	1,2	Ø3.30mm
		3					72051227	•Injector	•Injecteur	1,2	Ø3.40mm
			3				72051224	•Injector	•Injecteur	1,2	Ø3.70mm
				3			72051225	•Injector	•Injecteur	1,2	Ø3.80mm
					3		72051226	•Injector	•Injecteur	1,2	Ø4.00mm
20	1	1	1	1	1		32100458	•Filter casing	•Carter de filtre	3	
21	1	1	1	1	1		71075018	•Grommet	•Passe-fil	3	
22	1	1	1	1	1		72011143	•Electrovalve block	•Bloc électrovanne	1,2	
23	1	1	1	1	1		72011144	•Right flange	•Bride droite	1,2	G3/4"
24	1	1	1	1	1		72011145	•Elbowed flange	•Bride coudée	1,2	G3/4"
25	2	2	2	2	2		72011148	•O-ring	•Joint torique	1,2	
* 26	1	1	1	1	1		72010081	•Tap	•Robinet	1,2	G3/4"
27	1	1	1	1	1		31100796	•Joint nipple	•Mamelon de raccord	3	G3/4"



IC44819R 62900017-,IC44821R 62900017-,IC44825R 62900017-,IC44828R 62900017-,IC44832R 62900017-

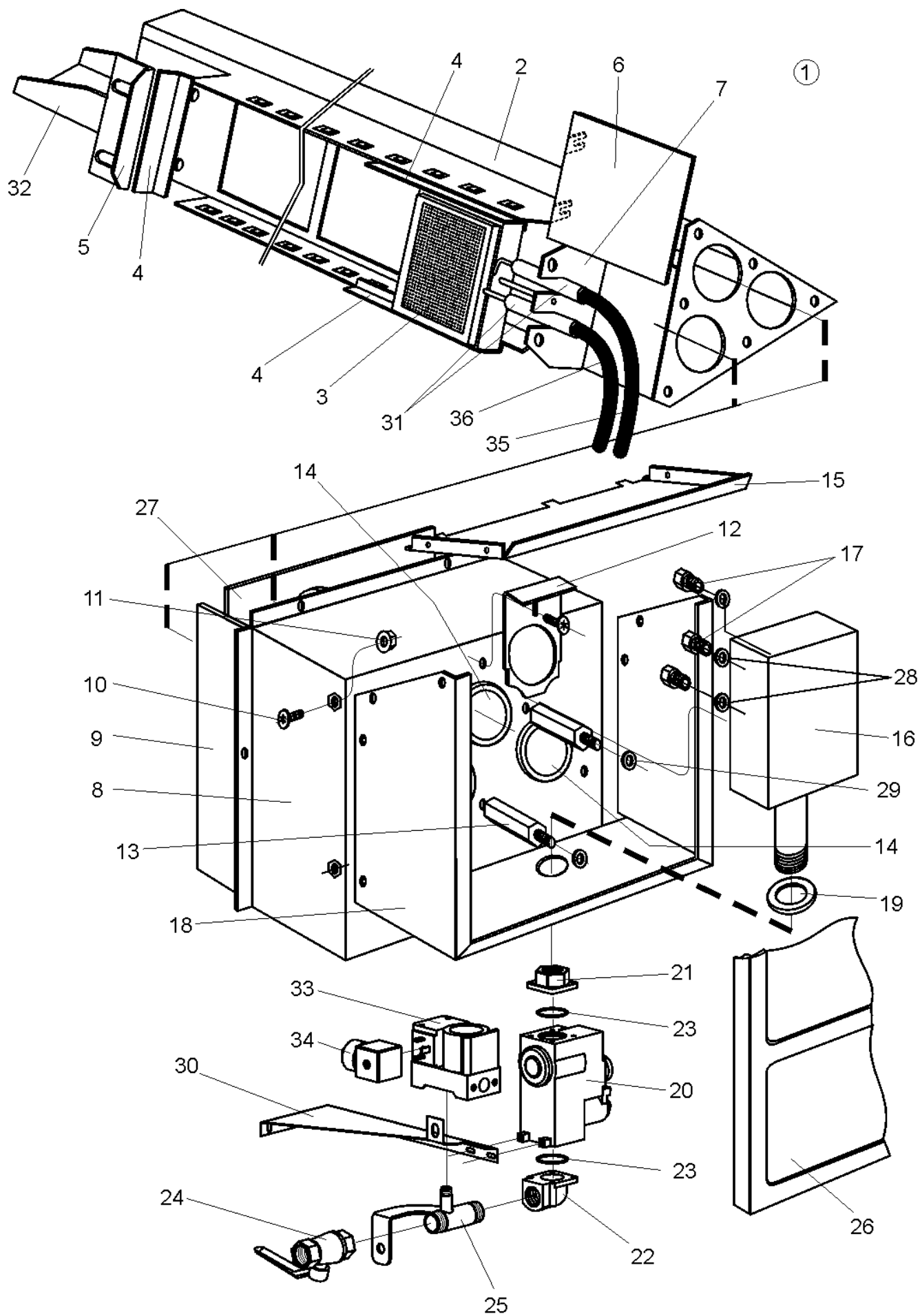
Gas heating

Illustration Issue Month Year
Schéma Issue Month Year

Chauffage gaz

611027/1 4 6 2008

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R									
	IC44821R									
	IC44825R									
	IC44828R									
	IC44832R									
28	1	1	1	1	1	32100464	•Tap stop lever	•Patte de verrouillage	3	
29	1	1	1	1	1	32101946	•Strainer	•Filtre	3	
30	1	1	1	1	1	73016168	•Insulator	•Isolant	1,2	
31	3	3	3	3	3	72052063	•Seal	•Joint	1,2	
32	3	3	3	3	3	74036006	•Washer	•Rondelle	3	Ø6
* 33	1	1	1	1	1	55013319	Igniter kit	Kit allumeur	1,2	RV0541 ill. 610769
	1	1	1	1	1	71088037	Electrode	Electrode	1,2	-65000001 ill. 611045
34	1	1	1	1	1	32104112	Extension element	Rallonge	3	65000002-



IC44819R -62900016,IC44821R -62900016,IC44825R -62900016,IC44828R -62900016,IC44832R -62900016

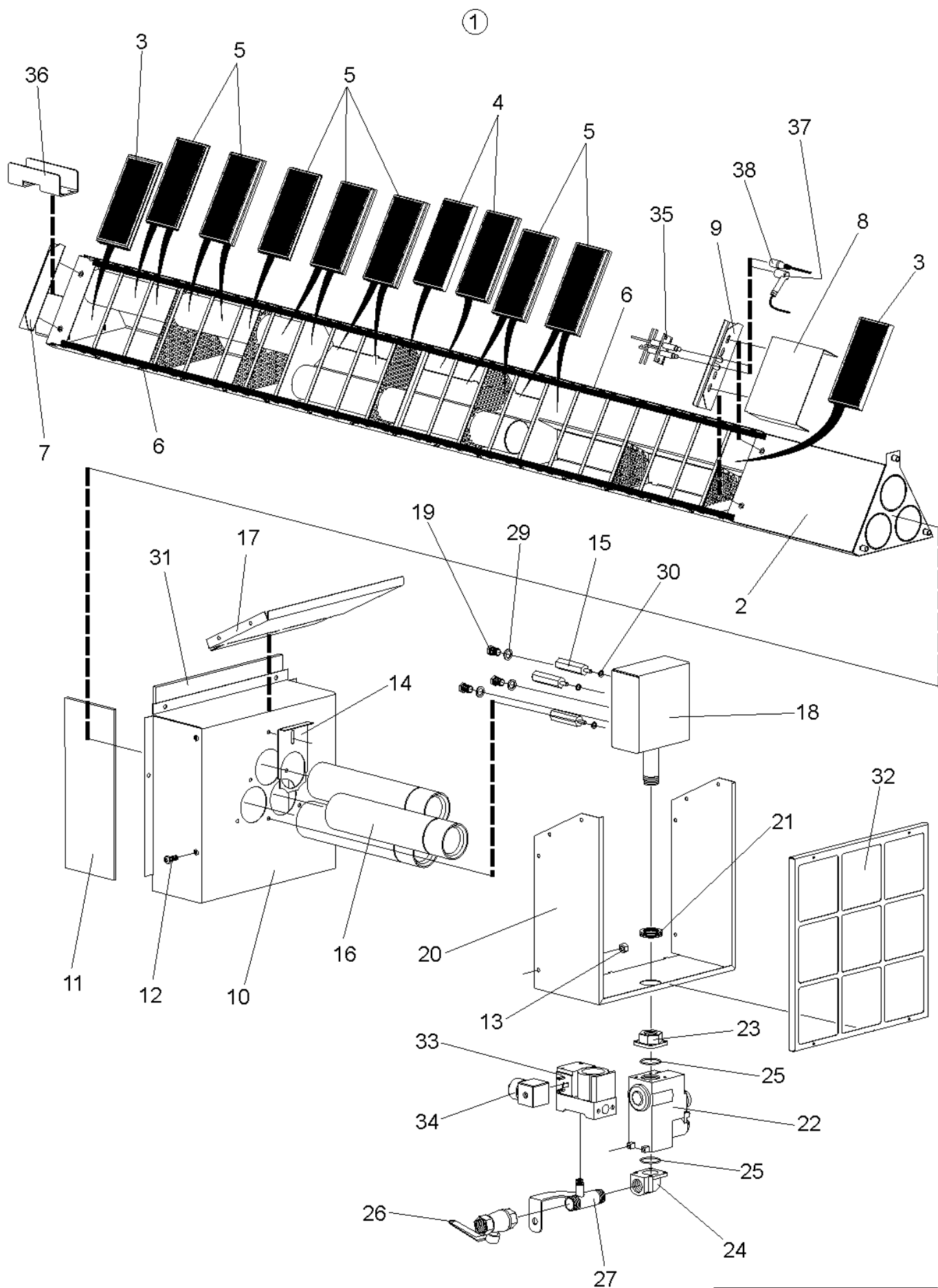
Gas heating - Australia

Illustration Issue Month Year
Schéma Issue Month Year

Chauffage gaz - Australie

610587/1 2 6 2004

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R										
	IC44821R										
	IC44825R										
	IC44828R										
	IC44832R										
1	1						55010056	Gas pipe burner	Rampe à gaz	1,2	Complete
		1					55011053	Gas pipe burner	Rampe à gaz	1,2	Complete
			1				55009926	Gas pipe burner	Rampe à gaz	1,2	Complete
				1			55011050	Gas pipe burner	Rampe à gaz	1,2	Complete
					1		55009979	Gas pipe burner	Rampe à gaz	1,2	Complete
2	1						32100495	•Pipe body burner	•Corps de rampe	3	
		1					32100494	•Pipe body burner	•Corps de rampe	3	
			1				32100493	•Pipe body burner	•Corps de rampe	3	
				1			32100492	•Pipe body burner	•Corps de rampe	1,2	
					1		32100491	•Pipe body burner	•Corps de rampe	3	
3	22	25	31	34	39		72051209	•Ceramic plate	•Plaque céramique	1,2	
* 4	1	1	1	1	1		73016190015	•Seal	•Joint	1,2	L=15m High temperature
5	1	1	1	1	1		32100453	•Edging	•Cornière	3	
6	1	1	1	1	1		32100663	•Fender waling	•Capot de protection	3	
7	1	1	1	1	1		32100452	•Electrode support	•Support électrode	3	
8	1	1	1	1	1		32100668	•Rail	•Support	3	
9	3	3	3	3	3		73016165	•Insulator	•Isolant	3	
10	18	18	18	18	18		74033101	•Screw	•Vis	3	M6x16
11	4	4	4	4	4		74011002	•Nut	•Écrou	1,2	M6
12	1	1	1	1	1		32100460	•Fixation leg	•Patte de fixation	3	
13	3	3	3	3	3		32100669	•Spacer	•Entretoise	3	
14	3	3	3	3	3		72051212	•Venturi	•Venturi	3	
15	1	1	1	1	1		32100457	•Hood	•Capot	3	Upper
16	1	1	1	1	1		32100454	•Feeding tank	•Nourrice	3	
17	3						72051223	•Injector	•Injecteur	1,2	Ø3.30mm
		3					72051227	•Injector	•Injecteur	1,2	Ø3.40mm
			3				72051224	•Injector	•Injecteur	1,2	Ø3.70mm
				3			72051225	•Injector	•Injecteur	1,2	Ø3.80mm
					3		72051226	•Injector	•Injecteur	1,2	Ø4.00mm
18	1	1	1	1	1		32100458	•Filter casing	•Carter de filtre	3	
19	1	1	1	1	1		71075018	•Grommet	•Passe-fil	3	
20	1	1	1	1	1		72011143	•Electrovalve block	•Bloc électrovanne	1,2	
21	1	1	1	1	1		72011144	•Right flange	•Bride droite	1,2	G3/4"
22	1	1	1	1	1		72011145	•Elbowed flange	•Bride coudée	1,2	G3/4"
23	2	2	2	2	2		72011148	•O-ring	•Joint torique	1,2	
24	1	1	1	1	1		72010102	•Tap	•Robinet	1,2	G3/4"
25	1	1	1	1	1		32103825	•T-pipe	•Tube en T	3	
26	1	1	1	1	1		32101946	•Strainer	•Filtre	3	
27	1	1	1	1	1		73016168	•Insulator	•Isolant	1,2	
28	3	3	3	3	3		72052063	•Seal	•Joint	1,2	
29	3	3	3	3	3		74036006	•Washer	•Rondelle	3	Ø6
30	1	1	1	1	1		32100464	Tap stop lever	Patte de verrouillage	3	
31	1	1	1	1	1		71088036	Electrode	Électrode	1,2	ill. 610769
32	1	1	1	1	1		32104112	Extension element	Rallonge	3	
33	1	1	1	1	1		72060075	Pressostat	Pressostat	3	
34	1	1	1	1	1		71074255	Connector	Connecteur	3	
* 35	1	1	1	1	1		71040090	Spark plug cable	Câble d'allumage	1,2	
* 36	1	1	1	1	1		71040070	Electrodes threads	Fils électrodes	1,2	Ionization



IC44819R 62900017-,IC44821R 62900017-,IC44825R 62900017-,IC44828R 62900017-,IC44832R 62900017-

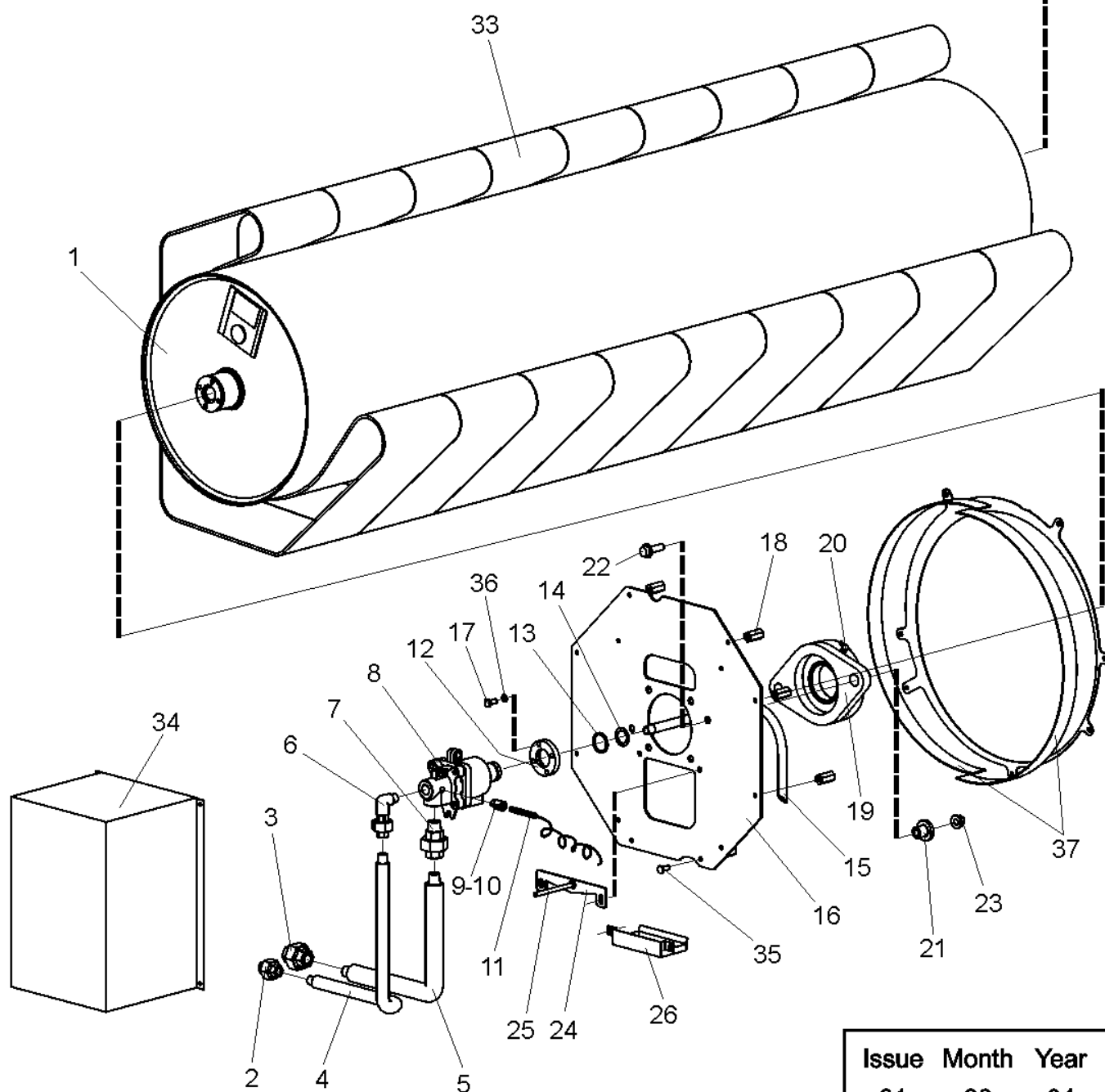
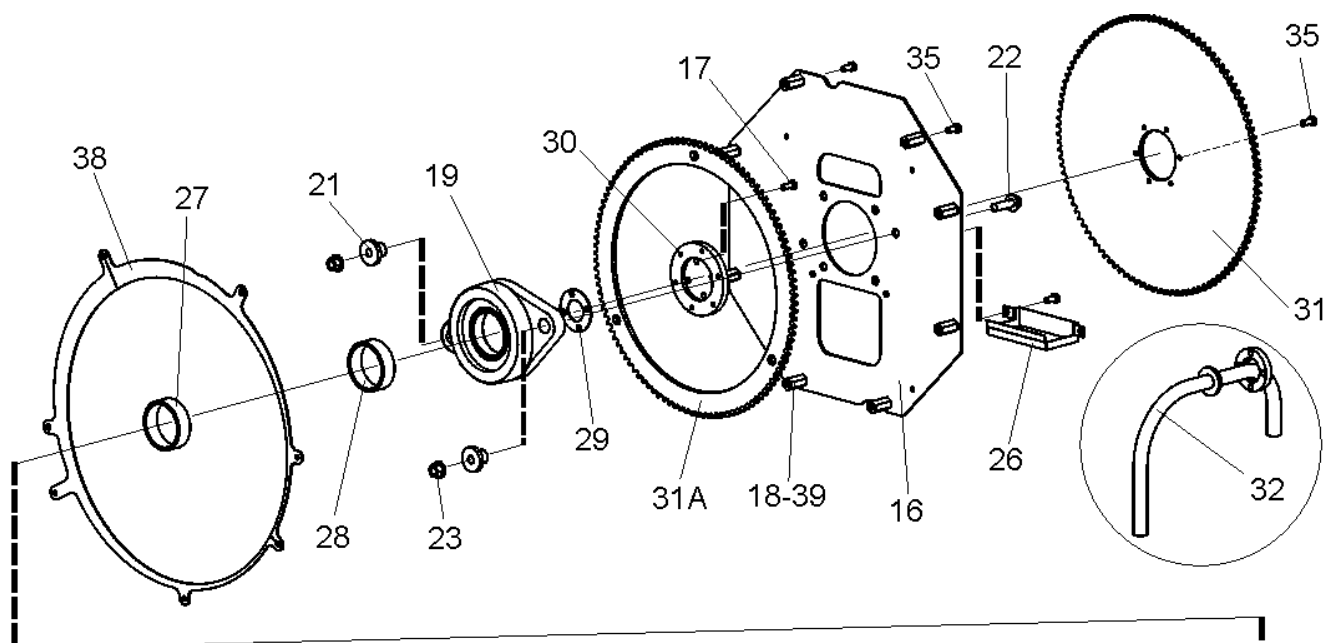
Gas heating - Australia

Illustration Issue Month Year
Schéma Issue Month Year

Chauffage gaz - Australie

611028/2 5 5 2009

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R									
	IC44821R									
	IC44825R									
	IC44828R									
	IC44832R									
1	1					55010056	Gas pipe burner	Rampe à gaz	1,2	Complete
		1				55011053	Gas pipe burner	Rampe à gaz	1,2	Complete
			1			55009926	Gas pipe burner	Rampe à gaz	1,2	Complete
				1		55011050	Gas pipe burner	Rampe à gaz	1,2	Complete
					1	55009979	Gas pipe burner	Rampe à gaz	1,2	Complete
2	1					32100495	•Pipe body burner	•Corps de rampe	3	
		1				32100494	•Pipe body burner	•Corps de rampe	3	
			1			32100493	•Pipe body burner	•Corps de rampe	3	
				1		32100492	•Pipe body burner	•Corps de rampe	1,2	
					1	32100491	•Pipe body burner	•Corps de rampe	3	
3	2	2	2	2	2	72051253	•Ceramic plate	•Plaque céramique	1,2	
4	2	2	2	2	2	72051252	•Ceramic plate	•Plaque céramique	1,2	
5	18	21	27	30	35	72051254	•Ceramic plate	•Plaque céramique	1,2	
* 6	1	1	1	1	1	73016190015	•Seal	•Joint	1,2	L=15m High temperature
7	1	1	1	1	1	32100453	•Edging	•Cornière	3	
8	1	1	1	1	1	32100663	•Fender waling	•Capot de protection	3	
9	1	1	1	1	1	32100452	•Electrode support	•Support électrode	3	
10	1	1	1	1	1	32100668	•Rail	•Support	3	
11	3	3	3	3	3	73016165	•Insulator	•Isolant	3	
12	18	18	18	18	18	74033101	•Screw	•Vis	3	M6x16
13	4	4	4	4	4	74011002	•Nut	•Écrou	1,2	M6
14	1	1	1	1	1	32100460	•Fixation leg	•Patte de fixation	3	
* 15	3	3	3	3	3	32100669	•Spacer	•Entretoise	3	-81000037
* 16	3	3	3	3	3	32105253	•Spacer	•Entretoise	3	81000038-
17	1	1	1	1	1	72051212	•Venturi	•Venturi	3	
* 18	1	1	1	1	1	32100457	•Hood	•Capot	3	Upper
* 19	1	1	1	1	1	32100454	•Feeding tank	•Nourrice	3	-81000037
	1	1	1	1	1	32105254	•Feeding tank	•Nourrice	3	81000038-
	3					72051223	•Injector	•Injecteur	1,2	Ø3.30mm
		3				72051227	•Injector	•Injecteur	1,2	Ø3.40mm
			3			72051224	•Injector	•Injecteur	1,2	Ø3.70mm
				3		72051225	•Injector	•Injecteur	1,2	Ø3.80mm
					3	72051226	•Injector	•Injecteur	1,2	Ø4.00mm
20	1	1	1	1	1	32100458	•Filter casing	•Carter de filtre	3	
21	1	1	1	1	1	71075018	•Grommet	•Passe-fil	3	
22	1	1	1	1	1	72011143	•Electrovalve block	•Bloc électrovanne	1,2	
23	1	1	1	1	1	72011144	•Right flange	•Bride droite	1,2	G3/4"
24	1	1	1	1	1	72011145	•Elbowed flange	•Bride coudée	1,2	G3/4"
25	2	2	2	2	2	72011148	•O-ring	•Joint torique	1,2	
26	1	1	1	1	1	72010102	•Tap	•Robinet	1,2	G3/4"
27	1	1	1	1	1	32103825	•T-pipe	•Tube en T	3	
* 28										Not used
29	3	3	3	3	3	72052063	•Seal	•Joint	1,2	
30	3	3	3	3	3	74036006	•Washer	•Rondelle	3	Ø6
31	1	1	1	1	1	73016168	•Insulator	•Isolant	1,2	
32	1	1	1	1	1	32101946	•Strainer	•Filtre	3	
33	1	1	1	1	1	72060075	•Pressostat	•Pressostat	3	
34	1	1	1	1	1	71074255	Connector	Connecteur	3	
35	1	1	1	1	1	71088036	Electrode	Électrode	1,2	ill. 610769
36	1	1	1	1	1	32104112	Extension element	Rallonge	3	
* 37	1	1	1	1	1	71040090	Spark plug cable	Câble d'allumage	1,2	
* 38	1	1	1	1	1	71040070	Electrodes threads	Fils électrodes	1,2	Ionization



610781

Issue	Month	Year
01	06	04

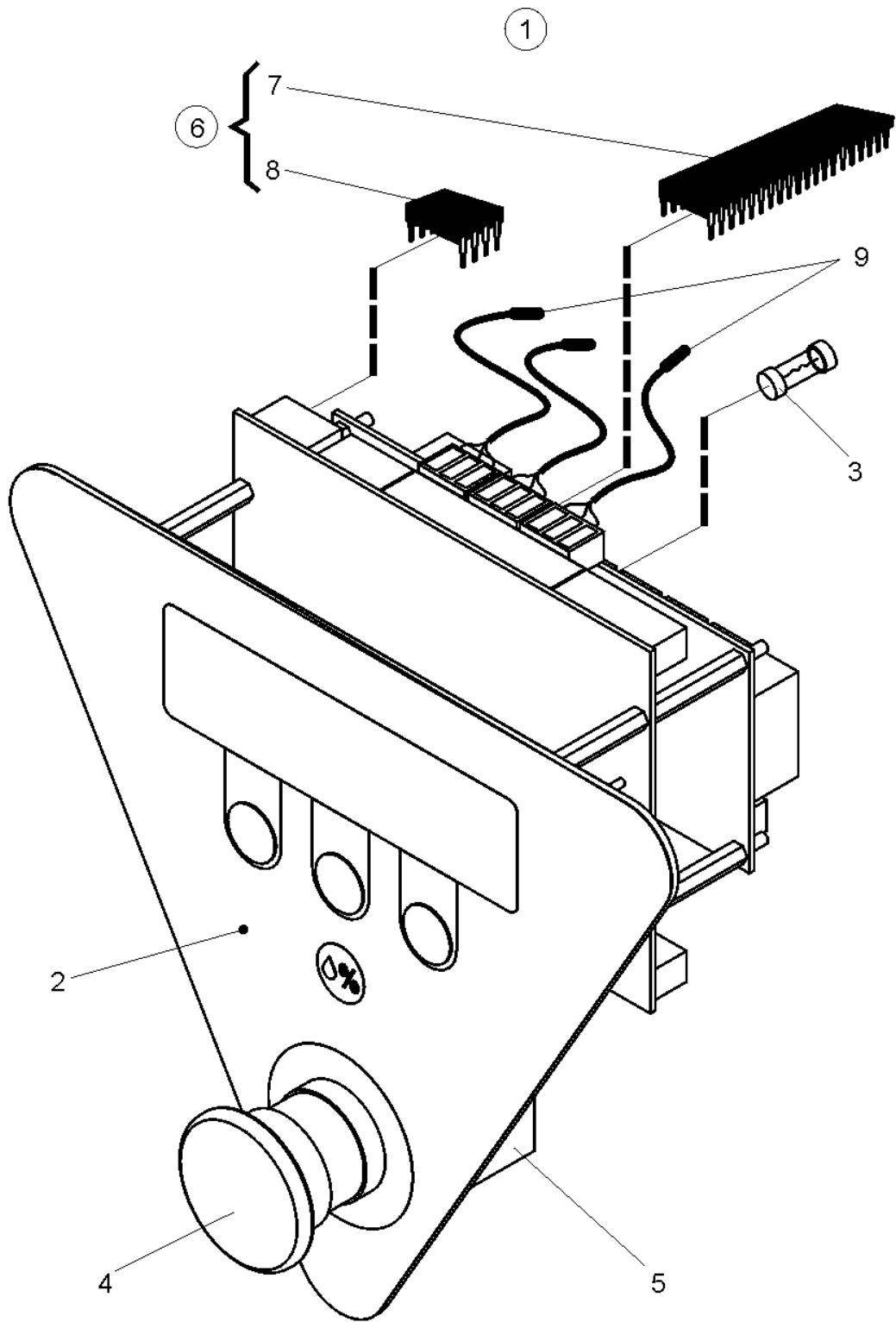
IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

Steam heating

Chauffage vapeur

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610781/1	2	3	2006

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R									
	IC44821R									
	IC44825R									
	IC44828R									
	IC44832R									
* 1	1					32104305	Steam cylinder	Cylindre vapeur	3	Ø457mm
*		1				32104304	Steam cylinder	Cylindre vapeur	3	Ø457mm
*			1			32104303	Steam cylinder	Cylindre vapeur	3	Ø457mm
*				1		32104302	Steam cylinder	Cylindre vapeur	3	Ø457mm
*					1	32104301	Steam cylinder	Cylindre vapeur	3	Ø457mm
2	1	1	1	1	1	72043155	Pipe union	Raccord union	3	G3/8"
3	1	1	1	1	1	72043156	Pipe union	Raccord union	3	G3/4"
4	1	1	1	1	1	72052059	Steam flexible pipe	Flexible vapeur	3	DN10
5	1	1	1	1	1	72052058	Steam flexible pipe	Flexible vapeur	3	DN20
6	1	1	1	1	1	72043190	Union elbow	Coude union	3	G3/8"
7	1	1	1	1	1	72043191	Pipe union	Raccord union	3	G3/4"
8	1	1	1	1	1	73020517	Steam turning joint	Joint tournant vapeur	1,2	
9	1	1	1	1	1	32101501	Right connection	Piquage droit	3	G1/4"
10	1	1	1	1	1	74020227	Ball screw	Vis à bille	3	M5x8
11	1	1	1	1	1	71031078	Heat sensor	Sonde température	1,2	PT100
12	1	1	1	1	1	32100650	Flange	Bride	3	
13	1	1	1	1	1	32100651	Locking washer	Bague d'arrêt	3	
14	1	1	1	1	1	73020398	Door gasket	Joint d'étanchéité	1,2	DN25
15	1	1	1	1	1	32100416	Breather tube	Tube de purge	3	
16	2	2	2	2	2	32104271	Plate	Platine	3	Steam heating
17	8	8	8	8	8	74020226	Screw	Vis	3	M8x30
18	16	16	16	16	16	32104272	Spacer	Entretoise	3	L=35mm
19	2	2	2	2	2	73010077	Bearing box	Palier	3	
20	2	2	2	2	2	72061011	Grease nipple	Graisser	3	
21	4	4	4	4	4	32101942	Spacer	Entretoise	3	
22	4	4	4	4	4	74033022	Screw	Vis	3	M12x40
23	4	4	4	4	4	74033205	Cage nut	Ecrou	3	M12
24	1	1	1	1	1	32104297	Heating element	Guide	3	
25	1	1	1	1	1	32102402	Shaft	Axe	3	
26	2	2	2	2	2	32104298	Recovery of grease casing	Carter récupération graisse	3	
27	1	1	1	1	1	32104422	Spacer	Entretoise	3	L=16mm
* 28	1	1	1	1	1	32104276	Spacer	Entretoise	3	L=41mm
29	1	1	1	1	1	32101502	Seal	Joint	3	Ø47mm
30	1	1	1	1	1	32104416	Cap	Bouchon	3	Ø118mm
*	1	1	1	1	1	32104273	Cap	Bouchon	3	Ø80mm
31	1	1	1	1	1	32104421	Disc	Disque	3	110 teeth
* 31A	1	1	1	1	1	32104465	Disc	Disque	3	110 teeth
*	1	1	1	1	1	32103879	Disc	Disque	3	114 teeth
32	1	1	1	1	1	55008982	Test Kit	Kit de réépreuve	3	
33	9	10	12	13	15	77010286	Ironing strip	Bande de repassage	1,2	Steam heating
	9	10	12	13	15	77010265	Ironing strip	Bande de repassage	1,2	Gas & electric heating
34	1	1	1	1	1	32104274	Hood	Capot	3	Steam heating
35	22	22	22	22	22	74033002	Screw	Vis	3	M6x16
36	8	8	8	8	8	74036102	Elastic washer	Rondelle Grower	3	Ø8
* 37	2	2	2	2	2	32104437	Protective plug	Obtuteur de protection	3	
* 38	2	2	2	2	2	32104521	Washer	Rondelle	3	
* 39	8	8	8	8	8	32103614	Spacer	Entretoise	3	L=60mm



IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

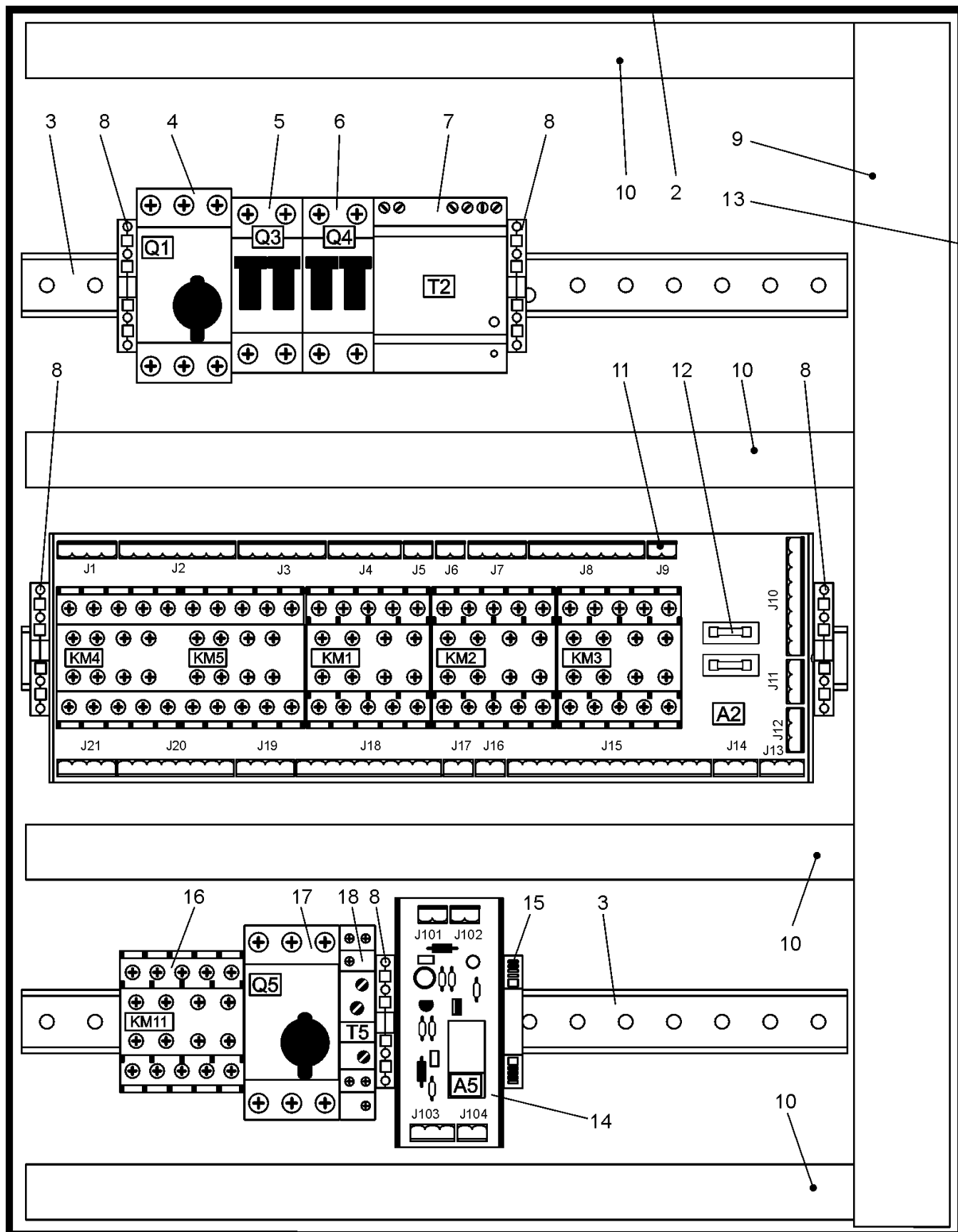
Control panel

Plastron de commande

Illustration Issue Month Year
Schéma Issue Month Year
610767/1 4 10 2010

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	56000139	Control panel	Plastron de commande	1,2	Complete
2	1	74032394	•Control panel	•Plastron de commande	1,2	Lexan
3	1	71082200	•Circuit breaker	•Fusible	1,2	1A, 250V
4	1	71054215	•Stop emergency	•Arrêt urgence	1,2	Red
5	1	71054130	Contact block	Bloc contact	1,2	
* 6	1	56000212	Memories Kit	Kit Mémoires	1,2	
* 7	1		•Program memory	•Mémoire programme	3	
* 8	1		•Language memory	•Mémoire langage	3	
9	-		Heat sensor	Sonde température		

①



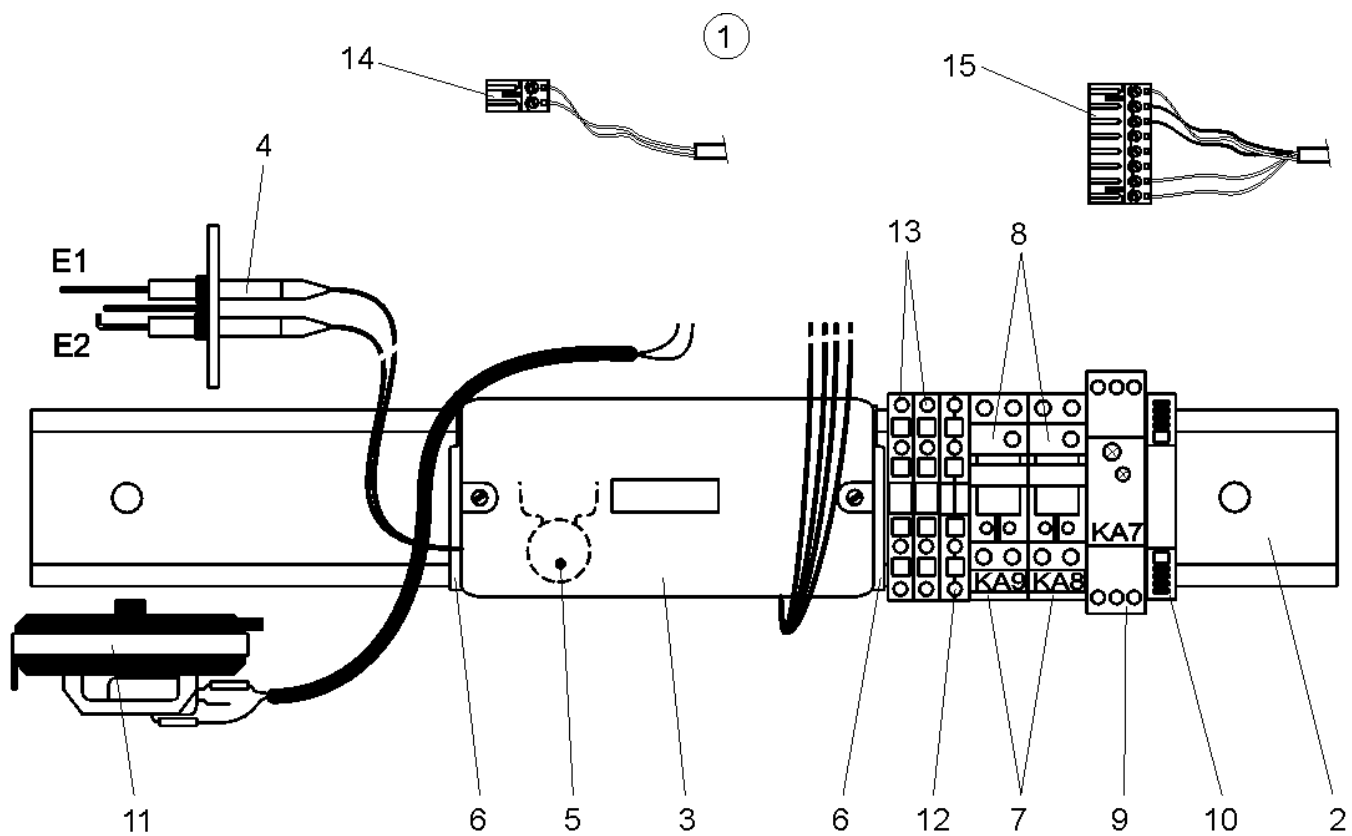
IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

Electric cabinet

Armoire électrique

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610771/1	2	12	2004

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012323	Electric cabinet	Armoire électrique	1,2	Complete
* 2	1	32104997	•Switch cabinet box	•Coffret armoire électrique	3	
3	3	34005604	•Profile	•Profilé	3	L= 325mm
4	1	71082145	•Mains current breaker	•Disjoncteur	1,2	Three-pole
5	1	71082506	•Mains current breaker	•Disjoncteur	1,2	Primary
6	1	71082506	•Mains current breaker	•Disjoncteur	1,2	Secondary
* 7	1	71021166	•Electronic rectifier	•Alimentation redressée	1,2	230V-24VDC -92000010
* 8	1	71021179	•Electronic rectifier	•Alimentation redressée	1,2	230V-24VDC 92000011-
9	5	71075058	•Ground terminal	•Borne de terre	1,2	2.5mm ²
10	1	71081022	•Spout	•Goulotte	3	40x80 by meter L=60cm
11	4	71081008	•Spout	•Goulotte	3	25x80 by meter L=30cm
12	1	71082464	•Interconnection circuit	•Circuit interconnexion	1,2	
13	2		•Circuit breaker	•Fusible	3	1.6A-230V
14	2	74030059	•Hinge	•Charnière	3	
15	1	71082500	•Rotation control board	•Platine contrôle rotation	1,2	
16	1	71075037	•Stop	•Butée	3	
17	1	71050190	Contactactor	Relais	1,2	6A-24VDC Optional
18	1	71082145	Mains current breaker	Disjoncteur	1,2	Three-pole Optional
19	1	71052121	Time relay	Relais temporisé	1,2	Optional



IC44819R -65000001,IC44821R -65000001,IC44825R -65000001,IC44828R -65000001,IC44832R -65000001

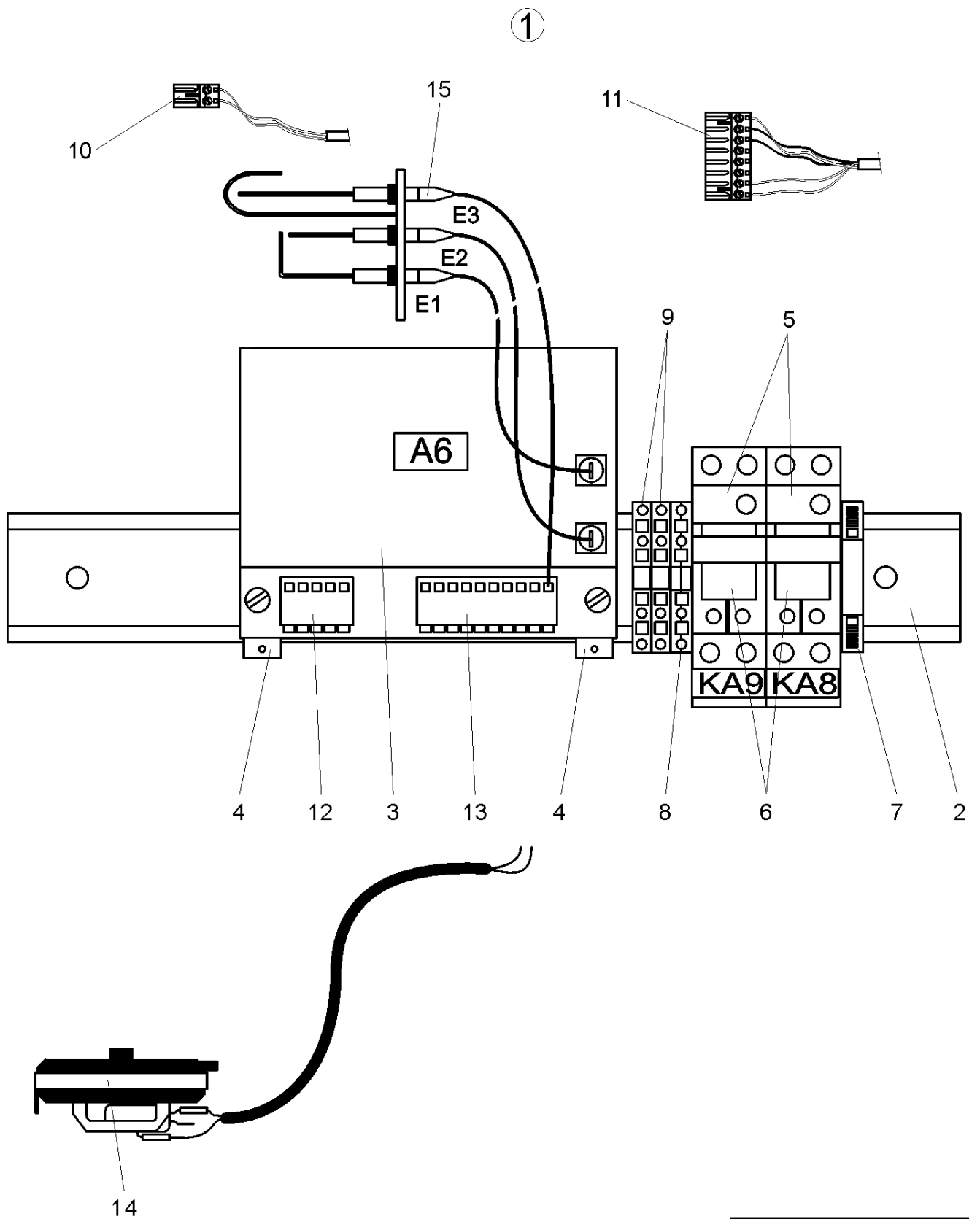
Electric control plate - gas heating

Illustration Issue Month Year
Schéma Issue Month Year

Platine électrique - chauffage gaz

610769/1 3 5 2009

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012325	Electric control plate - gas heating	Platine électrique - chauffage gaz	1,2	Complete
2	1	32004371	•Profile	•Profilé	3	L=400mm
* 3	1	55013319	•Igniter kit	•Kit allumeur	1,2	RV0541
* 4	1		••Electrode	••Électrode	1,2	
* 5	1	71082035	•Varistor	•Varistance	1,2	
* 6	2	71081013	•Snap nut	•Ecrou encliquetable	1,2	
* 7	2	71052107	•Relay support	•Support relais	1,2	
*	2	71052130	•Relay support	•Support relais	1,2	
* 8	2	71052106	•Contactor	•Relais	1,2	10A
*	2	71052129	•Contactor	•Relais	1,2	
* 9	1	71052112	•Time delay contact	•Contact temporisé	1,2	
* 10	1	71075037	•Stop	•Butée	1,2	
11	1	72060062	•Pressostat	•Pressostat	1,2	
12	1	71075058	•Ground terminal	•Borne de terre	3	2.5mm²
13	2	71075067	•Terminal block	•Borne de raccordement	3	
14	1	71074120	•Connector	•Connecteur	3	2 point
15	1	71074123	•Connector	•Connecteur	3	8 point



IC44819R 65000002-,IC44821R 65000002-,IC44825R 65000002-,IC44828R 65000002-,IC44832R 65000002-

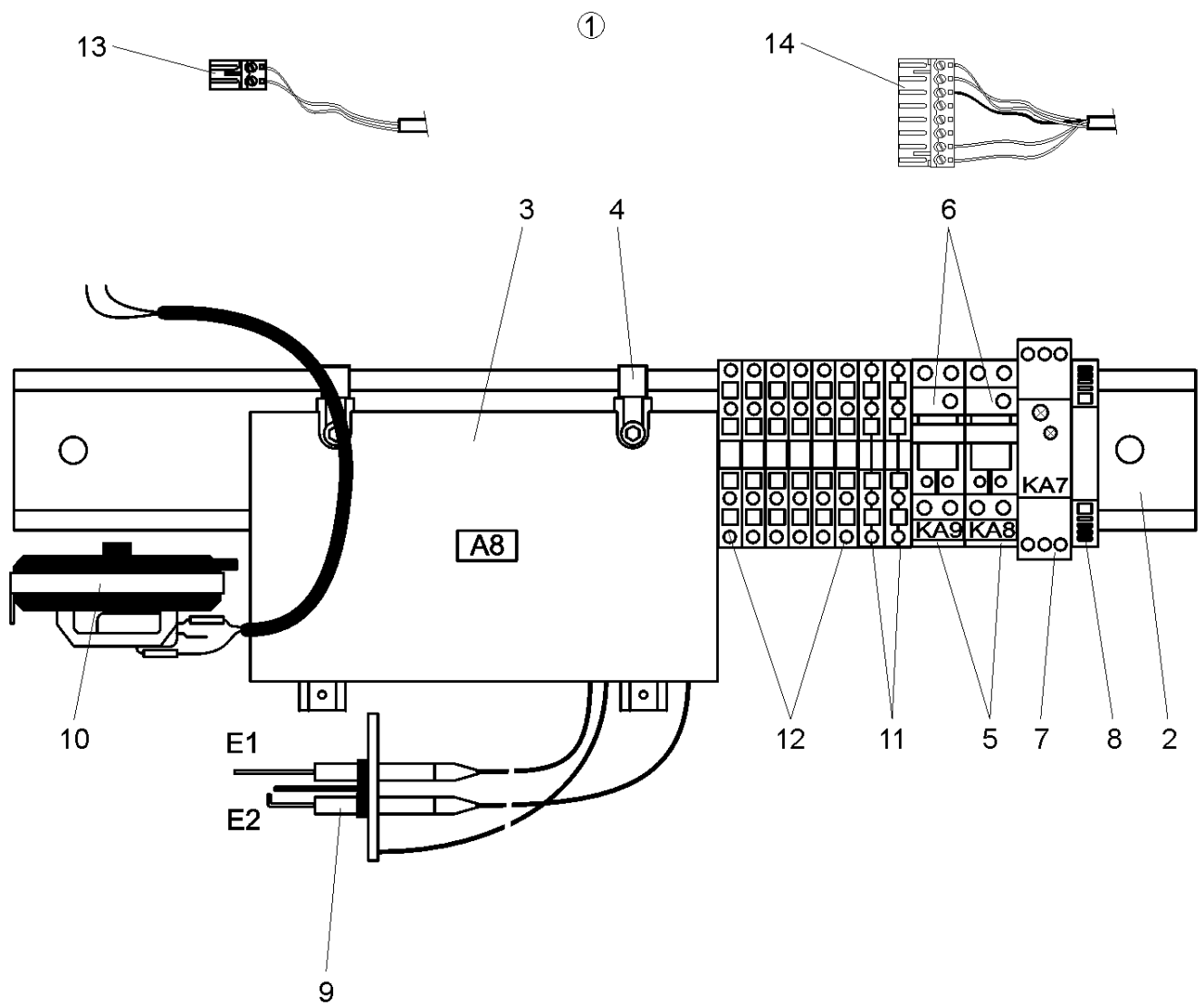
Electric control plate - gas heating

Illustration Issue Month Year
Schéma Issue Month Year

Platine électrique - chauffage gaz

611045/1 1 12 2006

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55013253	Electric control plate - gas heating	Platine électrique - chauffage gaz	1,2	Complete
*	1	55013319	Igniter kit	Kit allumeur	1,2	RV0541
2	1	32004371	•Profile	•Profilé	3	L=400mm
3	1	71088038	•Igniter	•Allumeur	1,2	RV0541
4	2	71081013	•Snap nut	•Ecrou encliquetable	1,2	
5	2	71052130	•Relay support	•Support relais	1,2	
6	2	71052129	•Contactor	•Relais	1,2	
7	1	71075037	•Stop	•Butée	1,2	
8	1	71075058	•Ground terminal	•Borne de terre	3	2.5mm²
9	2	71075067	•Terminal block	•Borne de raccordement	3	
10	1	71074120	•Connector	•Connecteur	3	2 point
11	1	71074123	•Connector	•Connecteur	3	8 point
12	1	71074259	•Connector	•Connecteur	3	5 point
13	1	71074260	•Connector	•Connecteur	3	10 point
14	1	72060062	Pressostat	Pressostat	1,2	
15	1	71088037	Electrode	Electrode	1,2	



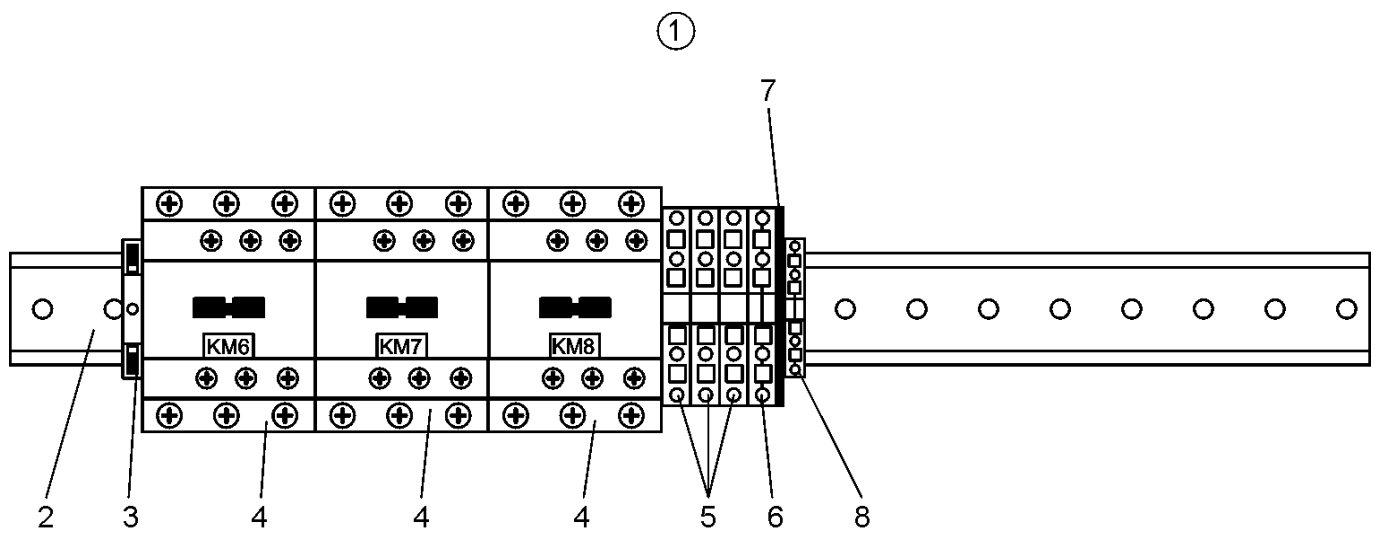
IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

Electric control plate - gas heating - Australia

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610770/1	1	6	2004

Platine électrique - chauffage gaz - Australie

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012326	Electric control plate - gas heating - Australia	Platine électrique - chauffage gaz - Australie	1,2	Complete
2	1	32004371	•Profile	•Profilé	3	L=400mm
3	1	71088033	•Igniter	•Allumeur	1,2	
4	2	71081013	•Snap nut	•Ecrou encliquetable	1,2	
5	2	71052107	•Relay support	•Support relais	1,2	
6	2	71052106	•Contactor	•Relais	3	10A
7	1	71052112	•Time delay contact	•Contact temporisé	1,2	
8	1	71075037	•Stop	•Butée	1,2	
9	1	71088032	•Electrode	•Electrode	1,2	
10	1	72060062	•Pressostat	•Pressostat	1,2	
11	2	71075058	•Ground terminal	•Borne de terre	3	2.5mm ²
12	6	71075067	•Terminal block	•Borne de raccordement	3	
13	1	71074120	•Connector	•Connecteur	3	2 point
14	1	71074123	•Connector	•Connecteur	3	8 point



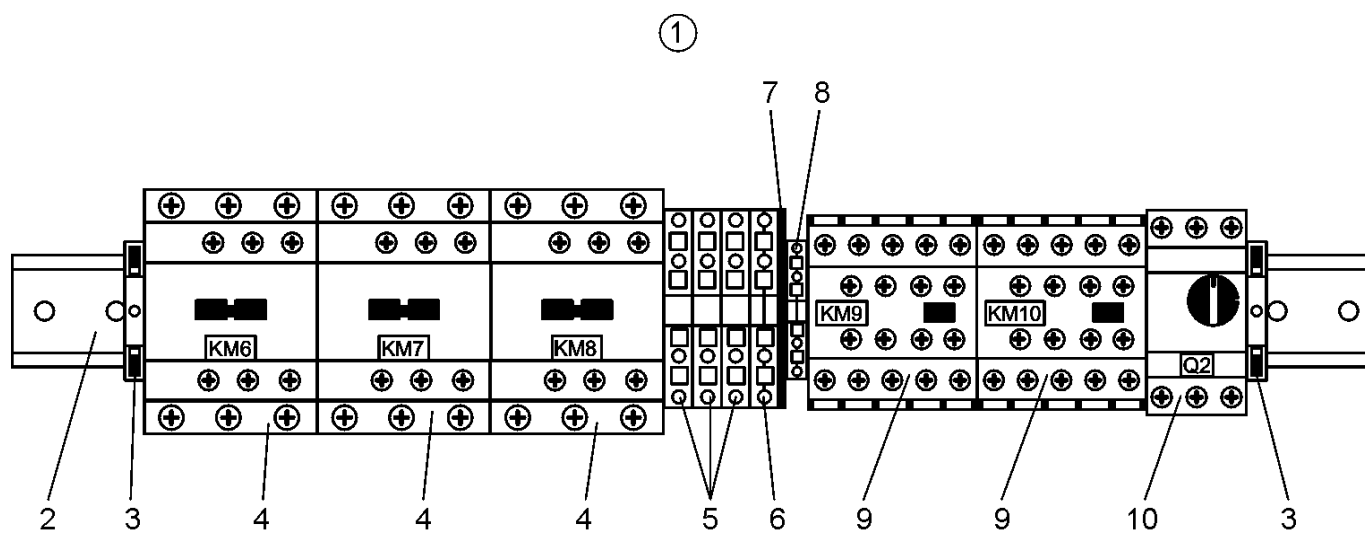
IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

Electric heating plate

Platine chauffage électrique

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610773/1	1	6	2004

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012324	Electric heating plate	Platine chauffage électrique	3	Complete
2	1	32003191	•Profile	•Profilé	3	L=575mm
3	1	71075037	•Stop	•Butée	3	
4	3	71050126	•Contactor	•Relais	1,2	18A
5	3	71075079	•Terminal block	•Borne de raccordement	3	16mm ²
6	1	71075064	•Ground terminal	•Borne de terre	3	16mm ²
7	1	71075078	•End flange	•Flasque extrémité	3	
8	1	71075058	•Ground terminal	•Borne de terre	1,2	2.5mm ²



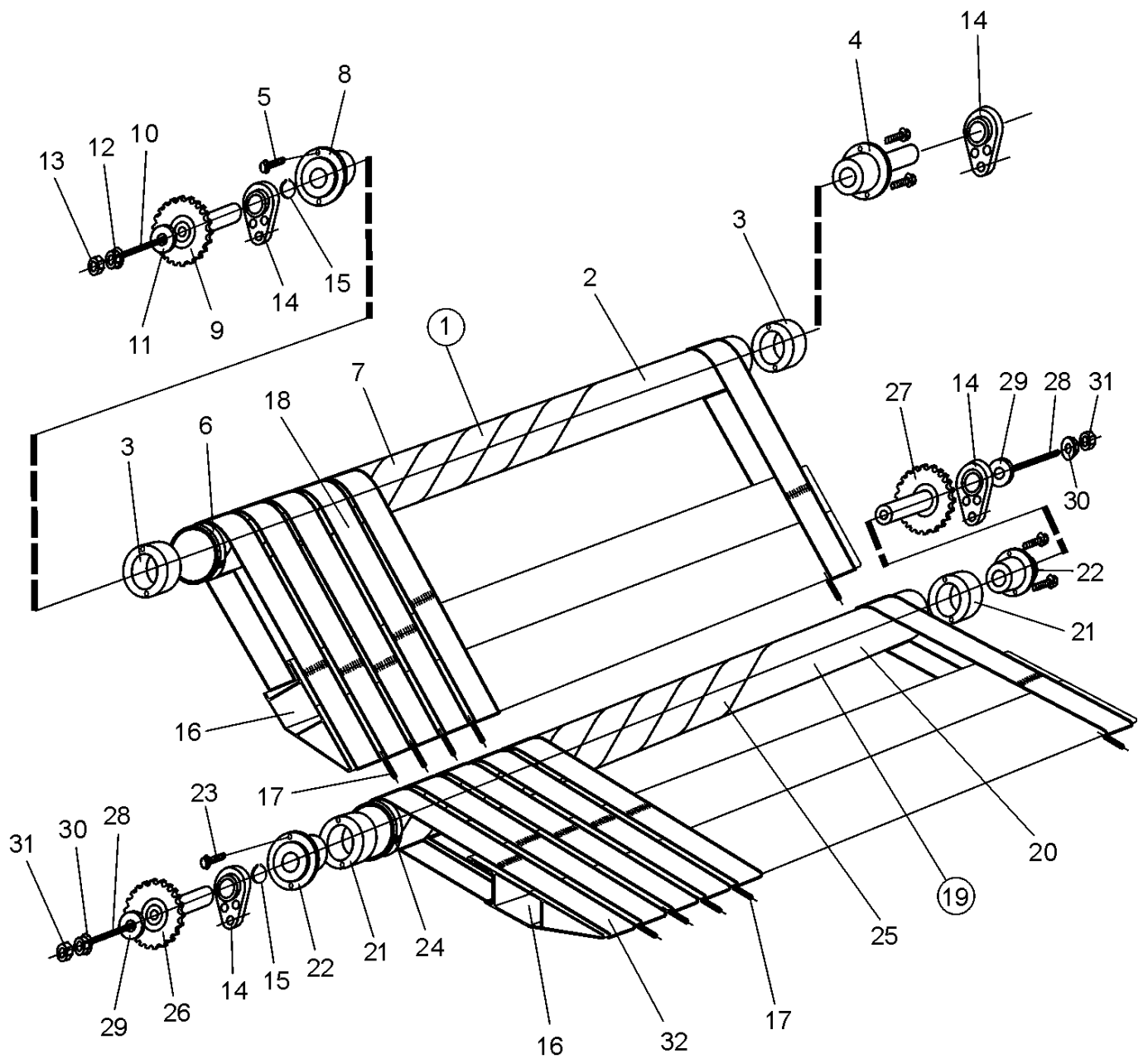
IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

Electric heating plate - With air circulation

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610774/1	1	6	2004

Platine chauffage électrique - Chaleur tournante

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55012373	Electric heating plate - With air circulation	Platine chauffage électrique - Chaleur tournante	3	Complete
2	1	32003191	•Profile	•Profilé	3	L=575mm
3	2	71075037	•Stop	•Butée	3	
4	3	71050126	•Contactor	•Relais	1,2	18A
5	3	71075079	•Terminal block	•Borne de raccordement	1,2	16mm ²
6	1	71075064	•Ground terminal	•Borne de terre	3	16mm ²
7	1	71075078	•End flange	•Flasque extrémité	3	
8	1	71075058	•Ground terminal	•Borne de terre	3	2.5mm ²
9	2	71050182	•Contactor	•Relais	1,2	6A-230V Three-pole
10	1	71082145	•Mains current breaker	•Disjoncteur	1,2	Three-pole



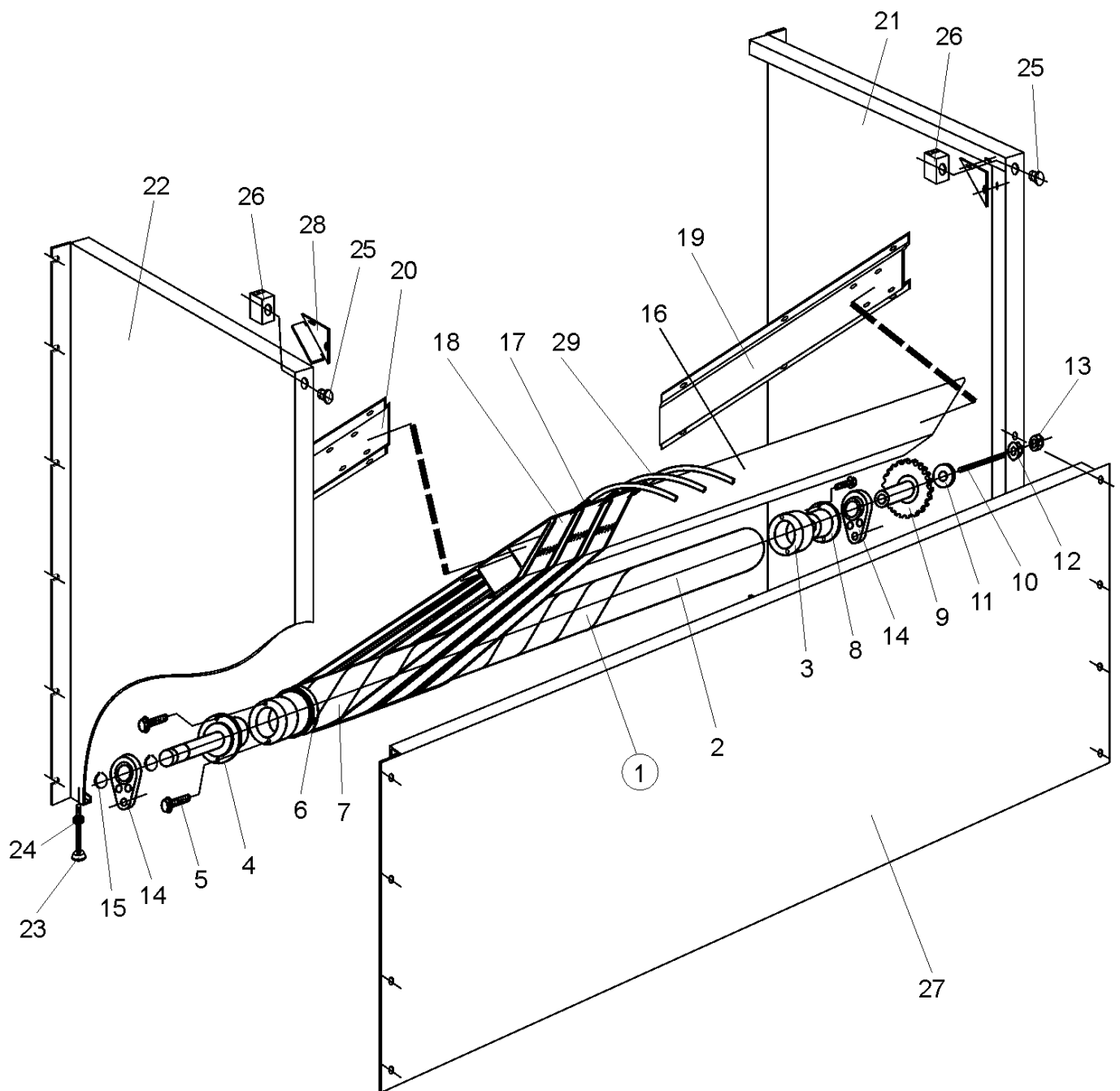
IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

Transfert table

Illustration	Issue	Month	Year
Schéma	Issue	Month	Year
610787/1	1	8	2004

Table de transfert

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	IC44819R						55008574 Upper satellite 55008880 Upper satellite 55008881 Upper satellite 55008882 Upper satellite 55008872 Upper satellite 32100055 •Pipe 32100054 •Pipe 32100053 •Pipe 32100052 •Pipe 32100051 •Pipe 32100021 •Cone 32101163 •Ferrule 74033101 •Screw 72046158 •Clamp 77010002050 •Adhesive strip 32100024 •Ferrule 32101363 •Command axle 74010126 •Tension rod 74036803 •Washer 74033255 •Locking nut 74021029 •Cage nut 73010074 Bearing box 74026053 Circlip 32100675 Feeding table 32100674 Feeding table 32100673 Feeding table 32100672 Feeding table 32100671 Feeding table 74023105 •Pin 77010237 Evacuation trip 55008592 Control satellite 55008883 Control satellite 55008884 Control satellite 55008885 Control satellite 55008873 Control satellite 32100055 •Pipe 32100054 •Pipe 32100053 •Pipe 32100052 •Pipe 32100051 •Pipe 32100021 •Cone 32100024 •Ferrule 74033101 •Screw 72046158 •Clamp 77010002050 •Adhesive strip 32101363 •Command axle 32101367 •Shaft 74010126 •Tension rod 74036803 •Washer 74033255 •Locking nut 74021029 •Cage nut 77010219 Feeding strip	Satellite supérieur Satellite supérieur Satellite supérieur Satellite supérieur Satellite supérieur •Tube •Tube •Tube •Tube •Tube •Cône •Embout •Vis •Collier de serrage •Bande adhésive •Embout •Axe de commande •Tirant •Rondelle •Ecrou frein •Ecrou Palier Circlip Table engagement Table engagement Table engagement Table engagement Table engagement Table engagement •Goupille Bretelle d'évacuation Satellite de commande Satellite de commande Satellite de commande Satellite de commande Satellite de commande •Tube •Tube •Tube •Tube •Tube •Tube •Cône •Embout •Vis •Collier de serrage •Bande adhésive •Axe de commande •Axe •Tirant •Rondelle •Ecrou frein •Ecrou Bande engagement	3 3	



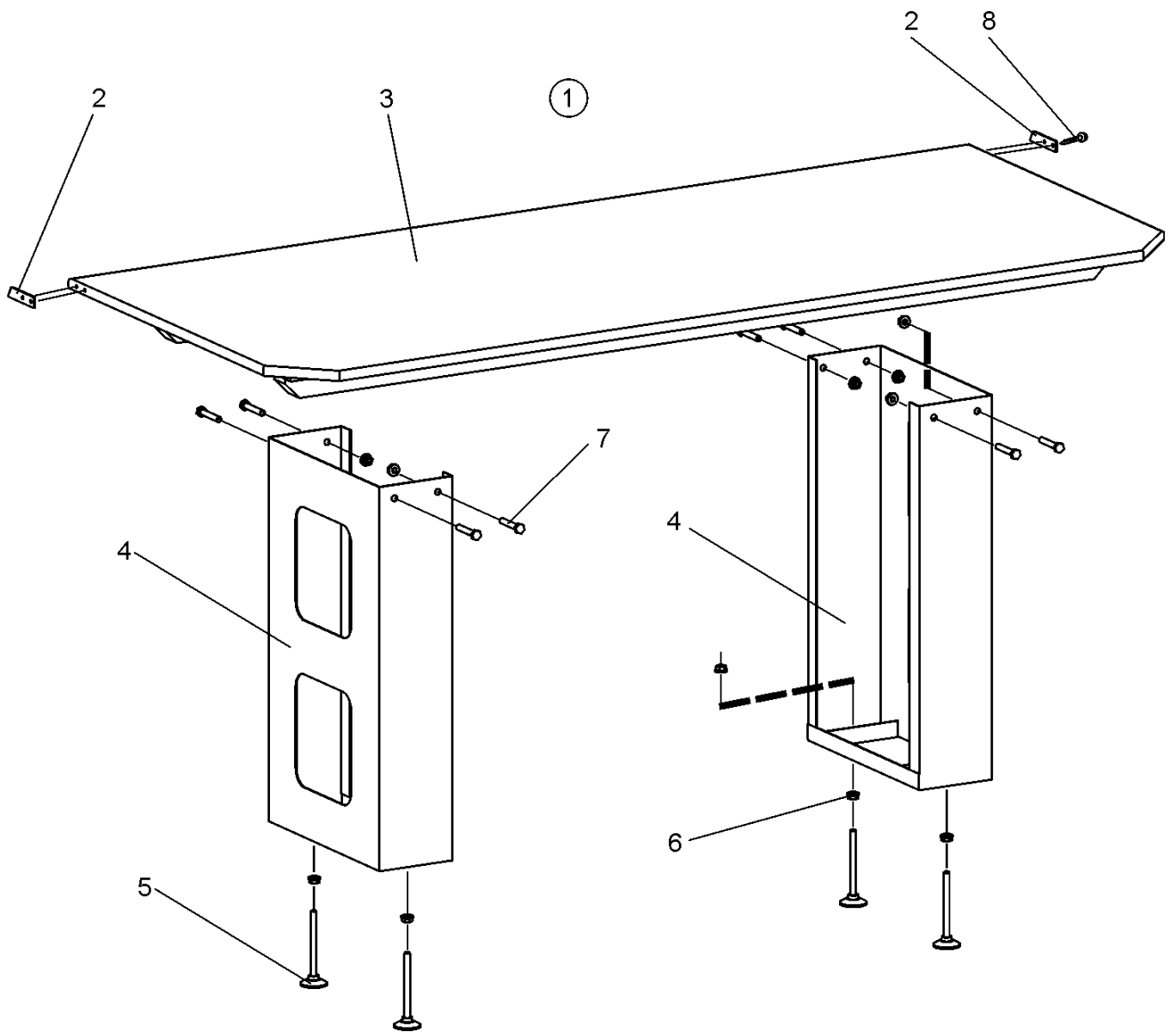
IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

Rear outlet

Sortie arrière

Illustration Issue Month Year
Schéma Issue Month Year
610788/1 2 8 2004

Item Article	Quantity Quantité						Art.No Réf. article	Description	Description	Info Info	Notes Remarques
	IC44819R										
	IC44821R										
	IC44825R										
	IC44828R										
	IC44832R										
1	1						55008594	Lower satellite	Satellite inférieur	3	Complete
		1					55008886	Lower satellite	Satellite inférieur	3	Complete
			1				55008887	Lower satellite	Satellite inférieur	3	Complete
				1			55008888	Lower satellite	Satellite inférieur	3	Complete
					1		55008874	Lower satellite	Satellite inférieur	3	Complete
2	1						32100055	•Pipe	•Tube	3	
		1					32100054	•Pipe	•Tube	3	
			1				32100053	•Pipe	•Tube	3	
				1			32100052	•Pipe	•Tube	3	
					1		32100051	•Pipe	•Tube	3	
3	2	2	2	2	2		32100021	•Cone	•Cône	3	
4	1	1	1	1	1		32101384	•Ferrule	•Embout	3	Blocked
5	4	4	4	4	4		74033101	•Screw	•Vis	3	M6x16
6	2	2	2	2	2		72046158	•Clamp	•Collier de serrage	3	
7	11m	12m	14m	15m	17m		77010002050	•Adhesive strip	•Bande adhésive	3	L=50m
8	1	1	1	1	1		32100024	•Ferrule	•Embout	3	
9	1	1	1	1	1		32101367	•Shaft	•Axe	3	Free
10	1	1	1	1	1		74010126	•Tension rod	•Tirant	3	M10x110
11	1	1	1	1	1		74036803	•Washer	•Rondelle	3	Ø10
12	1	1	1	1	1		74033255	•Locking nut	•Ecrou frein	3	M10
13	1	1	1	1	1		74021029	•Cage nut	•Ecrou	3	M10
14	2	2	2	2	2		73010074	Bearing box	Palier	3	
15	2	2	2	2	2		74026053	Circlip	Circlip	3	Ø20
16	1						32100675	Feeding table	Table engagement	3	Complete
		1					32100674	Feeding table	Table engagement	3	Complete
			1				32100673	Feeding table	Table engagement	3	Complete
				1			32100672	Feeding table	Table engagement	3	Complete
					1		32100671	Feeding table	Table engagement	3	Complete
17	17	19	23	25	29		74023105	•Pin	•Goupille	3	Ø3x30
18	18	20	24	26	30		77010235	Evacuation trip	Bretelle d'évacuation	1,2	
19	1	1	1	1	1		32101386	Support for rear outlet table	Support table de sortie	3	Left
20	1	1	1	1	1		32101385	Support for rear outlet table	Support table de sortie	3	Right
21	1	1	1	1	1		32101387	Casing for rear outlet	Carter sortie arrière	3	Right
22	1	1	1	1	1		32101388	Casing for rear outlet	Carter sortie arrière	3	Left
23	4	4	4	4	4		74030105	Adjustable foot	Pied de réglage	3	
24	8	8	8	8	8		74033255	Locking nut	Ecrou frein	3	M10
* 25	2	2	2	2	2		71054215	Stop emergency	Arrêt urgence	3	Red
26	2	2	2	2	2		71054130	Contact block	Bloc contact	3	
27	1						32101393	Rear housing	Carter arrière	3	Lower
		1					32101394	Rear housing	Carter arrière	3	Lower
			1				32101393	Rear housing	Carter arrière	3	Lower
				1			32101392	Rear housing	Carter arrière	3	Lower
					1		32101391	Rear housing	Carter arrière	3	Lower
28	2	2	2	2	2		32101656	Splash guard	Carter de protection	3	
29	17	19	23	25	29		72046124	Plastic piping	Tube en plastique	3	Ø2.7/4mm Length 150mm



IC44819R -73900003,IC44821R -73900003,IC44825R -80400005,IC44828R -73900003,IC44832R -73900003

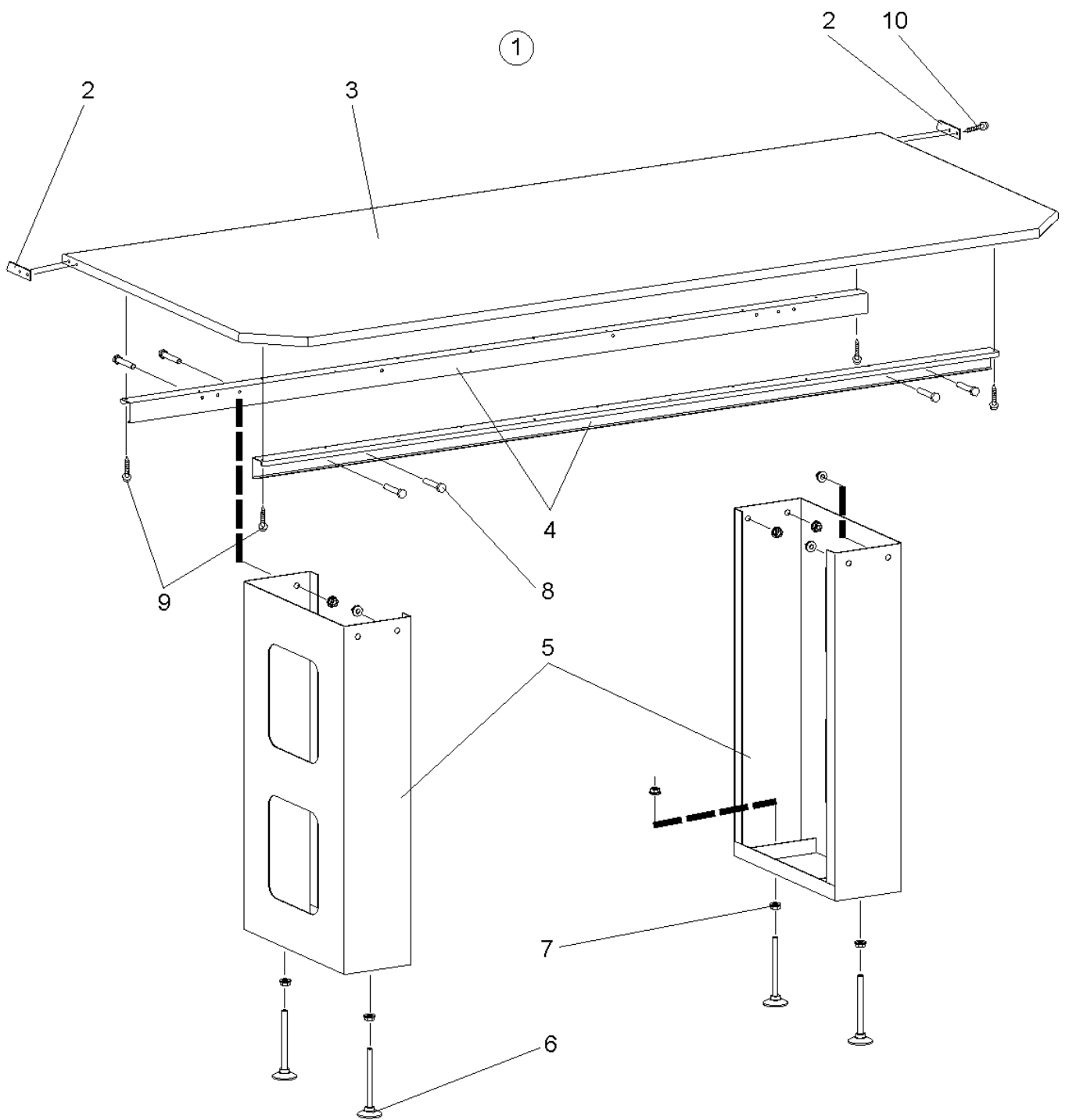
Outlet table

Illustration Issue Month Year
Schéma Issue Month Year

Table de sortie

610790/1 1 8 2004

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	IC44819R					55008598	Outlet table	Table de sortie	3	Back Complete
	IC44821R									
	IC44825R									
	IC44828R									
	IC44832R									
	1	1								
		1								
			1							
				1						
					1					
2	2	2	2	2	2	55009195	Outlet table	Table de sortie	3	Back Complete
3	1					55009196	Outlet table	Table de sortie	3	Back Complete
						55009197	Outlet table	Table de sortie	3	Back Complete
						55009198	Outlet table	Table de sortie	3	Back Complete
						32101822	•Stop	•Butée	3	
						32101765	•Outlet table	•Table de sortie	3	
						32101764	•Outlet table	•Table de sortie	3	
						32101763	•Outlet table	•Table de sortie	3	
						32101762	•Outlet table	•Table de sortie	3	
						32101761	•Outlet table	•Table de sortie	3	
4	2	2	2	2	2	32101759	•Support leg	•Pied de soutien	3	
5	4	4	4	4	4	74030105	•Adjustable foot	•Pied de réglage	3	
6	16	16	16	16	16	74033204	•Cage nut	•Ecrou	3	M10
7	8	8	8	8	8	74020064	•Screw	•Vis	3	M10x60
8	4	4	4	4	4	74020220	•Wood screw	•Vis à bois	3	Ø5x25



Issue	Month	Year
01	10	07

IC44819R 73900004-,IC44821R 73900004-,IC44825R 80400006-,IC44828R 73900004-,IC44832R 73900004-

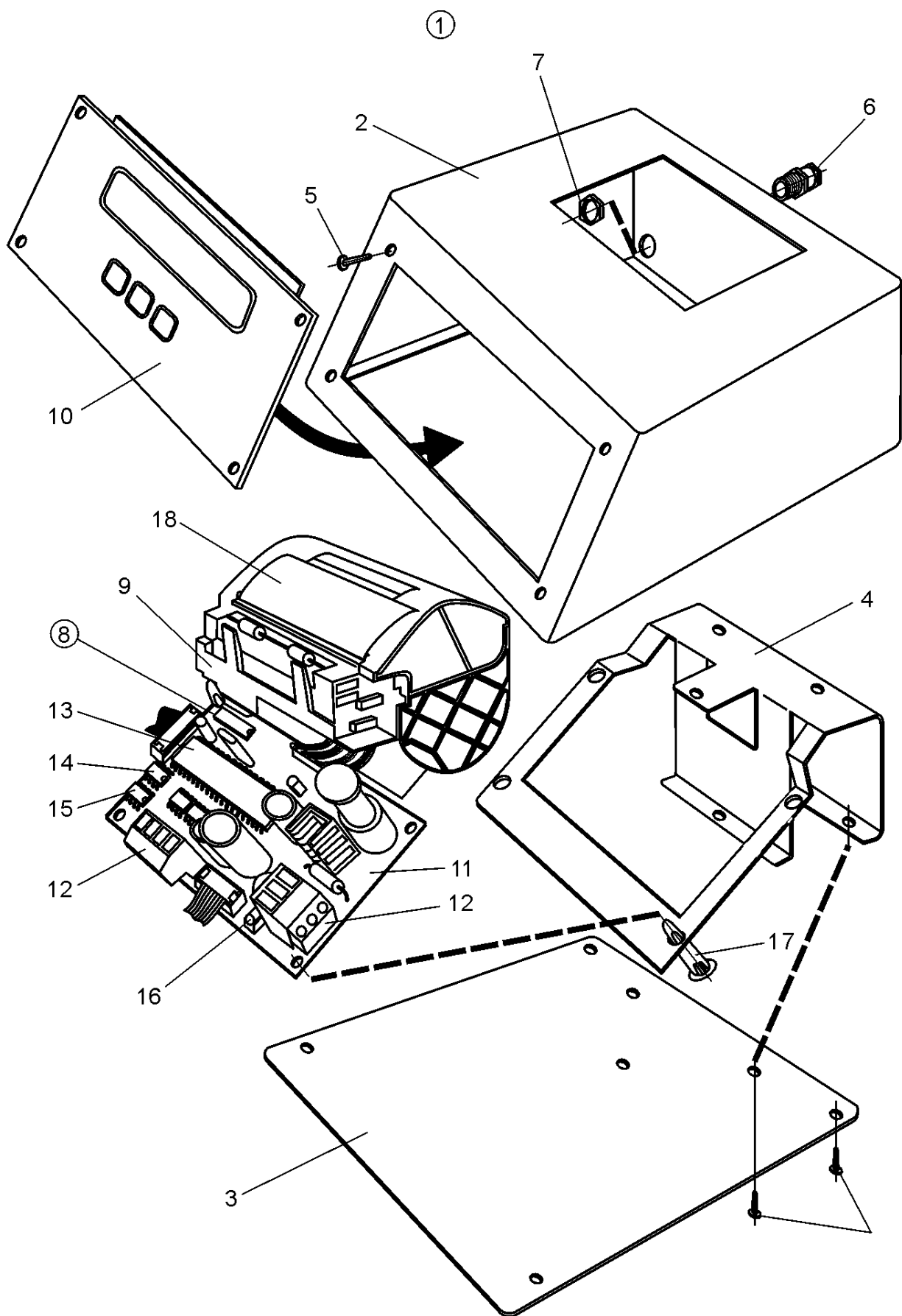
Outlet table

Illustration Issue Month Year
Schéma Issue Month Year

Table de sortie

611102/1 1 10 2007

Item Article	Quantity Quantité					Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	IC44819R					55008598	Outlet table	Table de sortie	3	Back Complete
	IC44821R									
	IC44825R									
	IC44828R									
	IC44832R									
	1	1								
		1								
			1							
				1						
					1					
2	2	2	2	2	2	55009195	Outlet table	Table de sortie	3	Back Complete
3	1					55009196	Outlet table	Table de sortie	3	Back Complete
4						55009197	Outlet table	Table de sortie	3	Back Complete
						55009198	Outlet table	Table de sortie	3	Back Complete
						32101822	•Stop	•Butée	3	
						32105205	•Outlet table	•Table de sortie	3	
						32105204	•Outlet table	•Table de sortie	3	
						32105203	•Outlet table	•Table de sortie	3	
						32105202	•Outlet table	•Table de sortie	3	
						32105201	•Outlet table	•Table de sortie	3	
						32105195	•Box spar	•Longeron	3	
						32105194	•Box spar	•Longeron	3	
5						32105193	•Box spar	•Longeron	3	
						32105192	•Box spar	•Longeron	3	
						32105191	•Box spar	•Longeron	3	
						32105189	•Support leg	•Pied de soutien	3	
						74030105	•Adjustable foot	•Pied de réglage	3	
						74033204	•Cage nut	•Ecrou	3	M10
						74020062	•Screw	•Vis	3	M10x20
						74020274	•Wood screw	•Vis à bois	3	Ø4.8x15
						74020220	•Wood screw	•Vis à bois	3	Ø5x25



IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

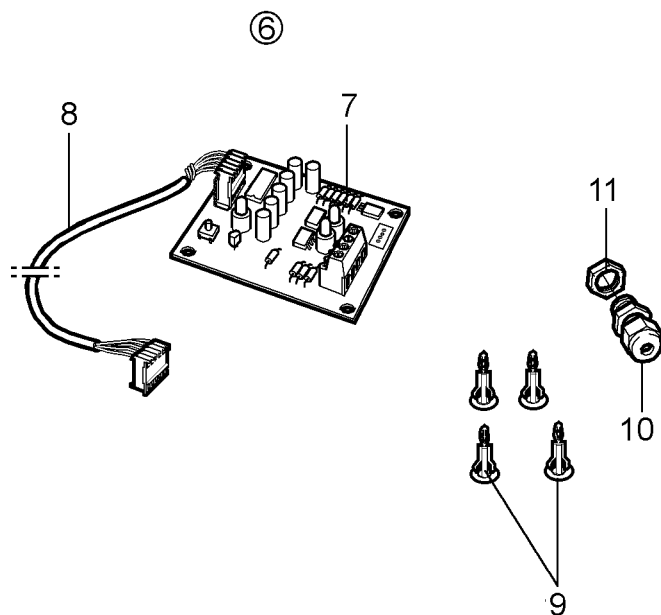
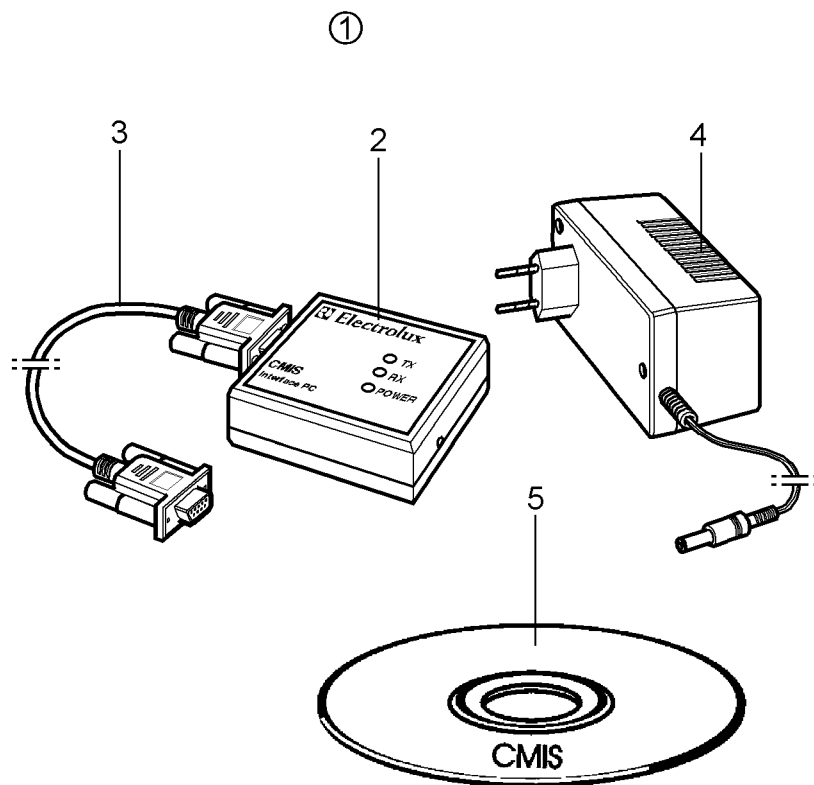
RABC Printer option (machine with DIAMMS)

Illustration Issue Month Year
Schéma Issue Month Year

Option RABC Printer (machine avec DIAMMS)

610737/1 1 6 2004

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55011914	RABC kit	Kit RABC	1,2	with DIAMMS
2	1	32103689	•Protection box	•Boitier de protection	3	
3	1	32103690	•Bottom	•Fond	3	
4	1	32103691	•Rail	•Support	3	
5	11	74023092	•Pop rivet	•Rivet	3	Plastic
6	2	71079045	•Cable fitting	•Presse étoupe	3	Ø9
7	2	71079007	•Locking nut	•Contre-écrou	3	
8	1	55011913	•Printer	•Imprimante	1,2	Complete
9	1	71085021	••Printer	••Imprimante	1,2	
10	1		••Control panel	••Plastron de commande		
11	1		••Printed circuit board	••Circuit imprimé		
12	1	32103693	••Cable set	••Jeu de câbles	3	
13	1	32103695	••Program memory	••Mémoire programme	1,2	
14	1	32103697	••Language memory	••Mémoire langage	1,2	
15	1	32103696	••Fonts memory	••Mémoire police	1,2	
16	1		••Circuit breaker	••Fusible		1.25A
17	4	71076067	•Spacer	•Entretoise	1,2	
18	1	74030166	•Thermic reel of paper	•Bobine papier thermique	1,2	57mm



IC44819R,IC44821R,IC44825R,IC44828R,IC44832R

CMIS

Illustration Issue Month Year
Schéma Issue Month Year
610892/1 3 12 2009

Item Article	Qua Qua	Art.No Réf. article	Description	Description	Info Info	Notes Remarques
1	1	55014109	CMIS Kit - Interface/PC	Kit CMIS Interface/PC	1,2	Complete
2	1	71082628	•Interface PC	•Interface PC	1	
3	1	71082641	•Linking cable	•Câble de liaison	3	
4	1	71082657	•Feed	•Alimentation	3	24VDC
5	1	71082629	•CMIS Software	•Logiciel CMIS	3	CD-Rom
6	1	55014117	CMIS Kit	Kit CMIS	1	Complete
7	1	71082642	•CMIS Interface	•Interface CMIS	1	
8	1	71082643	•Linking cable	•Câble de liaison	3	
9	4	71076067	•Spacer	•Entretoise	3	
10	1	71079000	•Cable fitting	•Presse étoupe	3	
11	1	71079007	•Locking nut	•Contre-écrou	3	

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31100796	55	32100083	21	32100492	55	32100696	45
31100796	59	32100084	21	32100492	59	32100845	51
32001249*	25	32100085	21	32100492	63	32100964	13
32003191	79	32100100	23	32100492	65	32100964	17
32003191	81	32100105	25	32100493	55	32100984	43
32004371	73	32100106	27	32100493	59	32100984	45
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32006090*	33	32100112	25	32100494	55	32100988	37
32006090	37	32100113	25	32100494	59	32100990	43
32006860	53	32100114	25	32100494	63	32100993	33
32007854	33	32100115	25	32100494	65	32100993	37
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32100021	13	32100123	27	32100495	63	32101099	53
32100021	17	32100124	27	32100495	65	32101117	43
32100021	21	32100125	27	32100601	13	32101117	45
32100021	23	32100144	43	32100601	17	32101161	23
32100021	83	32100144	45	32100602	13	32101163	83
32100021	85	32100145	11	32100602	17	32101164	43
32100024	23	32100147	11	32100603	13	32101164	45
32100024	83	32100148*	11	32100603	17	32101293	43
32100024	85	32100148	19	32100604	13	32101296	13
32100026	23	32100187	51	32100604	17	32101296	17
32100029	33	32100191	7	32100605	13	32101307	23
32100029	37	32100192	7	32100605	17	32101341	7
32100036	23	32100193	7	32100650	67	32101342	7
32100038	47	32100194	7	32100651	67	32101343	7
32100038	49	32100195	7	32100663	55	32101344	7
32100038	51	32100301	7	32100663	59	32101345	7
32100038	53	32100302	7	32100663	63	32101362*	11
32100041	25	32100303	7	32100663	65	32101363	83
32100042	43	32100304	7	32100668	55	32101367	83
32100042	45	32100305	7	32100668	59	32101367	85
32100051	83	32100416	67	32100668	63	32101369	35
32100051	85	32100452	55	32100668	65	32101369	39
32100052	83	32100452	59	32100669	55	32101382	35
32100052	85	32100452	63	32100669*	59	32101382	39
32100053	83	32100452	65	32100669	63	32101382	41
32100053	85	32100453	55	32100669*	65	32101384	85
32100054	83	32100453	59	32100671	13	32101385	85
32100054	85	32100453	63	32100671	17	32101386	85
32100055	83	32100453	65	32100671	83	32101387	85
32100055	85	32100454	55	32100671	85	32101388	85
32100061	13	32100454*	59	32100672	13	32101391	85
32100061	17	32100454	63	32100672	17	32101392	85
32100061	21	32100454*	65	32100672	83	32101393	85
32100062	13	32100457	55	32100672	85	32101394	85
32100062	17	32100457	59	32100673	13	32101501	67
32100062	21	32100457	63	32100673	17	32101502	67
32100063	13	32100457	65	32100673	83	32101644	43
32100063	17	32100458	55	32100673	85	32101644	45
32100063	21	32100458	59	32100674	13	32101656	85
32100064	13	32100458	63	32100674	17	32101721*	47
32100064	17	32100458	65	32100674	83	32101721	51
32100064	21	32100460	55	32100674	85	32101722*	47
32100065	13	32100460	59	32100675	13	32101722	51
32100065	17	32100460	63	32100675	17	32101723*	47
32100065	21	32100460	65	32100675	83	32101723	51
32100071	21	32100464	55	32100675	85	32101724*	47
32100072	21	32100464	61	32100683	43	32101724	51
32100073	21	32100464	63	32100684	43	32101725*	47
32100074	21	32100491	55	32100686	35	32101725	51

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32101763	87	32103729	25	32104028	53	32104363	33
32101764	87	32103731	23	32104051	53	32104363	37
32101765	87	32103732	23	32104052	53	32104364	33
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32101946	55	32103761	7	32104104	33	32104372	11
32101946	61	32103762	7	32104104	39	32104373	11
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32101946	65	32103764	7	32104112	61	32104375	11
32102191	27	32103765	7	32104112	63	32104407	13
32102341	13	32103786	7	32104112	65	32104407	17
32102341	17	32103787	7	32104155	47	32104416	67
32102342	13	32103788	7	32104155	49	32104421	67
32102342	17	32103822	7	32104155	51	32104422	67
32102343	13	32103825	63	32104156*	9	32104431*	11
32102343	17	32103825	65	32104158*	29	32104433*	7
32102344	13	32103828	25	32104163	47	32104437*	67
32102344	17	32103829	25	32104163	51	32104438*	11
32102345	13	32103830	47	32104168*	29	32104465*	33
32102345	17	32103831	13	32104190*	9	32104465	37
32102402	67	32103831	17	32104201	7	32104465*	67
32102681	27	32103831	21	32104202	7	32104466	41
32102682	27	32103833	47	32104203	7	32104467	35
32102683	27	32103833	51	32104204	7	32104467	39
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32102685	27	32103839	47	32104221	23	32104517	35
32102773	31	32103839	49	32104222	23	32104517	39
32102774	31	32103839	51	32104223	23	32104518	35
32102775	31	32103839	53	32104224	23	32104518	39
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